



3M™ Scotch-Weld™ Semi-Rigid Urethanes

Product (Color)	Key Features	Mix Ratio (Volume) B:A	Approx. Viscosity at 24°C (cP)	Approx. Mixed Work Life at 24°C	Approx. Time to Handling Strength at 24°C	Floating Roller Peel N/cm at 24°C	Overlap Shear: MPa			Size	Stock #	
							-40°C	24°C	82°C			
DP600 (Gray)	Concret repair Self-leveling	1:1	6,000	1 minute	4 minutes	36	22	16	5	48.5mL	7100148740	★
KEY PRODUCT * 	DP6310NS (Green) Multi-purpose Energy absorbing	1:1	Non-sag paste	9 minutes	45 minutes	36	24	25	6	48.5mL	7100109829	★
										400mL	7100109830	★
										5 gal. pail A	7100143960	★
										5 gal. pail B	7100143915	★
										50 gal. drum A	7010415316	★
										50 gal. drum B	7010412199	★
* 	DP6330NS (Green) Multi-purpose Energy absorbing	1:1	Non-sag paste	30 minutes	2 hours	36	25	25	7	48.5mL	7100109828	★
										400mL	7100109827	★
										5 gal. pail A	7100143961	★
										5 gal. pail B	7100143701	★
										50 gal. drum A	7010409611	★
										50 gal. drum B	7010366145	★
3535 B/A (Off-White)	Multi-purpose Semi-rigid bonds	1:1	30,000	3 minutes	30 minutes	44	17	14	2	5 gal. pail A 5 gal. pail B	7010366160 7010330223	

3M™ Scotch-Weld™ Flexible Urethanes

Product (Color)	Key Features	Mix Ratio (Volume) B:A	Approx. Viscosity at 24°C (cP)	Approx. Mixed Work Life at 24°C	Approx. Time to Handling Strength at 24°C	Floating Roller Peel N/cm at 24°C	Overlap Shear: MPa			Size	Stock #	
							-40°C	24°C	82°C			
* DP604NS 604NS (Black)	Flexible Non-sag	1:1	Paste	4 minutes	20 minutes	53	10	4	2	48.5mL	7100148738	★
										400mL	7100069452	
										5 gal. pail A	7010365926	
										5 gal. pail B	7010367265	
										55 gal. drum A	7010329538	
										55 gal. drum B	7010412243	
DP610 (Clear)	Flexible	1:1	30,000	10 minutes	2 hours	195	34	23	3	48.5mL	7100200503	★

For lead times on bulk adhesives, please contact your 3M representative.

Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.

KEY PRODUCT Denotes product to consider first in this category

***** After Key Products, consider these.

★ These products are in stock

3M™ Scotch-Weld™ Low Surface Energy (LSE) Plastic Bonding Adhesives

3M's Low Surface Energy Structural Acrylic Adhesives bond to low surface energy plastics such as Polypropylene (PP), Polyethylene (HDPE) and most Thermoplastic Polyolefins (TPOs), providing structural adhesive bond strength that causes the plastic material to fail before the adhesive bond.
DP8010 Blue



3M™ Scotch-Weld™ Epoxy Adhesive DP125

3M™ Scotch-Weld Epoxy Adhesive DP125 is a low odor, two-part epoxy that creates strong structural and flexible bonds on metal, ceramics, wood and many plastics. It provides the reliability and strength you need to maintain productive, cost effective results.

