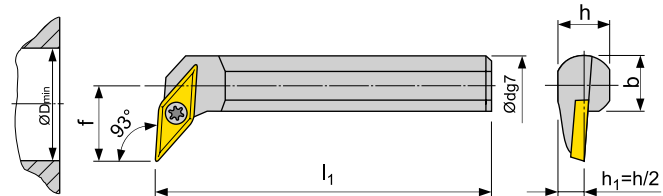
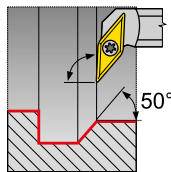


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$\gamma_o^\circ$  - Werkzeug-Orthogonalspanwinkel / tool orthogonal rake  
 $\lambda_s^\circ$  - Werkzeug-Neigungswinkel / tool cutting edge inclination

## KLEMMHALTER ZUM INNENDREHEN / TOOLS FOR INTERNAL TURNING

| ISO               | R/L   | Abmessungen / Dimensions |    |       |      |      |           |                   |                  | kg   | Ersatzteile<br>Spare parts | WSP<br>Inserts           |
|-------------------|-------|--------------------------|----|-------|------|------|-----------|-------------------|------------------|------|----------------------------|--------------------------|
|                   |       | d                        | f  | $l_1$ | h    | b    | $D_{min}$ | $\lambda_s^\circ$ | $\gamma_o^\circ$ |      |                            |                          |
| A16R-SVUBR/L 11   | ● / ● | 16                       | 11 | 200   | 14,5 | 15   | 20        | -5                | 0                | 0,45 | SO1                        | VB.. 1103; VC.. 1103..   |
| A20S-SVUBR/L 11   | ● / ● | 20                       | 13 | 250   | 18   | 18,5 | 25        | -4                | 0                | 0,60 | SO1                        | VB.. 1103; VC.. 1103..   |
| A20S-SVUCR/L 13   | ■ / ■ | 20                       | 13 | 250   | 19   | 18,5 | 25        | -4                | 2                | 0,60 | SV21                       | VC.. 1303..              |
| A25T-SVUCR/L 13   | ■ / ■ | 25                       | 17 | 300   | 24   | 23   | 32        | -2                | 2                | 1,15 | SV21                       | VC.. 1303..              |
| S25T-SVUCR/L 16   | ● / ● | 25                       | 17 | 300   | 23   | 23   | 32        | -7                | 0                | 1,15 | SO8                        | VB.. 1604..; VC.. 1604.. |
| A32T-SVUCR/L 13   | ■ / ■ | 32                       | 22 | 300   | 30   | 30   | 40        | -1                | 2                | 2,10 | SV21                       | VC.. 1303..              |
| S32U-SVUCR/L 16   | ● / ● | 32                       | 22 | 350   | 30   | 30   | 40        | -5                | 0                | 2,10 | SO8                        | VB.. 1604..; VC.. 1604.. |
| S40V-SVUCR/L 16-A | ● / ● | 40                       | 27 | 400   | 38   | 38   | 50        | -5                | 0                | 4,10 | SV10                       | VB.. 1604..; VC.. 1604.. |

Alle Abmessungen [mm] / All dimensions [mm]

## ERSATZTEILE / SPARE PARTS

\*) Empfohlene Torxschraube - siehe Seite 380-381 / See pages 380-381 for recommended screw torques

| Typ<br>Type | Schraube*<br>Screw* | Gewinde<br>Thread | Unterlage<br>Shim | Gewindebuchse<br>Shim screw | Schraubendreher<br>Screwdriver | Schlüssel<br>Key |
|-------------|---------------------|-------------------|-------------------|-----------------------------|--------------------------------|------------------|
| SO1         | US 2506-T07P        | (M2,5x6,3)        | -                 | -                           | FLAG T07P                      | -                |
| SO8         | US 3510-T15P        | (M3,5x10,4)       | -                 | -                           | FLAG T15P                      | -                |
| SV10        | US 3512-T15P        | (M3,5x12,5)       | SVN 160304        | MS 3510                     | FLAG T15P                      | HXK 3,5          |
| SV21        | 5513 020-24         | -                 | -                 | -                           | PT-8002                        | -                |