

# Caddy™ Tig 2200i DC

1Phase DC CC 3 YEAR WARRANTY 100% DUTY CYCLE

- Fifth generation Caddy machines feature advanced inverter technology built-in delivering unparalleled performance in a rugged, portable package
- Designed for quality GTAW applications with a variety of metals
- Extremely easy to use - all welding parameters displayed in an easy-to-understand format
- The TA34, 2-program function panel allows pre-programming and program changes during welding
- The TA34 panel also includes dual memory settings, switchable from the panel or torch trigger, and the capacity to set slope up/down and post-gas
- Pulsed TIG feature for greater control of heat input and weld pool
- Micro Pulse minimizes the heat affected zone, particularly when working with thin metals
- ArcPlus II improves welding characteristics and simplifies work for better weld quality with less clean up
- Hot Start and Arc Force settings create true SMAW characteristics
- Equipped with large OKC50 cable connectors for greater durability
- Compact design with impact resistant polymer and aluminum casing makes this unit lightweight and easy to carry
- Large heat sinks and innovative design make these Caddy machines run cooler for longer machine life even when used in harsh environments
- Designed to keep sensitive interior parts clean and dust free
- Built in accordance with IP 23 for outdoor use, even in wet weather conditions making Caddy Tig ideal for on-site work
- Equipped with a PFC (Power Factor Correction) circuit to allow the machine to perform a full range of functions on a 16A fuse, protects against fluctuating input voltage, and makes it safer to use with a generator
- Caddy Tig supplies direct current and allows you to weld most metals including alloy and non alloy steel, stainless steel and cast iron
- Caddy Tig welds electrodes up to 5/32 in. (4 mm) diameter



## Ordering Information

Caddy Tig 2200i DC, 230V, 1ph ..... 0460450883

*Includes: power supply, TXH-201 torch 13 ft. (4 m) w/ remote on/off contactor, "crocodile" type electrode holder with 10 ft. (3 m) cable, GTAW accessory kit, R-33 regulator/flowmeter, 5 ft. (1.5 m) gas hose, 10 ft. (3 m) work cable and ground clamp, and 10 ft. (3 m) primary cable with plug.*

## Options & Accessories

Shoulder strap ..... 0460265003

### 2-Wheel Trolley

Small gas bottle ..... 0459366885

Gas bottle on side ..... 0460330880

### Remote Controls

AT 1 CAN ..... 0459491883

AT1 CoarseFine CAN ..... 0459491884

MTA1 CAN ..... 0459491880

Foot pedal T1 CAN, with 16.4 ft. (5 m) cable ... 0460315880

### Connection Cables for Remote Controls

16.4 ft. (5 m) CAN ..... 0459554880

33 ft. (10 m) CAN ..... 0459554881

49 ft. (15 m) CAN ..... 0459554882

82 ft. (25 m) CAN ..... 0459554883

### GTAW Torches

TXH-201, 13 ft. (4 m), OKC50 ..... 0700300552

TXH-201F, 13 ft. (4 m), OKC50 ..... 0700300545

TXH-201r, 13 ft. (4 m), OKC50 ..... 0700300628

TXH-201Fr, 13 ft. (4 m), OKC50 ..... 0700300629

Electrode holder screw-type 150A, 10 ft. (3 m) 0700006898

Electrode holder screw-type 200A, 10 ft. (3 m) 0700006900

Return cable 150A, 10 ft. (3 m) ..... 0700006899

Return cable 200A, 10 ft. (3 m) ..... 0700006901

Remote adaptor kit<sup>1</sup> ..... 0459491912

GTAW torch holder ..... 0760022400

GTAW accessory kit ..... 999126

<sup>1</sup>Includes holder for remote models.

Instruction Manual ..... 0460443101

Product Data Page ..... ARC-23252