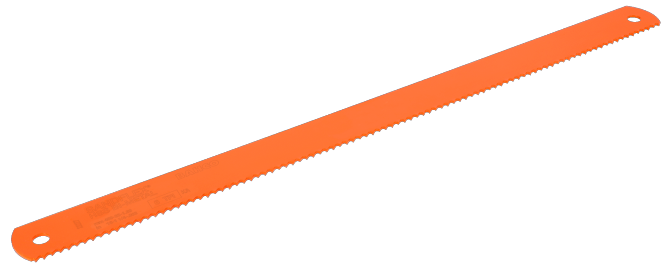




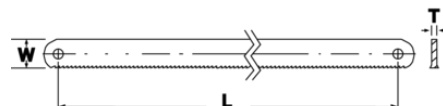
3809 KA

Sandflex® Bi-metal Power Hacksaw Blades for KASTO machines



PRODUCT DETAILS

- Designed with holes for KASTO machines
- Suitable for use on any material
- Sandflex® is virtually an unbreakable bi-metal hacksaw blade
- Shatterproof blade that can withstand high feed pressures yet giving accurate, fast cutting rates
- Sandflex® blades are safer to use in all circumstances, especially on old machines or with unskilled operators
- Correct blade tension is essential for ensuring a straight kerf and a long useful life of the blade
- If the tension is too low, the blade will bend upwards or twist, giving rise to high stresses, heavy wear of the blade and uneven, crooked kerfs
- Excessive tension causes high stresses in the blade and saw frame
- As a general rule, harder materials call for a lower stroke rate and higher feed pressure
- If the chips are burnt, feed pressure is too high
- If tooth cracks appear, feed pressure is too high
- Fine, powdery chips indicate that feed pressure is too low
- Fine curled chips indicate the optimal feed pressure
- The teeth should not be touching the workpiece when the machine is started
- A useful rule of thumb is that at least three teeth should be engaged at any time



Follow the Fish!



PRODUCT ATTRIBUTES

Product		L	W	T	
3809-400-32-2.00-6-KA	6	400 mm	32 mm	2.00 mm	184 g
3809-450-38-2.00-4-KA	4	450 mm	38 mm	2.00 mm	249 g
3809-450-38-2.00-6-KA	6	450 mm	38 mm	2.00 mm	249 g
3809-450-38-2.00-10-KA	10	450 mm	38 mm	2.00 mm	249 g
3809-500-45-2.25-6-KA	6	500 mm	45 mm	2.25 mm	398 g
3809-500-50-2.50-4-KA	4	500 mm	50 mm	2.50 mm	513 g
3809-500-50-2.50-6-KA	6	500 mm	50 mm	2.50 mm	513 g
3809-550-50-2.50-4-KA	4	550 mm	50 mm	2.50 mm	553 g
3809-550-50-2.50-6-KA	6	550 mm	50 mm	2.50 mm	553 g
3809-575-50-2.50-3-KA	3	575 mm	50 mm	2.50 mm	568 g
3809-575-50-2.50-4-KA	4	575 mm	50 mm	2.50 mm	568 g
3809-575-50-2.50-6-KA	6	575 mm	50 mm	2.50 mm	568 g
3809-575-50-2.50-10-KA	10	575 mm	50 mm	2.50 mm	568 g
3809-600-50-2.50-4-KA	4	600 mm	50 mm	2.50 mm	588 g
3809-600-50-2.50-6-KA	6	600 mm	50 mm	2.50 mm	588 g
3809-650-50-2.50-3-KA	3	650 mm	50 mm	2.50 mm	634 g
3809-650-50-2.50-4-KA	4	650 mm	50 mm	2.50 mm	634 g
3809-650-50-2.50-6-KA	6	650 mm	50 mm	2.50 mm	634 g
3809-700-50-2.50-3-KA	3	700 mm	50 mm	2.50 mm	679 g
3809-700-50-2.50-4-KA	4	700 mm	50 mm	2.50 mm	679 g
3809-700-50-2.50-6-KA	6	700 mm	50 mm	2.50 mm	679 g

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