

Service Intervals

Description of Service Recommended		Service recommended every:			
Component	Operation	Day	Week	Month	1 Year
Dryer	Check control panel indicators.	○			
Dryer	Check and clean drain line Y-Strainer.		🛡️		
Dryer	Check and clean condensing coil fins. (air cooled units only)			🛡️	
Dryer	Compressor oil level sight glass			○	
Filtration	Depressurized dryer. Replace pre- and after filter elements. Recommended Service A				🔧
Dryer	Check for refrigerant leaks.				○
Dryer	Depressurized dryer. Complete drain solenoid maintenance. Recommended Service B				🛡️

Key:

○	Check	🔧	Replace	🛡️	Maintenance
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Preventative Maintenance

Recommended Service A - Annually



Description	TMS200	TMS250	TMS325	TMS400	TMS500	TMS700	TMS850	TMS1000
Pre Filter Element	030AO	035AO	035AO	040AO	045AO	050AO	055AO	055AO
After Filter Element	030AA	035AA	035AA	040AA	045AA	050AA	055AA	055AA

Recommended Service B - Maintain and Replace as Recommended



Description	TMS200	TMS250	TMS325	TMS400	TMS500	TMS700	TMS850	TMS1000
Drain Solenoid Valve	TP8002-1							

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Parker Hannifin Corporation
Finite Airtek Filtration Division
4087 Walden Avenue
Lancaster, NY 14086
phone 716 686 6400
www.parker.com/faf

Service Intervals

Description of Service Recommended		Service recommended every:			
Component	Operation	Day	Week	Month	1 Year
Dryer	Check control panel indicators.	○			
Dryer	Check and clean drain line Y-Strainer.		🛡️		
Dryer	Check and clean condensing coil fins. (air cooled units only)			🛡️	
Dryer	Compressor oil level sight glass			○	
Filtration	Depressurized dryer. Replace pre- and after filter elements. Recommended Service A				🔧
Dryer	Check for refrigerant leaks.				○
Dryer	Depressurized dryer. Complete drain solenoid maintenance. Recommended Service B				🛡️

Key:

○	Check	🔧	Replace	🛡️	Maintenance
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Preventative Maintenance

Recommended Service A - Annually



Description	DNC200	DNC250	DNC325	DNC400	DNC500	DNC700	DNC850	DNC1050	DNC1200
Pre Filter Element	030AO	035AO	035AO	040AO	045AO	050AO	050AO	055AO	055AO
After Filter Element	030AA	035AA	035AA	040AA	045AA	050AA	050AA	055AA	055AA

Recommended Service B - Maintain and Replace as Recommended

Description	DNC200	DNC250	DNC325	DNC400	DNC500	DNC700	DNC850	DNC1050	DNC1200
Drain Solenoid Valve	TP8002-1								



Service Intervals

Description of Service Recommended		Service recommended every:				
Component	Operation	Daily	Weekly	4 months	1 Year	3 Years
Dryer	Check POWER ON indicator is lit.	○				
Dryer	Check control panel indicators.	○				
Dryer	Check condensate drain.		🛡️			
Dryer	Clean condenser fins.			🛡️		
Dryer	Verify that the crankcase heater is correctly positioned.			○		
Dryer	Check electrical absorption.			○		
Filtration	Depressurize the dryer. Replace pre- and after filter elements. Recommended Repair Service A				🔧	
Dryer	Depressurize the dryer. Complete drain maintenance. Recommended Repair Service B				🛡️	
Dryer	Check temperature sensors. Replace if necessary. Recommended Repair Service C				🛡️	
Dryer	Dryer maintenance kit. Recommended Repair Service D					🔧

Key:

○	Check	🔧	Replace	🛡️	Maintenance
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Preventative Maintenance

Recommended Repair Service A - Annually



Description	DRD700	DRD800	DRD1000
Pre Filter Element	050AO	050AO	055AO
After Filter Element	050AA	050AA	055AA

Recommended Service B - Maintain and Replace as Recommended



Description	DRD700	DRD800	DRD1000
Drain Solenoid Valve	398H698218		