

### The Timken Company 4500 Mt Pleasant St. NW N. Canton, OH 44720

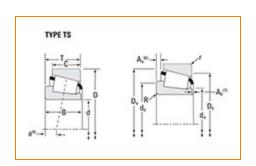
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## Part Number M804048 - M804010, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





## <u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications –			
	Series	M804000	
	Cone Part Number	M804048	
	Cup Part Number	M804010	
	Design Units	Imperial	
	Bearing Weight	0.70 Kg 1.500 lb	
	Cage Type	Stamped Steel	

Dimensions		-
d - Bore	47.625 mm 1.8750 in	

D - Cup Outer Diameter	88.900 mm 3.5000 in
B - Cone Width	25.400 mm 1.0000 in
C - Cup Width	19.050 mm 0.7500 in
T - Bearing Width	25.400 mm 1.0000 in

# Abutment and Fillet Dimensions

R - Cone Backface "To Clear"	0.760 mm
Radius <sup>1</sup>	0.03 in
r - Cup Backface "To Clear"	3.3 mm
Radius <sup>2</sup>	0.130 in
da - Cone Frontface Backing	55.88 mm
Diameter	2.2 in
db - Cone Backface Backing	58.93 mm
Diameter	2.32 in
Da - Cup Frontface Backing	85.10 mm
Diameter	3.39 in
Db - Cup Backface Backing	76.96 mm
Diameter	3.03 in
Ab - Cage-Cone Frontface	2.5 mm
Clearance	0.1 in
Aa - Cage-Cone Backface	1.3 mm
Clearance	0.05 in
a - Effective Center Location <sup>3</sup>	-1.8 mm -0.07 in

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) <sup>4</sup>	5740 lbf 25600 N
C1 - Dynamic Radial Rating (1 million revolutions) <sup>5</sup>	22200 lbf 98600 N
C0 - Static Radial Rating	26100 lbf 116000 N
C <sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions) <sup>6</sup>	5370 lbf 23900 N

Factors –			
	K - Factor <sup>7</sup>	1.07	
	e - ISO Factor <sup>8</sup>	0.55	
	Y - ISO Factor <sup>9</sup>	1.1	
	G1 - Heat Generation Factor (Roller-Raceway)	33.9	
	G2 - Heat Generation Factor (Rib-Roller End)	12.5	
	Cg - Geometry Factor <sup>10</sup>	0.0924	

<sup>&</sup>lt;sup>1</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>3</sup> Negative value indicates effective center inside cone backface.

 $<sup>^4</sup>$  Based on 90 x  $10^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values.

 $<sup>^{5}</sup>$  Based on 1 x  $10^{6}$  revolutions  $L_{10}$  life, for the ISO life calculation method.

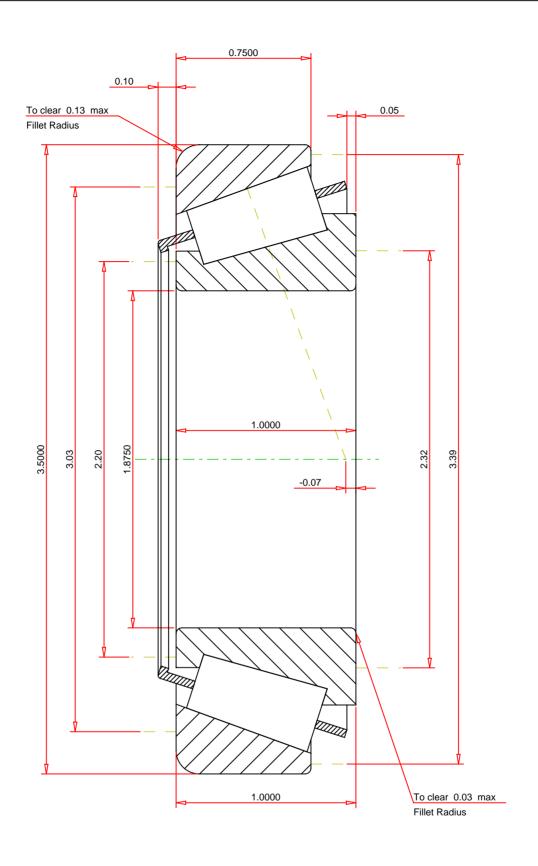
<sup>&</sup>lt;sup>6</sup> Based on 90 x 10<sup>6</sup> revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{\rm 10}\,{\rm Geometry}$  constant for Lubrication Life Adjustment Factor a3l.



#### **IMPERIAL UNITS**

M804048 - M804010 TS BEARING ASSEMBLY

ISO Factor - e	0.55		
ISO Factor - Y	1.1		
Bearing Weight	1.5	lb	
Number of Rollers Per Row	17		
Effective Center Location	-0.07	inch	

K Factor

Dynamic Radial Rating - C90

Dynamic Thrust Rating - Ca90

Static Radial Rating - C0

Dynamic Radial Rating - C1

1.07 5740 lbf 5370 lbf 26100 lbf 22200 lbf

THE TIMKEN COMPANY NORTH CANTON, OHIO USA

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Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.