Fieldbus System



(For Input/Output)

Type 3 Integrated input-output type

- Enclosure IP67
- Maximum 32 inputs/32 outputs
- Sensors with M8/M12 connectors can be connected.



Manifold Solenoid Valves













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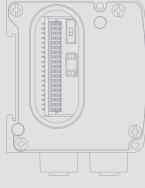
Type 3 Integrated input-output type

Fieldbus System (For Input/Output) EX250 Series











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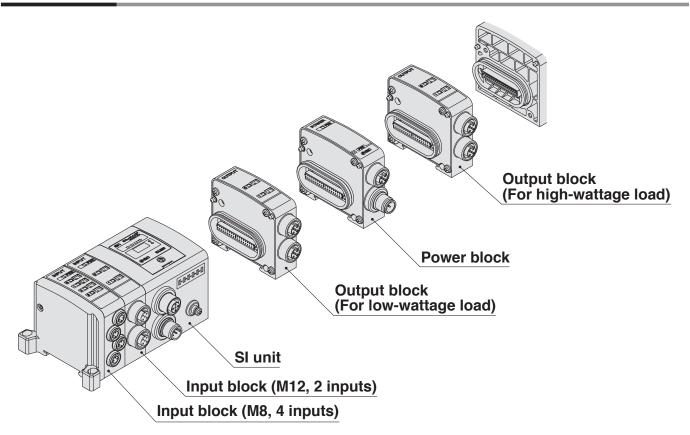
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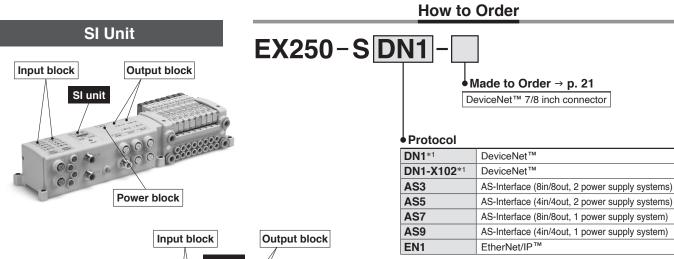


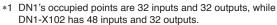
Fieldbus System For Input/Output EX250 Series



Parts Structure









Specifications

Model		EX250-SDN1	EX250-SDN1-X102*1	EX250-SEN1	EX250-SAS3/5	EX250-SAS7/9			
	A !! - -	Protocol	DeviceN	let™	EtherNet/IP™	AS-Int	erface		
	Applicable system	Version*2	Release 2.0 Release 1.0		Ver. 2.11 (Standard Address Mode)				
nunication	Communication speed		Communication speed Configuration file*3		125 k/250 k/:	500 kbps	10 M/100 Mbps	167	kbps
l mo	Configurat	ion file*3	EDS f	ile	EDS file	_	_		
ŏ	I/O occupa (Inputs/Ou		32/32	48/32	48/32	SAS3: 8/8 (2 nodes occupied) SAS5: 4/4	SAS7: 8/8 (2 nodes occupied) SAS9: 4/4		
	Applicable	function	QuickCon	nect™	_	_	_		
	Terminatin	g resistor	Not prov	rided	Not pr	ovided (Not required	i)		
Power supply	For control		11 to 25 (Supplie DeviceNet™	d by	24 VDC ±20 %	26.5 to 31.6 VDC (Supplied by	*4 26.5 to 31.6 VDC		
voltage	For sensor	rs	24 VDC ±		AS-i circuit)		(Supplied by AS-i circuit)		
	For valve			24 VDC +10 %	%/-5 %	1	AO-1 circuit)		
Internal current consumption (Unit)		100 mA or less		SAS3: 100 mA or less SAS5: 65 mA or less	SAS7: 100 mA or less SAS9: 65 mA or less				
	Number of inputs		32 inputs (Based on input block connection) SAS3: 8 inputs SAS5: 4 inputs			SAS7: 8 inputs SAS9: 4 inputs			
Input	Supply voltage				24 VDC	1			
=	Supply cu	rrent		1.0 A or less		SAS3: 240 mA or less SAS5: 120 mA or less	*5		
	Output type		Source/PNP (Negative common)						
	Number of outputs		32 outputs SAS3: 8 outputs SAS5: 4 outputs			SAS7: 8 outputs SAS9: 4 outputs			
Output	Load		Solenoi		e suppressor 24 VDC, 1. Dutput block Power block	5 W or less (SMC)			
	Supply vol	tage			24 VDC				
	Supply cu	rrent	2 0 A or less		SAS3: 500 mA or less SAS5: 250 mA or less	*5			
Fail sate			HOLD/CLEAR (Switch setting)						
豆豆	Enclosure				IP67				
Environmental resistance	Operating ter	nperature range	5 to +45 °C						
Stai	Operating h	umidity range	35 to 85 %RH (No condensation)						
vird	Withstand	voltage	500 VAC for 1 minute between whole external terminal and FG						
Insulation resistance			10 $M\Omega$ or more (500 VDC) between whole external terminal and FG						
Standard	s		CE/UKCA marking (EMC directive/RoHS directive), UL (CSA)						
Weight			250 g						
Accesso	ry*6			Т	ïe-rod 2 pcs.				

^{*1} This is a specification to transmit the diagnostic information of voltage drop of the valve power supply and input block fuse blowout as an input data to the master. The EX250-SDN1 becomes I/O connection time out when the diagnostic information is detected, but not EX250-SDN1-X102.

Since this is a special product, a manifold part number is not specified. Please consult SMC for the manifold integrated type.



^{*2} Please note that the version is subject to change.

st 3 The setting file can be downloaded from SMC website, http://www.smc.eu

^{*4} Since the EX250-SAS7/9 is compatible with the 1 power supply system, the power supply for units is divided into two: the power supply for sensors and for valves.

^{*5} Since the EX250-SAS7/9 is compatible with the 1 power supply system, the power supply must be divided in accordance with the values below. (Refer to page 23 for details.)

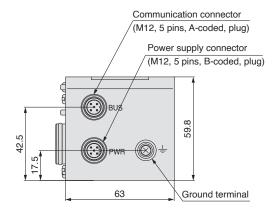
EX250-SAS7 ··· Max. 240 mA, EX250-SAS9 ··· Max. 120 mA

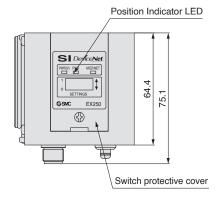
^{*6} When the SI unit is mounted to the manifold when shipped, accessories are shipped together with it.

^{*7} For detailed specifications other than the above, refer to the operation manual that can be downloaded from SMC website, http://www.smc.eu

Dimensions/Parts Description

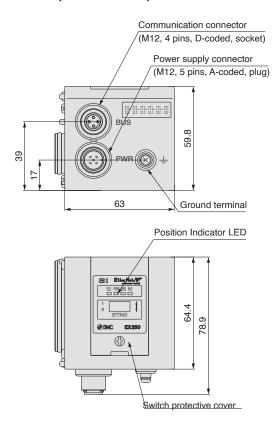
EX250-SDN1 (DeviceNet™)



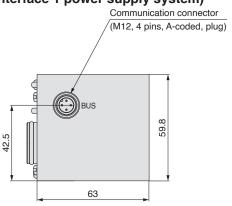


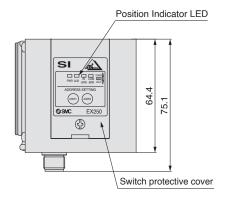
Dimensions/Parts Description

EX250-SEN1 (EtherNet/IP™)

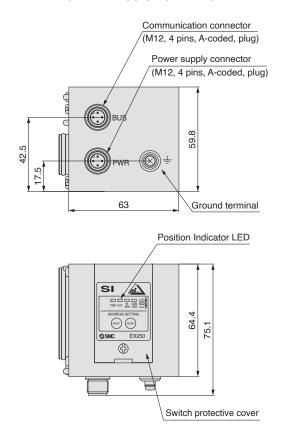


EX250-SAS7/9 (AS-Interface 1 power supply system)





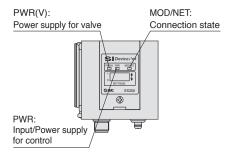
EX250-SAS3/5 (AS-Interface 2 power supply systems)



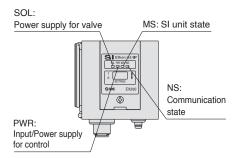


LED Indicator

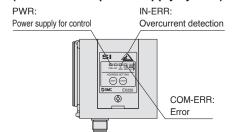
EX250-SDN1 (DeviceNet™)



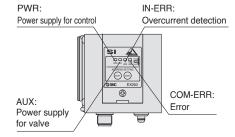
EX250-SEN1 (EtherNet/IP™)



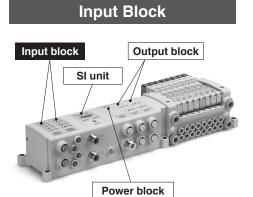
EX250-SAS7/9 (AS-Interface 1 power supply system)

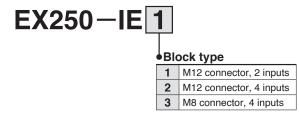


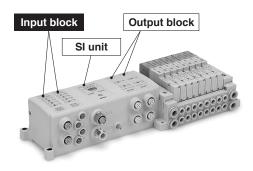
EX250-SAS3/5 (AS-Interface 2 power supply systems)











For accessory, refer to pages 10 to 20.

Specifications

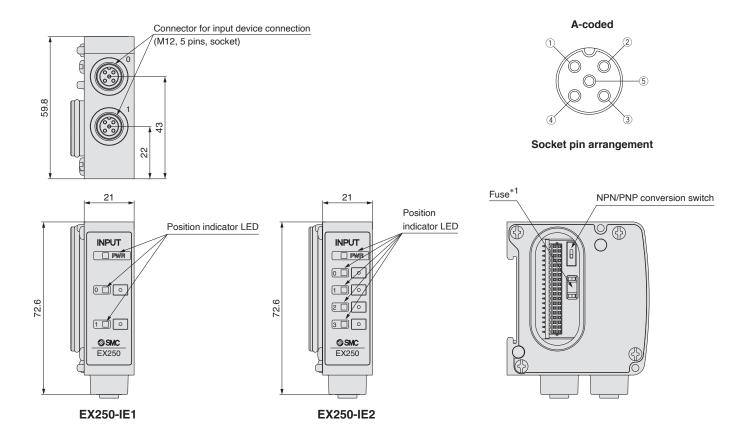
Model		EX250-IE1	EX250-IE2 EX2				
	Input type	PNP/NPN sensor input (switched using a switch)					
	Number of inputs	2 inputs	2 inputs 4 inputs				
Input	Input device supply voltage		24 VDC				
	Input device supply current		Max. 30 mA/Point*1				
	Rated input current	Approx. 8 mA					
	Enclosure	IP67					
	Operating temperature range	-10 to +50 °C					
Environmental resistance	Operating humidity range	35 to 85 %RH (No condensation)					
resistance	Withstand voltage	500 VAC for 1 minute between whole external terminal and FG					
	Insulation resistance	10 $M\Omega$ or more (500 VDC) between whole external terminal and FG					
Standards		CE/UKCA marking, UL (CSA)					
Weight		90 g					
Accessory*2		Tie-rod 2 pcs.					

^{*1} When the maximum inputs to the SI unit is reached by adding an input block, pay attention not to exceed the supply current for the SI unit input.
*2 When the SI unit is integrated into manifold, its tie-rod is also incorporated at the time of shipment.

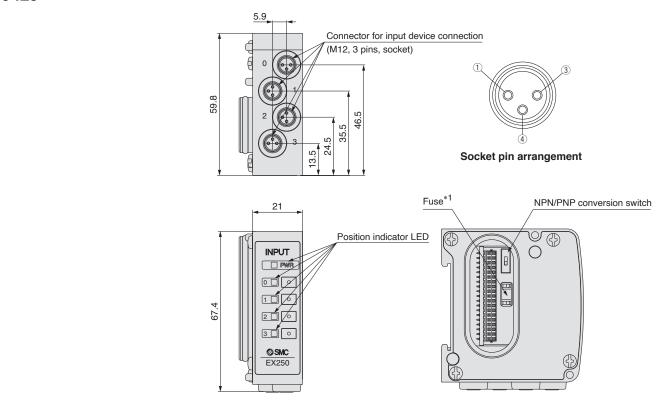
^{*} For detailed specifications other than the above, refer to the operation manual that can be downloaded from SMC website, http://www.smc.eu

Dimensions/Parts Description

EX250-IE1, EX250-IE2



EX250-IE3

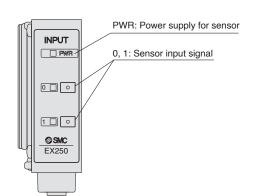


^{*1} Fuse for overcurrent protection
If addressing the possible cause of a problem, even when the fuse is blown, it can be reinstated by replacing with a fuse as shown in options, page 21.

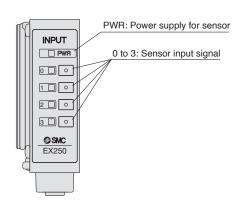


LED Indicator

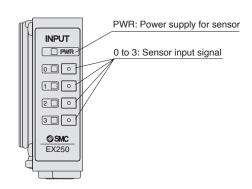
EX250-IE1



EX250-IE2

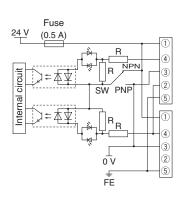


EX250-IE3

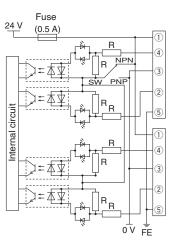


Internal Circuit

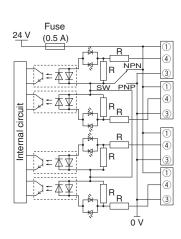
EX250-IE1



EX250-IE2



EX250-IE3

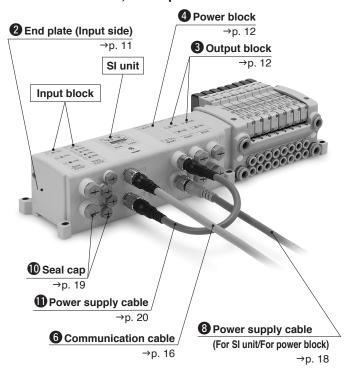




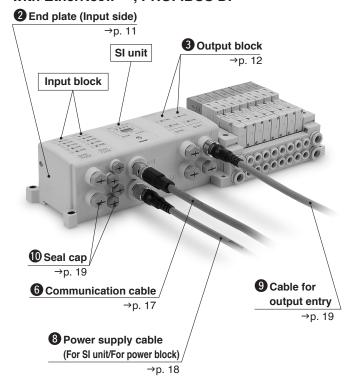
EX250 Series Accessories

Example of Connections

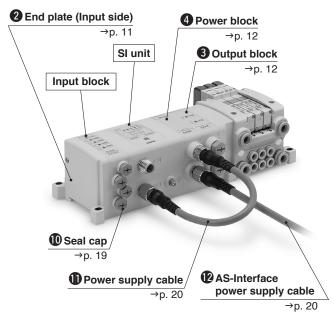
Connection example of an SI unit compatible with DeviceNet™, CANopen



Connection example of an SI unit compatible with EtherNet/IP™, PROFIBUS DP



Connection example of an SI unit compatible with AS-Interface



Replacement Fuse

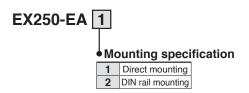
Replacement fuse required when the fuse for the input block (EX250-IE□) overcurrent protection is blown.

EX9-FU05

Model	EX9-FU05
Applicable model	EX250-IE□
Rated current	0.5 A
Rated insulation capacity	48 VAC/DC 50 A
Fuse resistance value	0.36 Ω

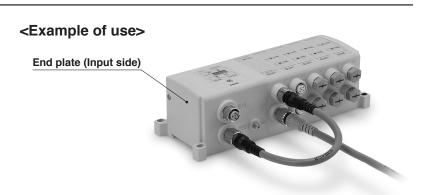


2 End Plate (Input side)

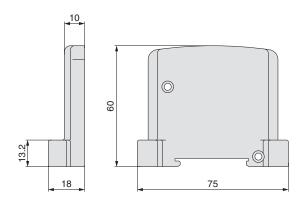


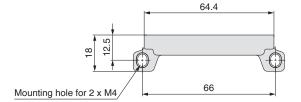
Accessory

Hexagon socket head cap screw (M3 x 10): 2 pcs.

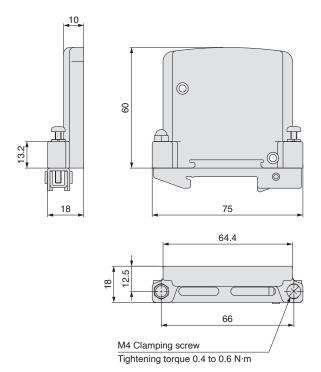


EX250-EA1

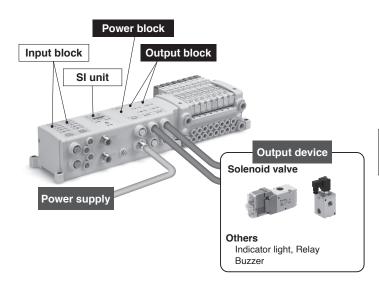




EX250-EA2



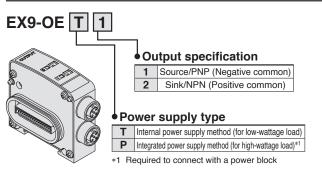
Accessories **EX250** Series



- Able to retrofit to the valve manifold, using the unused points
- 2-output (M12 connector)
- Positive/Negative common available as standard
- Able to drive by 0.5 A per point

You are requested to connect it to an SI unit and a valve manifold. For detailed specifications, refer to the operation manual that can be downloaded from SMC website, http://www.smc.eu

3 Output Block



SI Unit/Part Nos.

SI unit part no.	Output	Applicable model	
EX250-SDN1 EX250-SAS□ EX250-SEN1	Source/PNP (Negative common)	EX9-OET1 EX9-OEP1	

Option/Part Nos.

Description	Part no.	Applicable model		Note
Description	Tarrio.	OET	OEP□	Note
Seal cap	EX9-AWTS	0	0	Refer to page 19. Order separately: 10 pcs. included
Cable for output entry	EX9-AC□-7	0	0	Refer to page 19. Order separately.
Power block	EX9-PE1		0	Refer to page 13. Order separately.

4 Power Block

EX9-PE1



Option/Part Nos.

Description	Part no.	Note
Seal cap	EX9-AWTS	Refer to page 19. Order separately: 10 pcs. included
Power supply cable (For SI unit/For power block)	EX9-AC□-1	Refer to page 18. Order separately.
Power supply cable (For connecting the SI unit to the power block)	EX9-AC002-2 EX9-AC002-3 EX9-AC002-4	Refer to page 20. Order separately.
AS-Interface power supply cable	EX9-AC□-5	Refer to page 20. Order separately.

3 Output Block/ Power Block

Output Block Specifications

	Model	EX9-OET1	EX9-OET2	EX9-OEP1	EX9-OEP2	
Output connec	tor	M12 connector (5 pins)				
Internal current consumption			40 mA	or less		
	Output type	Source/PNP (Negative common)	Sink/NPN (Positive common)	Source/PNP (Negative common)	Sink/NPN (Positive common)	
	Number of outputs		2 ou	tputs		
Output	Power supply method	Internal power	supply method	Integrated power supply method (P	ower block: supplied from EX9-PE1)	
	Output device supply voltage	24 VDC				
	Output device supply current	Max. 62 mA/Point (1.5 W/Point)		Max. 0.5 A/Point (12 W/Point)		
	Enclosure	IP67				
	Operating temperature range		-10 to	+50 °C		
Environmental resistance	Operating humidity range	35 to 85 %RH (No condensation)				
resistance	Withstand voltage	1500 VAC for 1 minute between whole external terminal and FG				
	Insulation resistance	10 M	Ω or more (500 VDC) between	veen whole external terminal and FG		
Standards		CE/UKCA marking, UL (CSA)				
Weight		120 g				
Accessory	Tie-rod	2 pcs.				

Power Block Specifications

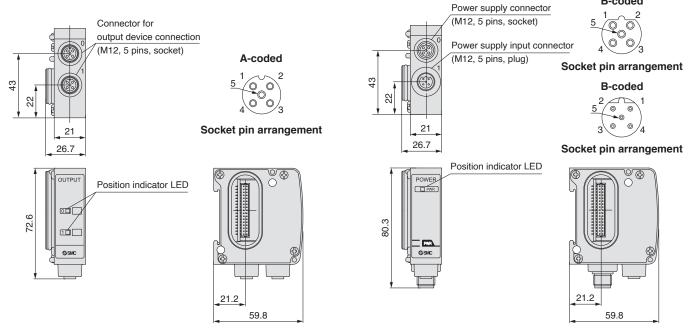
Model			EX9-PE1		
Connection block			Output block (EX9-OEP□)		
Connection block stations		ations	Output block: Max. 9 stations (excluding input blocks)*1		
Power supply for		Power supply voltage	22.8 to 26.4 VDC		
output and inter		Internal power consumption	20 mA or less		
Supply current			Max. 3.1 A (When using with 3.0 to 3.1 A, the ambient temperature should not exceed 40 °C, and do not bundle the cable.)		
	Enclosure		IP67		
	Operating temperature range		-10 to +50 °C		
Environmental resistance	Operating humidity range		35 to 85 %RH (No condensation)		
resistance	Withstand voltage		1500 VAC for 1 minute between whole external terminal and FG		
	Insulation resistance		10 $M\Omega$ or more (500 VDC) between whole external terminal and FG		
Standards			CE/UKCA marking, UL (CSA)		
Weight			120 g		
		Tie-rod	2 pcs.		
Accessory	Seal cap (for M12 connector socket)		1 pc. (EX9-AWTS)		

^{*1} The total number of connectable input/output/power block to the EX250 series SI unit (except for AS-Interface compliant) is 10 stations at the maximum.

* For detailed specifications other than the above, refer to the operation manual that can be downloaded from SMC website, http://www.smc.eu

Output Block Dimensions/Parts Description

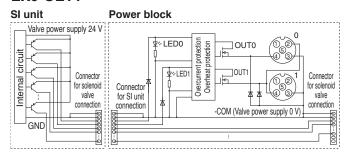
Power Block Dimensions/Parts Description



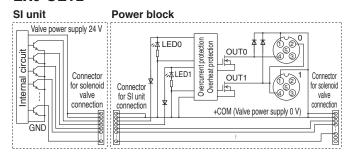
3 Output Block/4 Power Block

Circuit Diagram

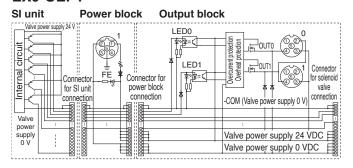
EX9-OET1



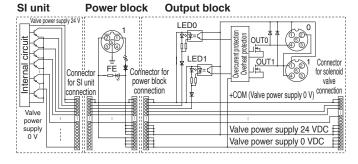
EX9-OET2



EX9-OEP1

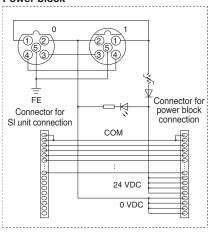


EX9-OEP2



EX9-PE1

Power block

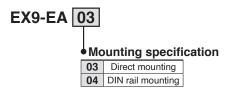


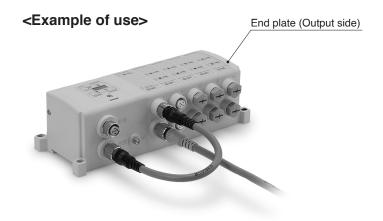
* When the valve which supplies power to the SI unit is turned OFF, the output of the output block (EX9-OE

) remains OFF.

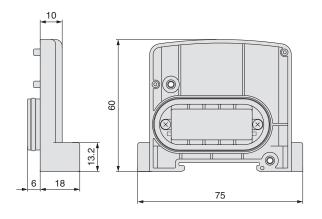
5 End Plate (Output side)

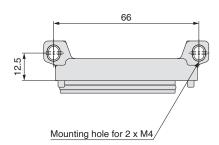
Use the end plate when a valve manifold is not connected.



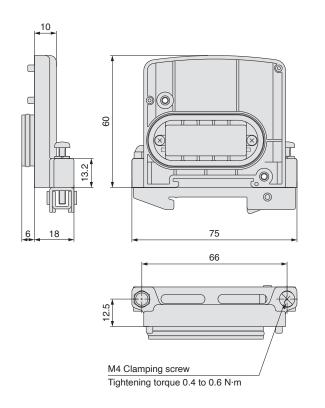


EX9-EA03



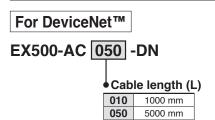


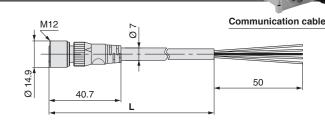
EX9-EA04



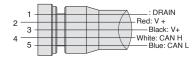
Accessories **EX250** Series

6 Communication Cable









Socket pin arrangement

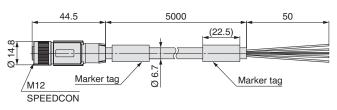
Connections

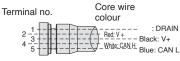
Item	Specifications			
Cable O.D.		Ø 7 mm		
Conductor nominal	Power pair	0.33 mm ² /AWG22		
cross section Data pair		0.2 mm ² /AWG24		
Wire O.D.	Power pair	1.5 mm		
(Including insulator) Data pair		1.9 mm		
Min. bending radius (60 mm			

PCA-1557633 (Socket)



Socket connector pin arrangement A-coded (Normal key)

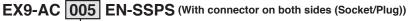




Connections

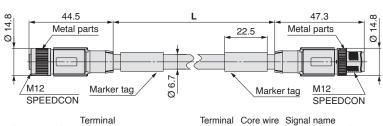


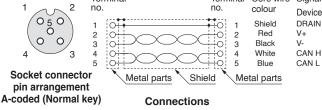
100

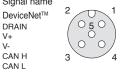


◆ Cable length (L) 005 500 mm 010 1000 mm 020 2000 mm 030 3000 mm 050 5000 mm

10000 mm







Plug connector pin arrangement A-coded (Normal key)

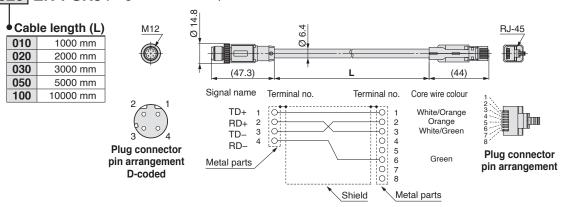
Item	Specifications	
Cable O.D.	Ø 6.7 mm	
Conductor nominal Power pa		0.34 mm ² /AWG22
cross section	0.25 mm ² /AWG24	
Wire O.D. Power pair		1.4 mm
(Including insulator) Data pair		2.05 mm
Min. bending radius (I	67 mm	



6 Communication Cable

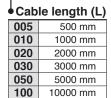
For EtherNet/IP™

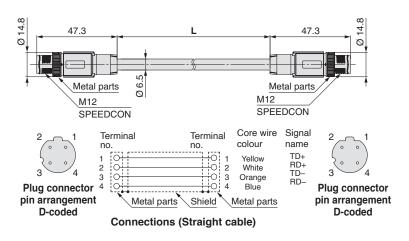
EX9-AC 020 EN-PSRJ (Plug/RJ-45 connector)



Item	Specifications
Cable O.D.	Ø 6.4 mm
Conductor nominal cross section	0.14 mm ² /AWG26
Wire O.D. (Including insulator)	0.98 mm
Min. bending radius (Fixed)	26 mm

EX9-AC 005 EN-PSPS (With connector on both sides (Plug/Plug))





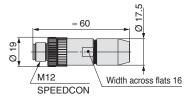
Item	Specifications
Cable O.D.	Ø 6.5 mm
Conductor nominal cross section	0.34 mm ² /AWG22
Wire O.D. (Including insulator)	1.55 mm
Min_bending radius (Fixed)	19.5 mm

7 Field-wireable Communication Connector

Plug

For DeviceNet™ PCA-1075528





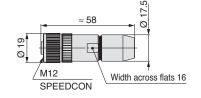
Applicable Cable

Item	Specifications
Cable O.D.	4.0 to 8.0 mm
Wire gauge (Stranded wire cross section)	0.14 to 0.75 mm²/AWG26 to 18 (Solid cable/Flexible cable) 0.08 to 0.5 mm²/AWG28 to 20 (With ferrule)

Socket

For DeviceNet™ PCA-1075529

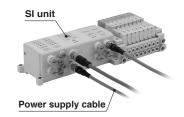


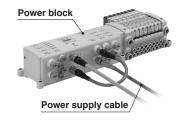


Applicable Cable

Item	Specifications
Cable O.D.	4.0 to 8.0 mm
Wire gauge (Stranded wire cross section)	0.14 to 0.75 mm²/AWG26 to 18 (Solid cable/Flexible cable) 0.08 to 0.5 mm²/AWG28 to 20 (With ferrule)

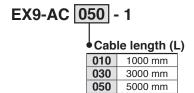
Power Supply Cable (For SI unit/For power block)





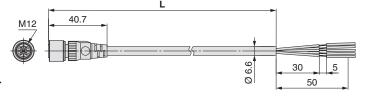


Straight connector type



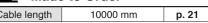


Socket connector pin arrangement B-coded



Item	Specifications
Cable O.D.	Ø 6.6 mm
Conductor nominal cross section	AWG22
Wire O.D. (Including insulator)	1.65 mm
Min. bending radius (Fixed)	40 mm

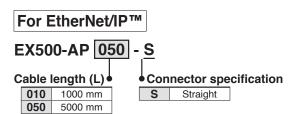




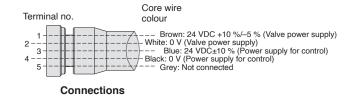
Connections



Power Supply Cable (For SI unit)



Straight connector type 5 1 0 3 30 5 50 Socket connector pin arrangement A-coded

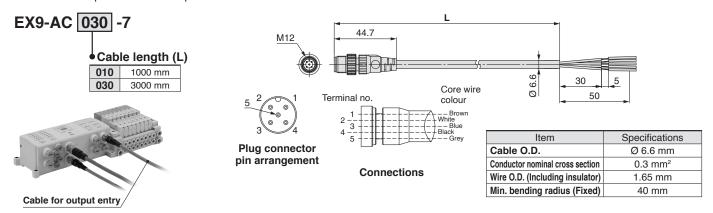




Item	Specifications
Cable O.D.	Ø 6 mm
Conductor nominal cross section	0.3 mm ² /AWG22
Wire O.D. (Including insulator)	1.5 mm
Min. bending radius (Fixed)	40 mm

Cable for Output Entry

Connects the output block to the output device

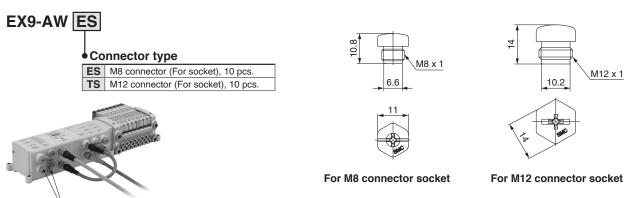


Seal Cap (10 pcs.)

Seal cap

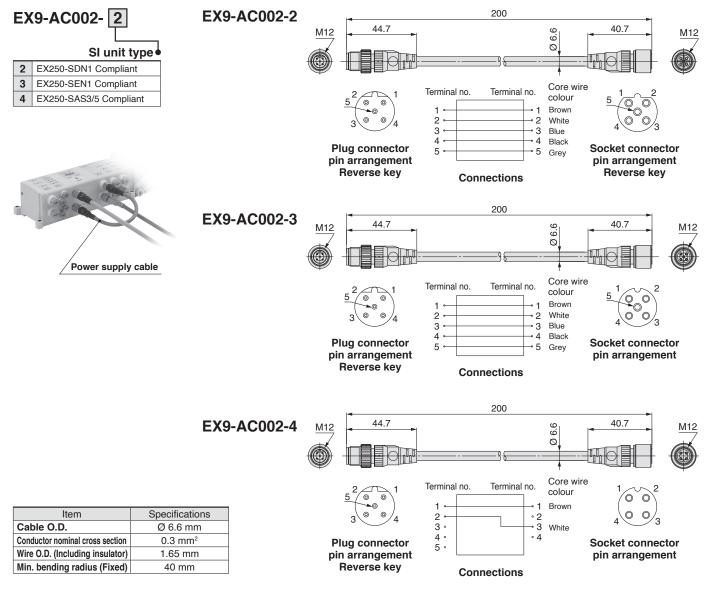
Use this on ports that are not being used for an M8 or M12 connector (socket). Use of this seal cap maintains the integrity of the enclosure. (Seal caps are packed together with each unit.)

* Tighten the seal caps with the prescribed tightening torque. (For M8: 0.05 N·m, For M12: 0.1 N·m)



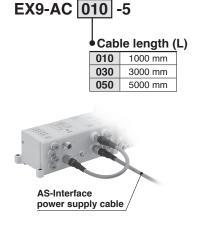
(I) Power Supply Cable (For connecting the SI unit to the power block)

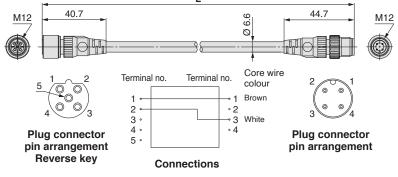
Connects between the power supply connector for the power block and the SI unit power supply connector, bridging the external power supply, which is supplied with the power block, to the SI unit.



AS-Interface Power Supply Cable

Cable connecting between AS-Interface power supply line (for external devices) branch connector (M12) and the power block's power supply input connector.





Item	Specifications
Cable O.D.	Ø 6.6 mm
Conductor nominal cross section	0.3 mm ²
Wire O.D. (Including insulator)	1.65 mm
Min. bending radius (Fixed)	40 mm



Made to Order

Please contact SMC for detailed specifications and lead times.

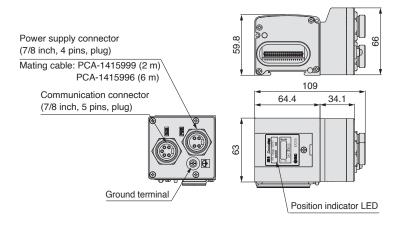
SI Unit

Prepare the SI unit, each type of block, and the manifold valve (without SI unit) separately, and combine them before use.

① DeviceNet™, 7/8 inch connector, 32 inputs/32 outputs

(Occupied points: 48 inputs (32 inputs + diagnostic 16 inputs)/32 outputs)

EX250-SDN1-X122



Power supply connector

1 2	1	24 VDC +10 %/-5 % (For valve)
1(0 0)3	2	Unused
2 4	3	FE
- 🕠 .	4	0 VDC (For valve)

Communication connector

3	1	DRAIN
4002	2	V+
.(0 0)-	3	V-
5 1	4	CAN H
	5	CAN L

When connecting to a VQC4000 series model, use a VVQC4000-3A-3□, etc., D side end

Communication Cable

plate. The VVQC4000-3A-2□ D side end plate used by the standard EX250-SDN1 model cannot be used as it will come into contact with the EX250-SDN1-X122.

1 With connector on one side (Socket) Cable length: 10000 mm

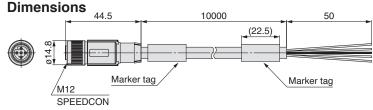
For DeviceNet™

EX9-AC100 DN -X12

Applicable 4 protocol

DN DeviceNet™





Connections

Terminal no.	Core wire colour: Signal name (DeviceNet™		
1	Shield: DRAIN		
2	Red: V+		
3	Black: V-		
4	White: CAN H		
5	Blue: CAN L		

Item		Specifications	
Cable O.D.		Ø 6.7 mm	
Conductor nominal	Power pair	0.34 mm ² /AWG22	
cross section	Data pair	0.25 mm ² /AWG24	
Wire O.D.	Power pair	1.4 mm	
(Including insulator)	Data pair	2.05 mm	
Min. bending radius (Fixed)		67 mm	



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Power Supply Cable

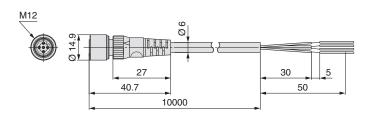
② With connector on one side (Socket)
Cable length: 10000 mm

For EtherNet/IP™

Straight connector type

EX500-AP100- S -X1
Connector specification

Straight





Socket connector pin arrangement A-coded



Connections (EtherNet/IP™)

Item	Specifications
Cable O.D.	Ø 6 mm
Conductor nominal cross section	0.3 mm ² /AWG22
Wire O.D. (Including insulator)	1.5 mm
Min. bending radius (Fixed)	40 mm



EX250 Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For temperature control equipment precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

When one AS-Interface power supply system is used

		EX250-SAS7	EX250-SAS9	
Power supply voltage		Supplied from AS-Interface circuit, 26.5 to 31.6 VDC*1		
Internal current consumption		Max. 100 mA	Max. 65 mA	
Input/output specification	Number of inputs	8	4	
	Number of outputs	8	4	
	Supply voltage	24 VDC		
	Supply current*2	Max. 240 mA	Max. 120 mA	

- *1 For communication power supply, use a power supply dedicated to AS-Interface. For details, please refer to operation manuals provided by the respective manufacturers.
- *2 The AS-Interface circuit provides current to the internal parts of the SI unit and all connected equipment.
 - Since there is a limit on the possible supply current to all connected equipment, select the equipment connected to the input/output device to stay within the possible supply current.

Example) When EX250-SAS9 is used

Valve: VQC1100NY - 5 (low-wattage type of 0.5 W) x 4 pcs.

 $0.5 [W] \div 24 [V] \times 4 [pcs.]$

= 84 [mA] (4 outputs simultaneously ON)

The maximum possible supply current of EX250-SAS9 is 120 mA. Therefore, the possible supply current to the sensor is

120 [mA] - 84 [mA] = 36 [mA]

Use of low-wattage type valves by minimizing the maximum number of simultaneous outputs, and low current consumption sensors (2-wire sensor, etc.) is recommended.

Maximum number of AS-Interface compatible input blocks

SI unit specifications			put block type	Input block maximum stations
	AS-Interface 8in/8out, 2 power supply systems	1	M12/2 inputs	4 stations
EX250-SAS3		2	M12/4 inputs	2 stations
		3	M8/4 inputs	2 stations
	AS-Interface 4in/4out, 2 power supply systems	1	M12/2 inputs	2 stations
EX250-SAS5		2	M12/4 inputs	1 station
		3	M8/4 inputs	1 station
	AS-Interface 8in/8out, 1 power supply system	1	M12/2 inputs	4 stations
EX250-SAS7		2	M12/4 inputs	2 stations
		3	M8/4 inputs	2 stations
	AS-Interface 4in/4out, 1 power supply system	1	M12/2 inputs	2 stations
EX250-SAS9		2	M12/4 inputs	1 station
		3	M8/4 inputs	1 station

Operating Environment

1. Select the proper type of enclosure according to the environment of operation.

IP65 is achieved when the following conditions are met.

- Provide appropriate wiring between all units using electrical wiring cables, communication connectors and cables with M12 connectors.
- 2) Suitable mounting of each unit and valve manifold.
- 3) Be sure to mount a seal cap on any unused connectors. If using in an environment that is exposed to water splashes, please take measures such as using a cover.



Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) 1), and other safety regulations.

♠ Danger:

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious

injury.

Marning:

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate 1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components.

ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
 - 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and **Disclaimer/Compliance** Requirements

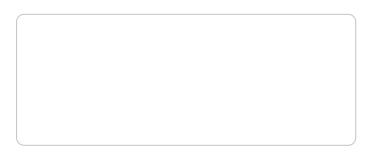
The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. 2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed



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