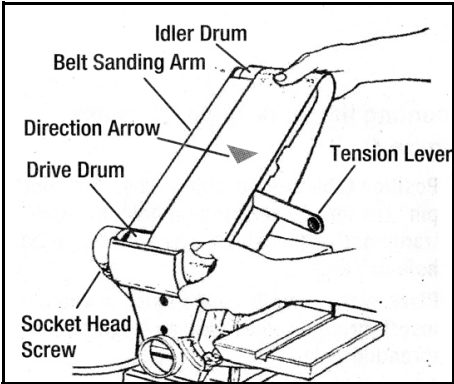


CHANGING THE SANDING BELTS



CAUTION: CHECK THE INSIDE OF THE BELT FOR A "DIRECTION ARROW". IF PRESENT, INSTALL THE BELT WITH THE ARROW POINTING IN THE SAME DIRECTION AS THE DIRECTION INDICATOR ON THE HOUSING.

1. Loosen the socket head screw using the 6 mm hex wrench provided.
 2. Raise the belt sanding arm as shown.
 3. Slide out one end of the tension lever as shown to release belt tension.
 4. Remove the tray located on the bottom of the belt sanding arm by loosening the two screws on the back of the belt sanding arm.
- 
5. Slide the sanding belt off of the drive and idler drums.
 6. Slide new sanding belt over the drive and idler drums. Ensure the belt is centred on both drums and is the right way round.
 7. Return the tension lever into its original position to apply tension to the belt.
 8. Replace the tray and tighten the two screws on the back of the belt sanding arm.
 9. Lower the belt sanding arm and tighten the socket head screw using the 6mm hex wrench provided.

CONSUMABLES

Sanding Belts are available from your Clarke dealer.

Grit	Part number
Fine	6502096
Medium	6500808
Course	6502101

10. Before using, check belt tracking as described in the next section and adjust as necessary.