

The Timken Company 4500 Mt Pleasant St. NW

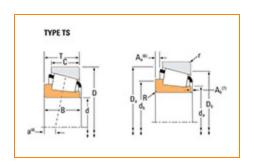
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Part Number 33281, Tapered Roller Bearings - Single Cones - Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Spe	cifications	_	
	Series	33000	
	Cone Part Number	33281	
	Design Units	Imperial	
	Cage Type	Stamped Steel	
	C1 - Dynamic Radial Rating (Two-Row, 1 million revolutions) ¹	54200 lbf 241000 N	
	C90(2) - Dynamic Radial Rating (Two-Row, 90 million revolutions) ²	14000 lbf 62400 N	

Dimensions -

d - Bore	2.8125 in 71.438 mm
B - Cone Width	1.1875 in 30.163 mm

Abı	utment and Fillet Dimensions		_
	R - Cone Backface "To Clear" Radius ³	0.14 in 3.600 mm	
	da - Cone Frontface Backing Diameter	3.15 in 80 mm	
	db - Cone Backface Backing Diameter	3.43 in 87 mm	
	Ab - Cage-Cone Frontface Clearance	0.07 in 1.8 mm	
	Aa - Cage-Cone Backface Clearance	0.07 in 1.8 mm	
	a - Effective Center Location ⁴	-0.11 in -2.8 mm	

Bas	ic Load Ratings	_ `
	C90 - Dynamic Radial Rating (90 million revolutions) ⁵	8060 lbf 35900 N
	C1 - Dynamic Radial Rating (1 million revolutions) ⁶	31100 lbf 138000 N
	C0 - Static Radial Rating	44300 lbf 197000 N
	C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁷	6020 lbf 26800 N

Factors

K - Factor ⁸	1.34
G1 - Heat Generation Factor (Roller-Raceway)	84.2
G2 - Heat Generation Factor (Rib-Roller End)	25.9
Cg - Geometry Factor ⁹	0.116

 $^{^{1}\,\}text{Based}$ on 1 x $10^{6}\,\text{revolutions}\,\text{L}_{10}\,\text{life},$ for the ISO life calculation method.

 $^{^2}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

 $^{^3}$ These maximum fillet radii will be cleared by the bearing corners.

⁴ Negative value indicates effective center inside cone backface.

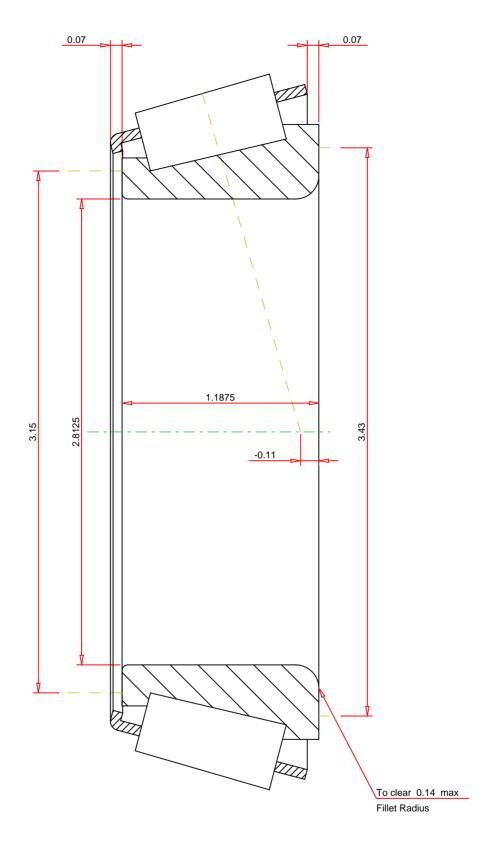
 $^{^{5}}$ Based on 90 x 10^{6} revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{6}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

 $^{^7}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

 $^{^{8}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS Number of Rollers Per Row 23 33281 SINGLE TAPERED CONE THE TIMKEN COMPANY K Factor Dynamic Radial Rating - C90 8060 NORTH CANTON, OHIO USA Dynamic Thrust Rating - Ca90 6020 Dynamic Radial Rating - C1 31100

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

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