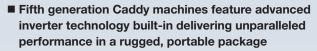
## 1 Phase DC CC 3 100%



Caddy™ Tig 2200i DC





- Designed for quality GTAW applications with a variety of metals
- Extremely easy to use all welding parameters displayed in an easy-to-understand format
- The TA34, 2-program function panel allows pre-programming and program changes during welding
- The TA34 panel also includes dual memory settings, switchable from the panel or torch trigger, and the capacity to set slope up/down and post-gas
- Pulsed TIG feature for greater control of heat input and weld pool
- Micro Pulse minimizes the heat affected zone, particularly when working with thin metals
- ArcPlus II improves welding characteristics and simplifies work for better weld quality with less clean up
- Hot Start and Arc Force settings create true SMAW characteristics
- Equipped with large OKC50 cable connectors for greater durability
- Compact design with impact resistant polymer and aluminum casing makes this unit lightweight and easy to carry
- Large heat sinks and innovative design make these Caddy machines run cooler for longer machine life even when used in harsh environments
- Designed to keep sensitive interior parts clean and dust free
- Built in accordance with IP 23 for outdoor use, even in wet weather conditions making Caddy Tig ideal for on-site work
- Equipped with a PFC (Power Factor Correction) circuit to allow the machine to perform a full range of functions on a 16A fuse, protects against fluctuating input voltage, and makes it safer to use with a generator
- Caddy Tig supplies direct current and allows you to weld most metals including alloy and non alloy steel, stainless steel and cast iron
- Caddy Tig welds electrodes up to 5/32 in. (4 mm) diameter



## **Ordering Information**

O I - I - T 0000 PO 000 / 4	oh 0460450883
	an 1146114511883
Odddy 11g 22001 DO, 200 V, 11	311

Includes: power supply, TXH-201 torch 13 ft. (4 m) w/ remote on/off contactor, "crocodile" type electrode holder with10 ft. (3 m) cable, GTAW accessory kit, R-33 regulator/flowmeter, 5 ft. (1.5 m) gas hose, 10 ft. (3 m) work cable and ground clamp, and 10 ft. (3 m) primary cable with plug.

## **Options & Accessories**

Options & Accessories	
Shoulder strap0	460265003
2-Wheel Trolley Small gas bottle	
Remote Controls         AT 1 CAN       0         AT1 CoarseFine CAN       0         MTA1 CAN       0         Foot pedal T1 CAN, with 16.4 ft. (5 m) cable       0	459491884 459491880
Connection Cables for Remote Controls         16.4 ft. (5 m) CAN       0         33 ft. (10 m) CAN       0         49 ft. (15 m) CAN       0         82 ft. (25 m) CAN       0	459554881 459554882
GTAW Torches         TXH-201, 13 ft. (4 m), OKC50	700300545 700300628
Electrode holder screw-type 150A, 10 ft. (3 m) 0 Electrode holder screw-type 200A, 10 ft. (3 m) 0 Return cable 150A, 10 ft. (3 m)	700006900 700006899 700006901 459491912 760022400

'Includes holder for remote models.

Instruction Manual	0460443101
Product Data Page	ARC-23252

