

The Timken Company

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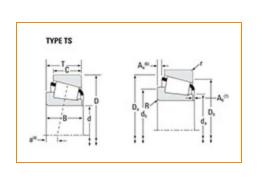
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Part Number 22168 - 22325, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Spe	Specifications -			
	Series	22000		
	Cone Part Number	22168		
	Cup Part Number	22325		
	Design Unit	Inch		
	Bearing Weight	1 lb 0.4 Kg		
	Cage Material	Stamped Steel		

Dimensions		-
Bore	1 11/16 in 42.863 mm	

D - Cup Outer Diameter	3.25 in 82.55 mm
B - Cone Width	0.7810 in 19.837 mm
C - Cup Width	0.5937 in 15.080 mm
T - Bearing Width	0.7812 in 19.842 mm

Abι	Abutment and Fillet Dimensions –		
	R - Cone Backface "To Clear" Radius ¹	0.09 in 2.3 mm	
	r - Cup Backface "To Clear" Radius ²	0.06 in 1.52 mm	
	da - Cone Frontface Backing Diameter	1.91 in 48.5 mm	
	db - Cone Backface Backing Diameter	2.05 in 52 mm	
	Da - Cup Frontface Backing Diameter	3.03 in 76.96 mm	
	Db - Cup Backface Backing Diameter	2.87 in 72.90 mm	
	Ab - Cage-Cone Frontface Clearance	0.1 in 2.5 mm	
	Aa - Cage-Cone Backface Clearance	0.02 in 0.5 mm	
	a - Effective Center Location ³	-0.1 in -2.5 mm	

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) ⁴	4510 lbf 20100 N
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	17400 lbf 77400 N
C0 - Static Radial Rating	16500 lbf 73200 N
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	3320 lbf 14800 N

Factors -			-
	K - Factor ⁷	1.36	
	K-Factor	1.00	
	e - ISO Factor ⁸	0.43	
	Y - ISO Factor ⁹	1.39	
	G1 - Heat Generation Factor (Roller-Raceway)	23.7	
	G2 - Heat Generation Factor (Rib-Roller End)	14.4	
	Cg - Geometry Factor ¹⁰	0.0758	

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10^6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10 6 revolutions L₁₀ life, for the ISO life calculation method.

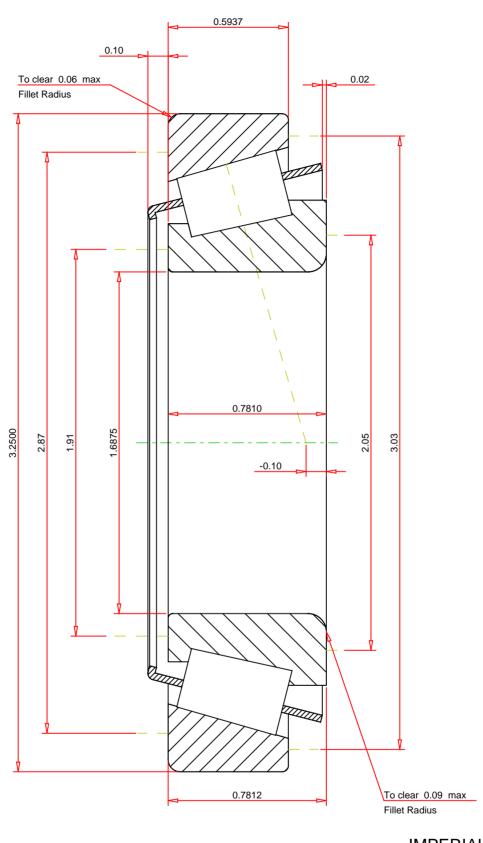
⁶ Based on 90 x 10⁶ revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{^8}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

¹⁰ Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

ISO Factor - e 0.4: ISO Factor - Y 1.3: Bearing Weight Number of Rollers Per Row 1: Effective Center Location -0.) I Ib	
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THE TIMKEN COMPANY NORTH CANTON, OHIO USA

22168 - 22325

Tapered Roller Bearings - TS (Tapered Single) Imperial

	K Factor	1.36	
	Dynamic Radial Rating - C90	4510	lbf
	Dynamic Thrust Rating - Ca90	3320	lbf
	Static Radial Rating - C0	16500	lbf
	Dynamic Radial Rating - C1	17400	lbf
-			

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY