



APPLICATION

Especially suitable on drilling machines and hand-operated drills.
Rapid clamping and releasing of the drilling Tools without key.

TYPE

Self-clamping flat jaw drill chuck with metal sleeve.
Industrial design with maximum precision.

CUSTOMER BENEFITS

- ➔ Highest concentricity of up to 0.12 mm
- ➔ Increase in the clamping force proportional to the cutting force by the automatic reclamping function
- ➔ Easy and quick clamping of tools for maximum user-friendliness

TECHNICAL FEATURES

- Strong retaining ring
- Functional components made from steel
- All wear parts are hardened and ground



A02 **SUPRA-I** heavy industrial version for drilling machines and hand-operated drills

Item no.	Size	Clamping capacity mm	Mount	Concentricity deviation max. mm	External Ø mm	Length opened mm	Length closed mm	Weight g
871019	4	0-4	B10	0.12	26	45.5	50.8	137
871020	4	0-4	J0	0.12	26	46.5	51.5	130
871022	6	0-6.5	B10	0.12	32	59.5	65.6	280
871023	6	0-6.5	B12	0.12	32	59.5	65.6	250
871024	6	0-6.5	J1	0.12	32	59.5	65.6	275
871025	6	0-6.5	3/8"-24	0.2	32	59.5	65.6	301
871031	8	0-8	B10	0.12	35	67	73.5	380
871032	8	0-8	B12	0.12	35.8	67	73.4	345
871033	8	0-8	J1	0.12	35.8	67	73.4	390
871034	8	0-8	3/8"-24	0.2	35.8	67	73.4	390
871040	10	0-10	B12	0.12	40.2	79.5	86.1	578
871041	10	0-10	B16	0.12	40.2	82.5	89.1	624
871042	10	0-10	J2	0.12	40.2	80.5	87.1	636
871043	10	0-10	J33	0.12	40.2	84	90.6	560
871044	10	0-10	3/8"-24	0.2	40.2	79.5	86.1	625
871045	10	0-10	1/2"-20	0.2	40.2	79.5	86.1	618
871051	13	1-13	B16	0.12	46	93	101.5	915
871052	13	1-13	J2	0.12	46	91	99.5	900
871054	13	1-13	J6	0.12	46	94	102.5	870
871053	13	1-13	J33	0.12	46	94	102.5	948
871055	13	1-13	1/2"-20	0.2	46	93	101.5	932
871064	16	3-16	B16	0.12	51	96.5	106.8	1161
871065 ¹⁾	16	3-16	B18	0.12	51	96.5	106.8	1115
871066	16	3-16	J6	0.12	51	96.5	106.8	1120

¹⁾ shortened: B18 by 7 mm

