

Stainless Steel 316 One-touch Fittings

Applicable Tube: Metric Size, Connection Thread: M, R, Rc

Series *KQG2*

RoHS



Applicable Tube

Tube material	FEP, PFA, Nylon, Soft nylon ^{Note 1)} , Polyurethane, Polyolefin
Tube O.D.	ø3.2, ø4, ø6, ø8, ø10, ø12, ø16

Specifications

Fluid	Air, Water, Steam ^{Note 2)}
Operating pressure range ^{Note 3)}	–100 kPa to 1 MPa ^{Note 4)}
Proof pressure	3.0 MPa
Ambient and fluid temperature ^{Note 5)}	–5 to 150°C (No freezing) ^{Note 4)}
Lubricant	Grease-free specification
Seal on the threads	With sealant

Note 1) For soft nylon tube, water cannot be used.

Note 2) Consult with SMC regarding applicable tube separately.

Note 3) Avoid using in a vacuum holding application such as a leak tester, since there is leakage.

Note 4) Check the operating pressure range and operating temperature range of the tube.

Note 5) It is recommended that you use the inner sleeve in the following conditions (Except ø3.2):

- When using in an environment where the fluid temperature changes drastically.
- When using at a high temperature.

* Temperature Condition of Mounting the Inner Sleeve

Tube	Temperature
FEP tube/TH series	80°C or more
PFA tube/TL series	120°C or more

Spare Parts

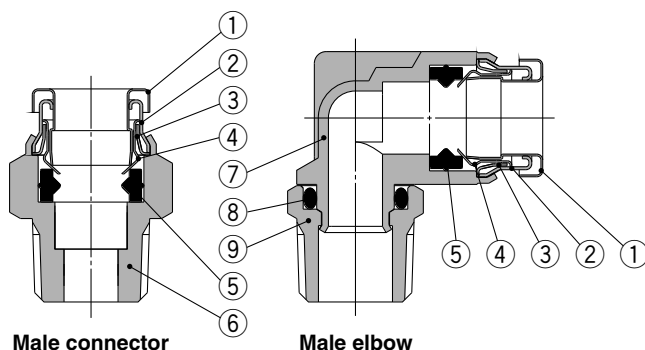
Description	Tube O.D.	Part no.	Material
Gasket	—	M-5G3	Stainless steel 316, Special FKM
Bulkhead nut	ø3.2, ø4	KQG223-P01	Stainless steel 316
	ø6	KQG206-P01	
	ø8	KQG208-P01	
	ø10	KQG210-P01	
	ø12	KQG212-P01	
	ø16	KQG216-P01	

Cross Reference Table of the Inner Sleeve

Tube O.D.	Tube material			Applicable inner sleeve	
	TUS (Soft polyurethane)	TH/THI (FEP)	TL/TIL (PFA)	Part no.	Length
ø4	—	TH0402	—	TJG-0402	18
	TUS0425	TH0425	—	TJG-0425	18
	—	—	TL0403	TJG-0403	18
ø6	TUS0604	TH0604	TL0604	TJG-0604	19
	TUS0805	—	—	TJG-0805	20.5
	—	TH0806	TL0806	TJG-0806	20.5
ø10	TUS1065	—	—	TJG-1065	23
	—	TH1075	—	TJG-1075	23
	—	TH1008	TL1008	TJG-1008	23
ø12	TUS1208	—	—	TJG-1208	24
	—	TH1209	—	TJG-1209	24
	—	TH1210	TL1210	TJG-1210	24

* Stainless steel 316 is used for the TJG series.

Construction



Component Parts

No.	Description	Material
1	Release button	Stainless steel 316
2	Guide 1	Stainless steel 316
3	Guide 2	Stainless steel 316
4	Chuck	Stainless steel 316
5	Seal	Special FKM (Fluoro coated)
6	Male connector body	Stainless steel 316
7	Male elbow body	Stainless steel 316
8	O-ring	Special FKM (Fluoro coated)
9	Stud	Stainless steel 316

Series KQG2

Applicable Tube: Metric Size, Connection Thread: M, R, Rc

Dimensions

Extended Male Elbow: KQG2W



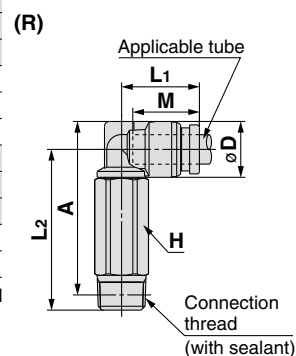
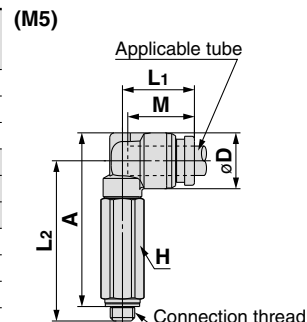
Applicable tube O.D. (mm)	Connection thread R, M	Model	H (Width across flat)	Note 1) ϕD	L1	L2	A*	M	Note 2) Effective area (mm ²)	Weight (g)
$\phi 3.2$	M5 x 0.8	KQG2W23-M5	8	8.3	13.1	31.2	32.4	12	2.8	13
	1/8	KQG2W23-01S	10		13.6	31.3	32.3			14.7
	1/4	KQG2W23-02S	14			35.1	34.5			33.1
$\phi 4$	M5 x 0.8	KQG2W04-M5	8	9.1	13.7	31.6	33.2	12.6	3	13.6
	1/8	KQG2W04-01S	10		14.4	31.7	33.1			15.6
	1/4	KQG2W04-02S	14			35.5	35.3			33.9
$\phi 6$	M5 x 0.8	KQG2W06-M5	8	11.4	14.7	32.7	35.4	13.6	3	15.5
	1/8	KQG2W06-01S	10			32.8				17.2
	1/4	KQG2W06-02S	14		15.9	36.6	37.6		10.9	35.5
	3/8	KQG2W06-03S	17			38	38.6			57.4
$\phi 8$	1/8	KQG2W08-01S	12	13.7	18.6	37	40.7	16.1	20.5	28
	1/4	KQG2W08-02S	14		19.1	40.2	42.3			37.7
	3/8	KQG2W08-03S	17			41.6	43.3			60.9
$\phi 10$	1/4	KQG2W10-02S	14	16.6		46.6	50.2	17	33.5	40.7
	3/8	KQG2W10-03S	17		21	45.9	49.1			61.9
	1/2	KQG2W10-04S	22			50.1	52			117.3
$\phi 12$	1/4	KQG2W12-02S	14	18.7	22.6	47.7	52.3	18.6	47.7	44.6
	3/8	KQG2W12-03S	17		23.6	49	53.2			56.3
	1/2	KQG2W12-04S	22			53.2	56.1			112.9
$\phi 16$	3/8	KQG2W16-03S	19	24.6	26.3	57.6	64.1	20.8	71	86.6
	1/2	KQG2W16-04S	22		27.3	61.4	66.6			111.8

* Reference dimensions after installation of R thread

Note 1) ϕD is maximum diameter.

Note 2) Value of FEP tube.

Value of nylon tube for $\phi 16$ only.



Female Connector: KQG2F

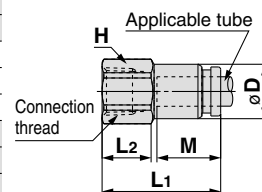


Applicable tube O.D. (mm)	Connection thread Rc	Model	H (Width across flat)	Note 1) ϕD	L1	L2	M	Note 2) Effective area (mm ²)	Weight (g)
$\phi 3.2$	1/8	KQG2F23-01	12	8	23.3	9.8	12	3.4	8.9
	1/8	KQG2F04-01	12		23.7	9.8			9.2
$\phi 4$	1/4	KQG2F04-02	17	8.7	28.7	13.2	12.6	5.6	21.6
	1/8	KQG2F06-01	12		24.2	10			10.5
$\phi 6$	1/4	KQG2F06-02	17	11.1	29.2	13.4	13.6	13.1	23.1
	3/8	KQG2F06-03	19		30.6	14.2			24.5
	1/8	KQG2F08-01	14		26.3	9.6			16.3
$\phi 8$	1/4	KQG2F08-02	17	13.4	31.3	13.7	16.1	26.1	25.5
	3/8	KQG2F08-03	19		32.7	14.4			27
	1/4	KQG2F10-02	17		31.6	13.9	17	41.5	28.8
$\phi 10$	3/8	KQG2F10-03	19	16.4	33	14.7			30.4
	1/4	KQG2F12-02	19		32.6	13.3	18.6	58.3	37.5
	3/8	KQG2F12-03	19		34	14.7			32.3
$\phi 12$	1/2	KQG2F12-04	24	18.5	39.3	18.4			50.2
	3/8	KQG2F16-03	24	24.6	35.3	13.5	20.8	81	59.7
	1/2	KQG2F16-04	24		40.6	18.8			113

Note 1) ϕD is maximum diameter.

Note 2) Value of FEP tube.

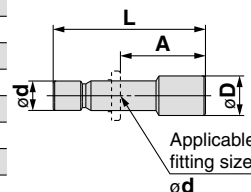
Value of nylon tube for $\phi 16$ only.



Plug: KQG2P






Applicable fitting size ϕd	Model	ϕD	L	A	Weight (g)
$\phi 3.2$	KQG2P-23	5	28.9	16.9	2.7
$\phi 4$	KQG2P-04	6	29.6	17	4.1
$\phi 6$	KQG2P-06	8	30.8	17.2	8.5
$\phi 8$	KQG2P-08	10	33.7	17.6	15.5
$\phi 10$	KQG2P-10	12	34.6	17.6	24.1
$\phi 12$	KQG2P-12	14	36.5	17.9	35.8
$\phi 16$	KQG2P-16	18	38.6	17.8	65.5



Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

-  **Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
-  **Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
-  **Danger:** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

- *1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines.
(Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots - Safety.
etc.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.*2)

Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.

This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.

2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

SMC Corporation

Akihabara UDX 15F,
4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021, JAPAN
Phone: 03-5207-8249 Fax: 03-5298-5362
URL <http://www.smcworld.com>
© 2010 SMC Corporation All Rights Reserved

Specifications are subject to change without prior notice
and any obligation on the part of the manufacturer.

D-DN

1st printing OR printing OR 6000SZ Printed in Japan.