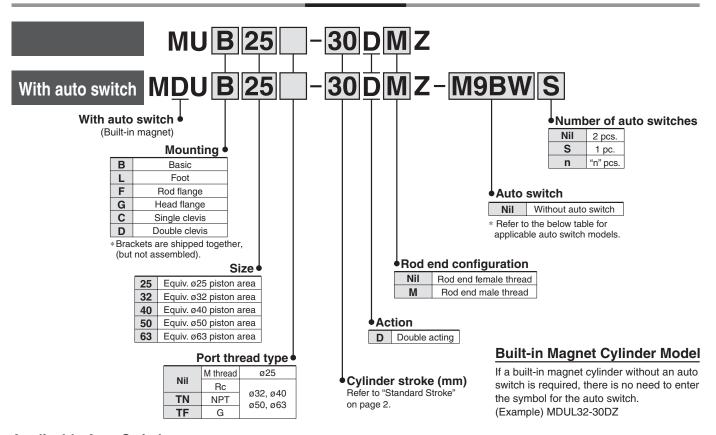
# **Plate Cylinder: Double Acting, Single Rod** Series MU ø25, ø32, ø40, ø50, ø63

#### **How to Order**



### Applicable Auto Switches/Refer to Best Pneumatics No. 2 for further information on auto switches

<u> </u>	Applicable Acto Switches hele to best Predmatics No. 2 for further information on auto switches.																										
	Floatrics		light	140	L	oad voltag	ge	Auto swit	ch model	Lead	wire I	ength	n (m)	Dra wired													
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)	D	C	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applica	ble load											
				3-wire (NPN)		5 1/ 40 1/		5 V 40 V		M9NV	M9N				0	0											
ے				3-wire (PNP)		5 V, 12 V	M9PV	M9P	•	•	•	0	0	IC circuit													
switch				2-wire		12 V		M9BV	M9B				0	0	_												
	Diamandia in diamatan		:											3-wire (NPN)		5 V 40 V	5 V, 12 V		M9NWV	M9NW	•	•	•	0	0	IC circuit	
auto	Diagnostic indication (2-color indication)			3-wire (PNP)	24 V 12 V 5 V, 12 V 12 V 12 V	] 5 v	5 V, 12	5 V,	3 V,	5 V, 12 V	5 V, 12 V		M9PWV	M9PW	•			0	0	io dicuit							
	(2-color indication)	Grommet	Yes	2-wire		12 V —	_	M9BWV	M9BW	•			0	0	_	Relay, PLC											
state	14/			3-wire (NPN)			5 V 10 V		M9NAV**	M9NA**	0	0		0	0	IC circuit											
	Water resistant (2-color indication)			3-wire (PNP)						5 V, 12 V	5 V, 12 V			M9PAV**	M9PA**	0	0		0	0	ic circuit						
Solid	(2-color indication)			2-wire							i [		12 V	12 V	M9BAV**	M9BA**	0	0		0	0						
0,	Magnetic field resistant (2-color indication)			2-wire (Non-polar)			_		_	P3DW Note 2)	•	_	•	•	0	_											
Reed auto switch	witch	Crammat	Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	_	•	_	_	IC circuit	_											
Reed to swif		Grommet 2-wire 24 V	2-wire 24 V 12 V 100 V	100 V	A93V	A93	•	_	•	-	_	_	Relay,														
ani	art		None	2-wire	24 V	12 V	100 V or less	A90V	A90	•	_	•	_	_	IC circuit	PLC											

<sup>\*\*</sup> Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

- \* Lead wire length symbols: 0.5 m ······Nil (Example) M9NW
  - 1 m ······ M (Example) M9NWM

  - 3 m ······ L (Example) M9NWL 5 m ····· Z (Example) M9NWZ
- \* Solid state auto switches marked with "O" are produced upon receipt of order.
- \* For details about auto switches with pre-wired connector, refer to Best Pneumatics No. 2.
- \* Auto switches are shipped together, (but not assembled).

Note 1) The D-M9□V/M9□WV/M9□AV/A9□V auto switches cannot be mounted on the ported surface with some cylinder strokes and sizes of fittings. This should be checked beforehand.

Note 2) The magnetic field resistant auto switch (D-P3DW□) is available only with ø40 to ø63 of the existing MU series. Refer to page 23 for the how-to-order.

### **Specifications**



Bore size (mm)	25	32	40	50	63	
Action	Double acting, Single rod					
Fluid	Air					
Proof pressure			1.05 MPa			
Maximum operating pressure 0.7 MPa						
Minimum operating pressure			0.05 MPa			
Ambient and fluid temperature	-10 to 60°C					
Lubrication	Lubrication Not required (Non-lube)					
Piston speed	<b>d</b> 50 to 500 mm/s					
Stroke length tolerance	+1.4 0					
Cushion	Rubber bumper					
Mounting Foot, Rod flange, Head flange, Single clevis, Double cle				ble clevis		
Rod end configuration Rod end male thread, Rod end female thre				ad		
Allowable rotational torque	0.25 N⋅m		0.55 N⋅m	1.25 N·m	2.0 N⋅m	
Rod non-rotating accuracy	±1°	±0.8°	±0.5°			

### **Standard Stroke**

Size Standard stroke (mm) Maximum manufacturable stroke

25, 32, 40
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63
50, 63



\* Other intermediate strokes can be manufactured upon receipt of order. Please contact SMC. 
\*\* Strokes longer than 300 mm are not available.

### Mounting Bracket/Part No.

Size Mounting bracket	25	32	40	50	63
Foot Note 1)	MU-L02	MU-L03	MU-L04	MU-L05	MU-L06
Flange	MU-F02	MU-F03	MU-F04	MU-F05	MU-F06
Single clevis	MU-C02	MU-C03	MU-C04	MU-C05	MU-C06
Double clevis Note 3)	MU-D02	MU-D03	MU-D04	MU-D05	MU-D06



- Note 1) When ordering foot bracket, order 2 pieces per cylinder.
- Note 2) Accessories for each mounting bracket are as follows. Foot/Flange/Single clevis: Body mounting bolt
  - Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt
- Note 3) Clevis pin and retaining ring are shipped together with double clevis.
- Note 4) The tightening torque for body mounting bolts is shown in the below table.
- Note 5) The application of a locking agent (Example: Loctite® 242) to body mounting bolts is recommended.

### **Recommended Tightening Torque for Mounting Bracket on Body**

Bore size	Thread size	Tightening torque (N⋅m)
MU25	M5 x 0.8	4.9 to 5.9
MU32	M6 x 1	8.28 to 10.12
MU40	M8 x 1.25	19.8 to 24.2
MU50	M10 x 1.5	39.6 to 48.4
MU63	M12 x 1.75	68.4 to 83.6



# Series MU

# **Theoretical Output**



									(N)	
Size	Rod size	Operating	Piston area	Operating pressure (MPa)						
3126	(mm)	direction	(mm²)	0.2	0.3	0.4	0.5	0.6	0.7	
25	12	OUT	491	98	147	196	246	295	344	
23	12	IN	378	76	113	151	189	227	265	
32	14	OUT	804	161	241	322	402	482	563	
32	14	IN	650	130	195	260	325	390	455	
40	16	OUT	1257	251	377	503	629	754	880	
40	10	IN	1056	211	317	422	528	634	739	
50	20	OUT	1963	393	589	785	982	1178	1374	
30	20	IN	1649	330	495	660	824	989	1154	
63	20	OUT	3117	623	935	1247	1559	1870	2182	
03	20	IN	2803	561	841	1121	1402	1682	1962	

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

# Weight

						(kg)
	25	32	40	50	63	
	Basic	0.17	0.27	0.39	0.75	1.16
D	Foot	0.24	0.41	0.60	1.09	1.79
Basic weight	Flange/Rod end, Head end	0.27	0.41	0.62	1.21	1.99
Weight	Single clevis	0.23	0.39	0.61	1.15	1.84
	Double clevis (With pin)	0.24	0.43	0.65	1.22	1.92
Additional	Additional weight per each 50 mm of stroke		0.14	0.19	0.28	0.38
	Single clevis (Double clevis pivot bracket)	0.06	0.12	0.22	0.40	0.68
Mounting bracket weight	Double clevis (With pin) (Single clevis pivot bracket)	0.07	0.16	0.26	0.47	0.76
,giit	Single knuckle joint	0.03	0.04	0.07	0.16	0.16
	Double knuckle joint (With pin)	0.05	0.09	0.14	0.29	0.29

## **Additional Weight**

						(g)
Bore size (mm)	25	32	40	50	63	
Rod end male thread	Male thread	12	23	27	53	53
Hod end male thread	Nut	8	10	17	32	32

Note) Weight of single clevis and double clevis includes 2 bolts for mounting bracket.

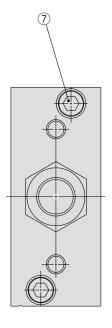
Calculation:

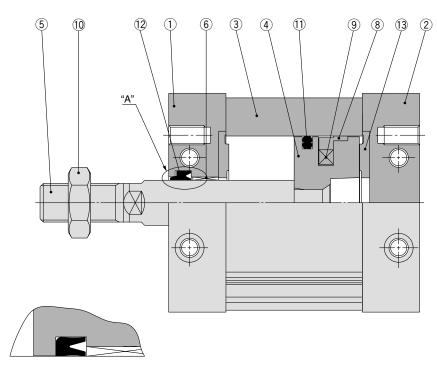
(Example) MUL32-100DZ

- Basic weight ...... 0.41 (Foot, Equivalent to ø32)
- Additional weight ..... 0.14/50 stroke
- Stroke ..... 100 stroke

 $0.41 + 100/50 \times 0.14 = 0.69 \text{ kg}$ 

## Construction





"A" section MU□25

### **Component Parts**

•••	iiponent i ai t	•	
No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Anodized
2	Head cover	Aluminum alloy	Anodized
3	Cylinder tube	Aluminum alloy	Hard anodized
4	Piston	Aluminum die-casted	Chromated
5	Piston rod	Carbon steel	Hard chrome plated
6	Bushing	Oil-impregnated sintered alloy	
7	Hexagon socket head bolt	Stainless steel	
8	Wear ring	Resin	
9	Magnet	_	Only built-in magnet type
10	Rod end nut	Rolled steel	Only attached to rod end male thread
11	Piston seal	NBR	
12	Rod seal	NBR	
13	Bumper	Urethane	

### Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
25	MUB25-PS	
32	MUB32-PS	Oat of man about
40	MUB40-PS	Set of nos. above
50	MUB50-PS	0, 6, 6
63	MUB63-PS	

- $\ast$  Seal kit includes 1 to 3. Order the seal kit, based on each bore size.
- $\ast$  Since the seal kit does not include a grease pack, order it separately. Grease pack part no.: GR-S-010 (10 g)

