

# **Direct Air Operated 3 Port Valve** For Air, Gas, Vacuum, Water and Oil Series VXA31/32



■ Able to control a wide variety of fluids. Wide variations of combination.

Application can be matched by simply choosing body material (Brass or Stainless steel) and seal material (NBR, FKM or EPDM).

- C.O. type easy to use; operatable as either N.C. or N.O.
- **■** Easy to disassemble and reassemble in a short time.
- High viscosity fluids (500 cSt).

**VC** 

**VDW** 

VQ

VX2

 $\nabla X \square$ 

VX3

**VXA** 

VN□

LVC

**LVA** LVH

LVD

LVQ

LQ

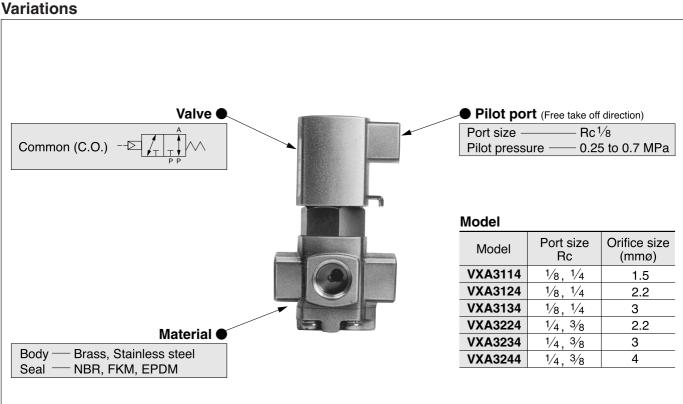
LVN

TI/ TIL

PA

**PAX** 

PB



# Common (C.O.)

JIS Symbol

C.O. A

#### Fluid

Standard specifications	Option Note)				
Water (Standard, up to 40°C)	Vacuum (up to 1.3 x 10 <sup>-1</sup> Pa) · · · · · · (V, M)				
Air (Standard, Dry)	Non-leak (10 <sup>-6</sup> Pa⋅m³/s or less) ······ (V, M)				
Turbine oil					
Vacuum (up to 1.3 x 10 <sup>2</sup> Pa)					
Carbon dioxide (CO <sub>2</sub> ), Nitrogen gas (N <sub>2</sub> )					

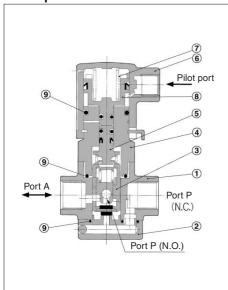
Note) Refer to page 17-3-14 "Applicable Fluids Check List" for details of special fluids outside of the standard options and specifications.

#### **Model/Valve Specifications**

Dout	Orifice			Flow characteristics				Max. system	Proof	\\/a:alat	
Port	size	Model	pressure differential	Water, Oil		Air			pressure	pressure	Weight
size	(mmø)		(MPa)	Av x 10 <sup>-6</sup> (m <sup>2</sup> )	Cv converted	C [dm³/(s·bar)]	b	Cv	(MPa)	(MPa)	(g)
	1.5	VXA3114	1.0	1.9	0.08	0.29	0.32	0.08			
1/8 (6A)	2.2	VXA3124	0.5	3.8	0.16	0.60	0.25	0.15			
	3	VXA3134	0.3	8.0	0.24	0.82	0.20	0.20	1.0 1.5		280
	1.5	VXA3114	1.0	1.9	0.08	0.29	0.32	0.08			
	2.2	VXA3124	0.5	3.8	0.16	0.60	0.25	0.15		15 -	
1/ <sub>4</sub> (8A)		VXA3224	1.0	4.6	0.19	0.64	0.40	0.17			410
1/4 (OA)		VXA3134	0.3	8.0	0.24	0.82	0.20	0.20			280
	3	VXA3234	0.6	9.0	0.33	1.1	0.25	0.27			
	4	VXA3244	0.3	12	0.50	1.6	0.20	0.38			
<sup>3</sup> / <sub>8</sub> (10A)	2.2	VXA3224	1.0	4.6	0.19	0.64	0.40	0.17		4	410
	3	VXA3234	0.6	9.0	0.33	1.1	0.25	0.27			
	4	VXA3244	0.3	12	0.50	1.6	0.20	0.38			
Note) Refer to "Glossary" on page 17-3-15 for details of max. operating pressure differential and max. system pressure.											







No.	Description	Material				
INO.	Description	Standard	Option			
1	Body assembly	Body assembly Brass				
2	Retainer assembly	Brass	Stainless steel			
3	Valve assembly	NBR, Polyacetal	FKM/EPDM Stainless steel			
4	Adapter	Brass	Stainless steel			
(5)	Travel assembly	Stainless steel, NBR, Polyacetal	FKM/EPDM Stainless steel			
6	Pilot cover	Aluminum	_			
7	Piston spring	Stainless steel	_			
8	Piston assembly	Polyacetal, NBR	_			
9	O-ring	NBR	FKM/EPDM			

### **Operating Fluid and Ambient Temperature**

		Ambient			
Temperature conditions	Water (Standard)	Air (Standard)	Oil (Standard)	Vacuum <sup>(3)</sup> (V, M)	temperature (°C)
Maximum	40	60	40	40	40
Minimum	1	-5 <sup>(1)</sup>	-5 <sup>(2)</sup>	<b>-</b> 5	<b>-</b> 5

Note 1) Dew point: -5°C or less Note 2) 500 cSt or less Note 3) "V", "M" in parentheses are option symbols.

#### **Tightness of Valve (Leak rate)**

Seal Fluid material	Air	Liquid	Non-leak, Vacuum (2)			
NBR, FKM, EPDM	1 cm³/min or less	0.1 cm <sup>3</sup> /min or less <sup>(1)</sup>	10 <sup>-6</sup> Pa⋅m³/s or less			
Note 1) Difference demanding on the executing conditions and the executing conditions and						

Note 1) Differs depending on the operating conditions such as pressure, etc. Note 2) Value on option "V", "M" (Non-leak, Vacuum).

#### **Pilot Pressure**

Model	Pressure (MPa)
VXA31□4 VXA32□4	0.25 to 0.7

## Direct Air Operated 3 Port Valve For Air, Gas, Vacuum, Water and Oil Series VXA31/3

The VX\* series will be revised shortly.

### **How to Order**

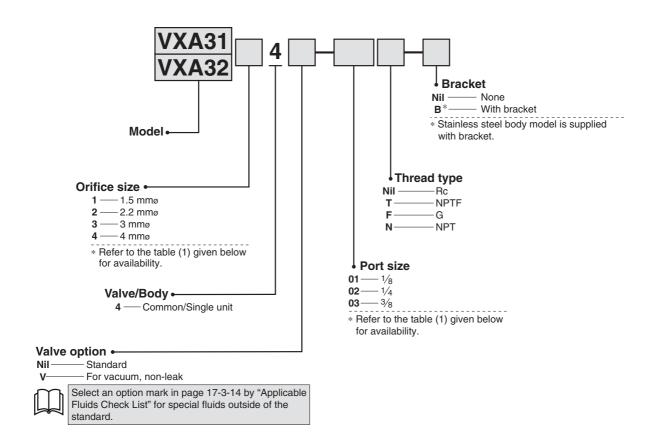


Table (1) Port/Orifice Size

	10.010 (1) 1 014 0111100 0120						
Valve (Port size)			Orifice size (No.)				
	VXA31	VXA32	1	2	3	4	
	VAASI	VXA32	(1.5 mmø)	(2.2 mmø)	(3 mmø)	(4 mmø)	
	01 (1/8)	_	•	•	•	_	
	02 (1/4)	_		•		_	
	_	02 (1/4)	_	•	•	•	
	_	03 (3/8)	_	•	•	•	

Ordering example (Example) Series VXA31, Orifice size 1.5 mmø, Rc 1/8 (Part no.) VXA3114-01

**VC** 

**VDW** 

VQ

VX2

 $\nabla X \Box$ 

VX3

**VXA** 

VN□

**LVC** 

**LVA** 

LVH

LVD LVQ

LQ

LVN

TI/ TIL

PA

**PAX** 

PB