

The Timken Company 4500 Mt Pleasant St. NW

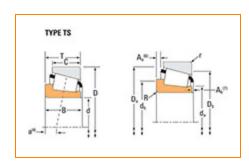
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Part Number 3659, Tapered Roller Bearings - Single Cones - Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications –				
	Series	3600		
	Cone Part Number	3659		
	Design Units	Imperial		
	Cage Type	Stamped Steel		
	C1 - Dynamic Radial Rating (Two-Row, 1 million revolutions) ¹	34700 lbf 154000 N		
	C90(2) - Dynamic Radial Rating (Two-Row, 90 million revolutions) ²	8990 lbf 40000 N		

Dimensions -

d - Bore	0.9375 in 23.813 mm
B - Cone Width	1.1975 in 30.417 mm

Abutment and Fillet Dimensions –				
	R - Cone Backface "To Clear" Radius ³	0.09 in 2.300 mm		
	da - Cone Frontface Backing Diameter	1.24 in 31.5 mm		
	db - Cone Backface Backing Diameter	1.4 in 35.5 mm		
	Ab - Cage-Cone Frontface Clearance	0.04 in 1 mm		
	Aa - Cage-Cone Backface Clearance	0.05 in 1.3 mm		
	a - Effective Center Location ⁴	-0.47 in -11.9 mm		

Basic Load Ratings –				
	C90 - Dynamic Radial Rating (90 million revolutions) ⁵	5160 lbf 23000 N		
	C1 - Dynamic Radial Rating (1 million revolutions) ⁶	19900 lbf 88600 N		
	C0 - Static Radial Rating	20200 lbf 89800 N		
	C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁷	2500 lbf 11100 N		

Factors

K - Factor ⁸	2.07	
Cg - Geometry Factor ⁹	0.0592	

 $^{^{1}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

 $^{^2}$ Based on 90 x 10^6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values for a single-row, C $_{90(2)}$ is the two-row radial value.

 $^{^{3}}$ These maximum fillet radii will be cleared by the bearing corners.

⁴ Negative value indicates effective center inside cone backface.

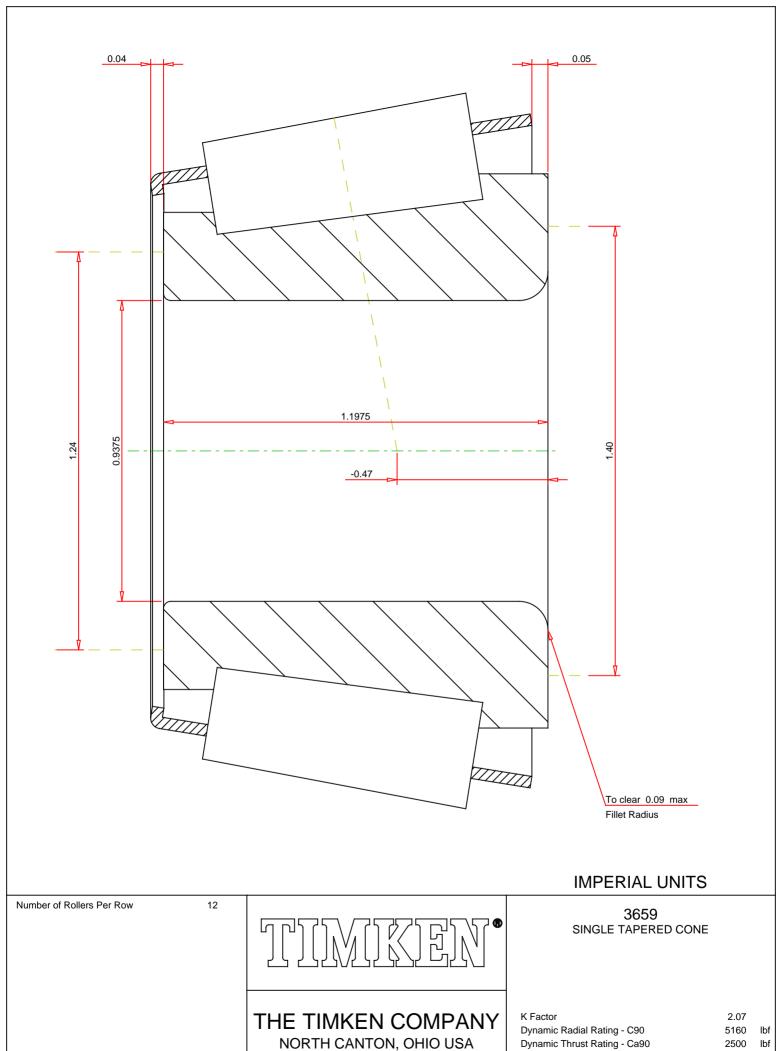
 $^{^{5}}$ Based on 90 x 10^{6} revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{6}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

 $^{^7}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ Geometry constant for Lubrication Life Adjustment Factor a3l.



Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY

2500

19900

Dynamic Thrust Rating - Ca90

Dynamic Radial Rating - C1