

The Timken Company 4500 Mt Pleasant St. NW

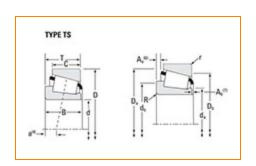
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Part Number L68149 - L68110, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications -				
		1.40400		
	Series	L68100		
	Cone Part Number	L68149		
	Cup Part Number	L68110		
	Design Units	Imperial		
	Bearing Weight	0.20 Kg 0.4 lb		
	Cage Type	Stamped Steel		

Dimensions -			
d - Bore	34.989 mm 1.3775 in		

D - Cup Outer Diameter	59.131 mm 2.3280 in
B - Cone Width	16.764 mm 0.6600 in
C - Cup Width	11.938 mm 0.4700 in
T - Bearing Width	15.875 mm 0.6250 in

Abutment and Fillet Dimensions

R - Cone Backface "To Clear"	3.560 mm
Radius ¹	0.14 in
r - Cup Backface "To Clear"	1.27 mm
Radius ²	0.050 in
da - Cone Frontface Backing	39.12 mm
Diameter	1.54 in
db - Cone Backface Backing	45.47 mm
Diameter	1.79 in
Da - Cup Frontface Backing	55.90 mm
Diameter	2.24 in
Db - Cup Backface Backing	53.09 mm
Diameter	2.09 in
Ab - Cage-Cone Frontface	1.5 mm
Clearance	0.06 in
Aa - Cage-Cone Backface	0.3 mm
Clearance	0.01 in
a - Effective Center Location ³	-2.5 mm -0.1 in

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) ⁴	2650 lbf 11800 N
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	10200 lbf 45500 N
C0 - Static Radial Rating	11000 lbf 48700 N
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	1890 lbf 8400 N

Factors -			
	K - Factor ⁷	1.4	
	e - ISO Factor ⁸	0.42	
	Y - ISO Factor ⁹	1.44	
	G1 - Heat Generation Factor (Roller-Raceway)	15.7	
	G2 - Heat Generation Factor (Rib-Roller End)	13.9	
	Cg - Geometry Factor ¹⁰	0.0657	

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10^6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

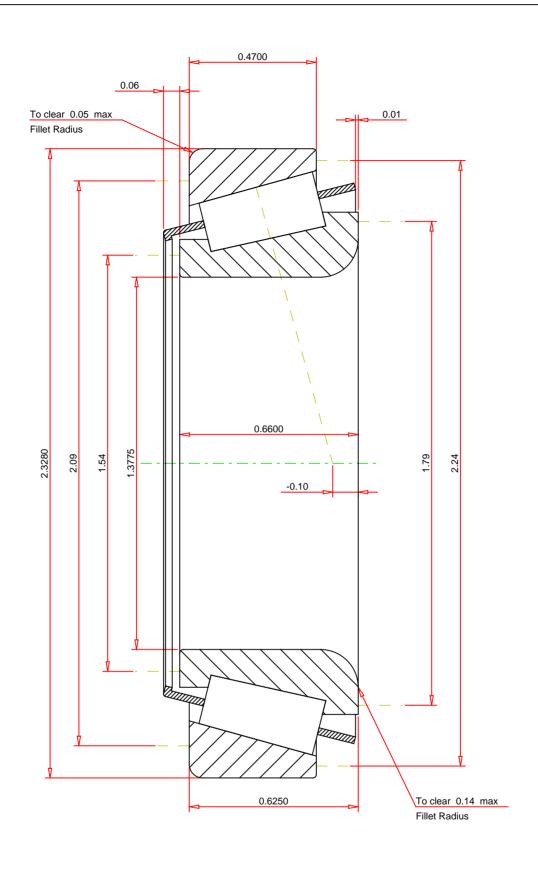
⁶ Based on 90 x 10⁶ revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{^{8}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{\rm 10}\,{\rm Geometry}$ constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

ISO Factor - e ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location	0.42 1.44 0.4 lb 23 -0.1 inch		L68149 - L68110 TS BEARING ASSEMBLY	
		THE TIMKEN COMPANY NORTH CANTON, OHIO USA	Dynamic Radial Rating - C90 26	lbf lbf lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY