

### The Timken Company 4500 Mt Pleasant St. NW N. Canton, OH 44720

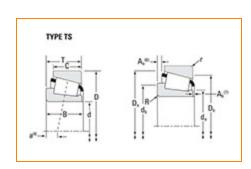
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# Part Number LM522548 - LM522510, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





### <u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

| Specifications - |                  |                  |
|------------------|------------------|------------------|
|                  | Series           | LM522500         |
|                  | Cone Part Number | LM522548         |
|                  | Cup Part Number  | LM522510         |
|                  | Design Units     | Imperial         |
|                  | Bearing Weight   | 2.2 Kg<br>4.8 lb |
|                  | Cage Type        | Stamped Steel    |
|                  |                  |                  |

| Dimensions |                         | _ ` |
|------------|-------------------------|-----|
| d - Bore   | 109.987 mm<br>4.3302 in |     |

| D - Cup Outer Diameter | 159.987 mm<br>6.2987 in |
|------------------------|-------------------------|
| B - Cone Width         | 34.925 mm<br>1.3750 in  |
| C - Cup Width          | 26.988 mm<br>1.0625 in  |
| T - Bearing Width      | 34.925 mm<br>1.3750 in  |

# Abutment and Fillet Dimensions

| R - Cone Backface "To Clear"               | 7.870 mm            |
|--|---------------------|
| Radius <sup>1</sup>                        | 0.310 in            |
| r - Cup Backface "To Clear"                | 3.3 mm              |
| Radius <sup>2</sup>                        | 0.130 in            |
| da - Cone Frontface Backing                | 118.11 mm           |
| Diameter                                   | 5.59 in             |
| db - Cone Backface Backing                 | 133.10 mm           |
| Diameter                                   | 5.24 in             |
| Da - Cup Frontface Backing                 | 154.43 mm           |
| Diameter                                   | 6.08 in             |
| Db - Cup Backface Backing                  | 146.05 mm           |
| Diameter                                   | 5.75 in             |
| Ab - Cage-Cone Frontface                   | 2 mm                |
| Clearance                                  | 0.08 in             |
| Aa - Cage-Cone Backface                    | 2.3 mm              |
| Clearance                                  | 0.09 in             |
| a - Effective Center Location <sup>3</sup> | -1.5 mm<br>-0.06 in |

Basic Load Ratings -

| C90 - Dynamic Radial Rating (90 million revolutions) <sup>4</sup>                 | 11400 lbf<br>50700 N  |
|---|-----------------------|
| C1 - Dynamic Radial Rating (1 million revolutions) <sup>5</sup>                   | 44000 lbf<br>196000 N |
| C0 - Static Radial Rating   | 80300 lbf<br>357000 N |
| C <sub>a90</sub> - Dynamic Thrust Rating<br>(90 million revolutions) <sup>6</sup> | 7850 lbf<br>34900 N   |

| Factors – |   |       |  |
|-----------|---|-------|--|
|           | K - Factor <sup>7</sup>                         | 1.45  |  |
|           | e - ISO Factor <sup>8</sup>                     | 0.4   |  |
|           | Y - ISO Factor <sup>9</sup>                     | 1.49  |  |
|           | G1 - Heat Generation Factor<br>(Roller-Raceway) | 232   |  |
|           | G2 - Heat Generation Factor<br>(Rib-Roller End) | 63.3  |  |
|           | Cg - Geometry Factor <sup>10</sup>              | 0.158 |  |

<sup>&</sup>lt;sup>1</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>3</sup> Negative value indicates effective center inside cone backface.

 $<sup>^4</sup>$  Based on 90 x  $10^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values.

 $<sup>^{5}</sup>$  Based on 1 x  $10^{6}$  revolutions  $L_{10}$  life, for the ISO life calculation method.

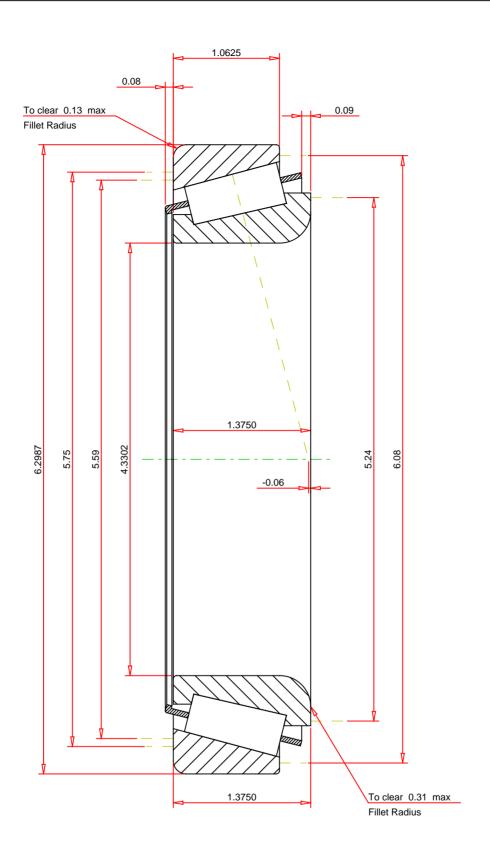
<sup>&</sup>lt;sup>6</sup> Based on 90 x 10<sup>6</sup> revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{\rm 10}\,{\rm Geometry}$  constant for Lubrication Life Adjustment Factor a3l.



#### **IMPERIAL UNITS**

| ISO Factor - e            | 0.4   |      |  |
|---------------------------|-------|------|--|
| ISO Factor - Y            | 1.49  |      |  |
| Bearing Weight            | 4.8   | lb   |  |
| Number of Rollers Per Row | 34    |      |  |
| Effective Center Location | -0.06 | inch |  |
|                           |       |      |  |

THE TIMKEN COMPANY
NORTH CANTON, OHIO USA

LM522548 - LM522510 TS BEARING ASSEMBLY

 K Factor
 1.45

 Dynamic Radial Rating - C90
 11400
 lbf

 Dynamic Thrust Rating - Ca90
 7850
 lbf

 Static Radial Rating - C0
 80300
 lbf

 Dynamic Radial Rating - C1
 44000
 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

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