

The Timken Company 4500 Mt Pleasant St. NW

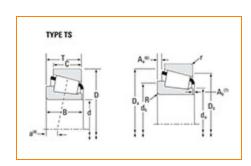
N. Canton, OH 44720 Phone: (234) 262-3000

E-Mail: <u>CustomerCAD@timken.com</u> • Web site: <u>www.timken.com</u>

Timken Part Number 3977 - 3920, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





Specifications | Dimensions | Abutment and Fillet Dimensions | Basic Load Ratings | Factors

Specifications -			
	Series	3900	
	Cone Part Number	3977	
	Cup Part Number	3920	
	Design Units	Imperial	
	Bearing Weight	1.3 Kg 2.9 lb	
	Cage Type	Stamped Steel	

Dimensions		-
d - Bore	60.000 mm 2.3622 in	

D - Cup Outer Diameter	112.713 mm 4.4375 in
B - Cone Width	30.048 mm 1.1830 in
C - Cup Width	23.813 mm 0.9375 in
T - Bearing Width	30.163 mm 1.1875 in

Abutment and Fillet Dimensions

R - Cone Backface "To Clear"	3.560 mm
Radius ¹	0.14 in
r - Cup Backface "To Clear"	3.3 mm
Radius ²	0.130 in
da - Cone Frontface Backing	68.07 mm
Diameter	2.68 in
db - Cone Backface Backing	73.91 mm
Diameter	2.91 in
Da - Cup Frontface Backing	106.17 mm
Diameter	4.18 in
Db - Cup Backface Backing	99.06 mm
Diameter	3.90 in
Ab - Cage-Cone Frontface	2 mm
Clearance	0.08 in
Aa - Cage-Cone Backface	1.5 mm
Clearance	0.06 in
a - Effective Center Location ³	-4.6 mm -0.18 in

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) ⁴	8090 lbf 36000 N
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	31200 lbf 139000 N
C0 - Static Radial Rating	43000 lbf 191000 N
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	5570 lbf 24800 N

Factors -			
	K - Factor ⁷	1.45	
	e - ISO Factor ⁸	0.4	
	Y - ISO Factor ⁹	1.49	
	G1 - Heat Generation Factor (Roller-Raceway)	75.2	
	G2 - Heat Generation Factor (Rib-Roller End)	21.3	
	Cg - Geometry Factor ¹⁰	0.109	

 $^{^{}m 1}$ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10 6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10 6 revolutions L $_{10}$ life, for the ISO life calculation method.

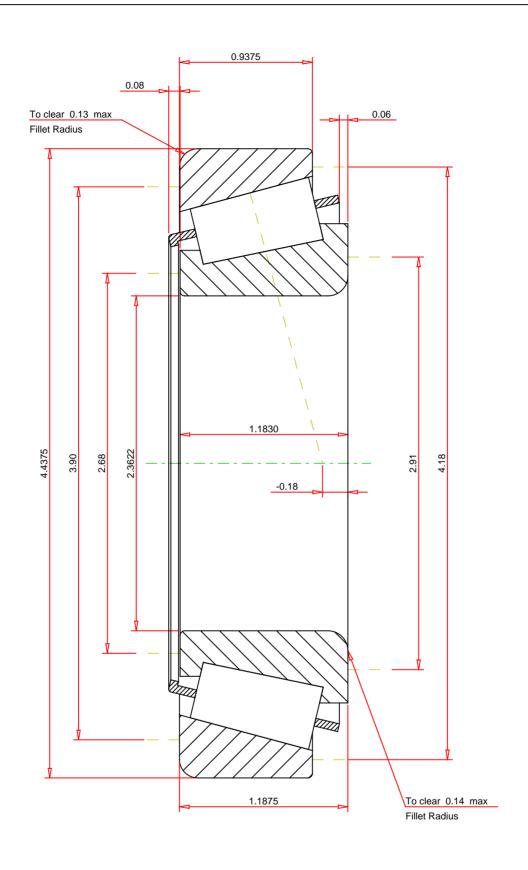
 $^{^6}$ Based on 90 x 10^6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values for a single-row, C $_{90(2)}$ is the two-row radial value.

 $^{^{7}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{^9}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{\rm 10}\,{\rm Geometry}$ constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

ISO Factor - e 0.4 ISO Factor - Y 1.49 Bearing Weight 2.9 lb Number of Rollers Per Row 22 Effective Center Location -0.18 inch		3977 - 3920 TS BEARING ASSEMBLY		
	THE TIMKEN COMPANY NORTH CANTON, OHIO USA	Dynamic Radial Rating - C90 8 Dynamic Thrust Rating - Ca90 5 Static Radial Rating - C0 43	1.45 8090 5570 8000 200	lbf lbf lbf lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY