

## The Timken Company

4500 Mt Pleasant St. NW N. Canton, OH 44720

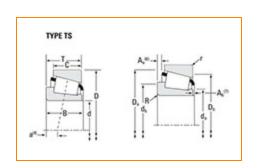
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Timken Part Number 45280 - 45220, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





## Specifications | Dimensions | Abutment and Fillet Dimensions | Basic Load Ratings | Factors

Specifications -			
	Series	45200	
	Cone Part Number	45280	
	Cup Part Number	45220	
	Design Units	Imperial	
	Bearing Weight	1.3 Kg 2.9 lb	
	Cage Type	Stamped Steel	

Dimensions		- )
d - Bore	44.450 mm 1.7500 in	

D - Cup Outer Diameter	104.775 mm 4.1250 in
B - Cone Width	30.958 mm 1.2188 in
C - Cup Width	23.813 mm 0.9375 in
T - Bearing Width	30.163 mm 1.1875 in

## Abutment and Fillet Dimensions

R - Cone Backface "To Clear"	0.760 mm
Radius <sup>1</sup>	0.03 in
r - Cup Backface "To Clear"	3.3 mm
Radius <sup>2</sup>	0.130 in
da - Cone Frontface Backing	54.10 mm
Diameter	2.13 in
db - Cone Backface Backing	55.12 mm
Diameter	2.17 in
Da - Cup Frontface Backing	99.10 mm
Diameter	3.94 in
Db - Cup Backface Backing	92.96 mm
Diameter	3.66 in
Ab - Cage-Cone Frontface	2.5 mm
Clearance	0.1 in
Aa - Cage-Cone Backface	1.8 mm
Clearance	0.07 in
a - Effective Center Location <sup>3</sup>	-8.1 mm -0.32 in

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) <sup>4</sup>	8930 lbf 39700 N
C1 - Dynamic Radial Rating (1 million revolutions) <sup>5</sup>	34500 lbf 153000 N
C0 - Static Radial Rating	42600 lbf 189000 N
C <sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions) <sup>6</sup>	5090 lbf 22600 N

Factors -			
	K - Factor <sup>7</sup>	1.76	
	e - ISO Factor <sup>8</sup>	0.33	
	Y - ISO Factor <sup>9</sup>	1.8	
	G1 - Heat Generation Factor (Roller-Raceway)	63.5	
	G2 - Heat Generation Factor (Rib-Roller End)	16.9	
	Cg - Geometry Factor <sup>10</sup>	0.0971	

 $<sup>^{</sup>m 1}$  These maximum fillet radii will be cleared by the bearing corners.

 $<sup>^{2}</sup>$  These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>3</sup> Negative value indicates effective center inside cone backface.

 $<sup>^4</sup>$  Based on 90 x 10 $^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values.

 $<sup>^{5}</sup>$  Based on 1 x 10 $^{6}$  revolutions L $_{10}$  life, for the ISO life calculation method.

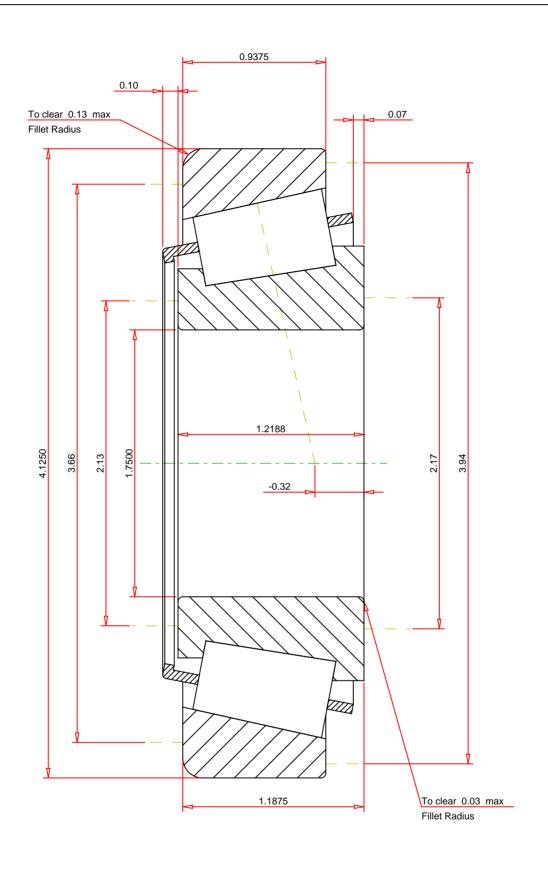
 $<sup>^6</sup>$  Based on 90 x  $10^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values for a single-row, C $_{90(2)}$  is the two-row radial value.

 $<sup>^{7}</sup>$  These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $<sup>^9</sup>$  These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{\rm 10}\,{\rm Geometry}$  constant for Lubrication Life Adjustment Factor a3l.



## **IMPERIAL UNITS**

Every reasonable effort has been m	ade to ensure the	accuracy of the information contained in this writing, but no			
		THE TIMKEN COMPANY NORTH CANTON, OHIO USA	3	1.76 8930 5090 42600 34500	lbf lbf lbf lbf
ISO Factor - e ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location	0.33 1.8 2.9 lb 18 -0.32 inch		45280 - 45220 TS BEARING ASSEMBLY		

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FOR DISCUSSION ONLY