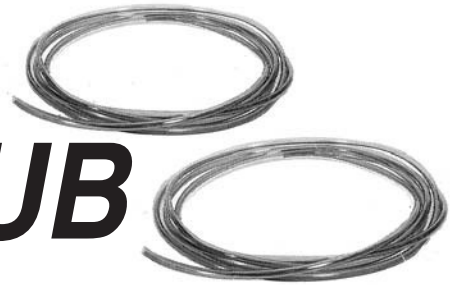


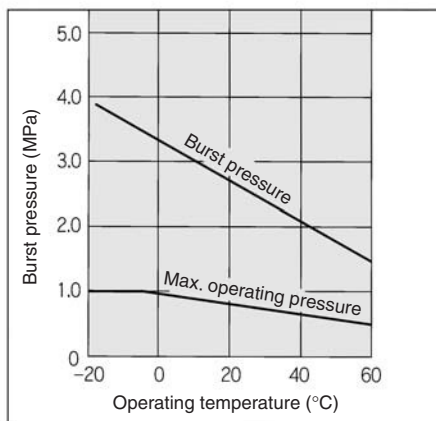
Polyurethane Tubing

Series TU/TIUB



For general pneumatic tubing
Flexible
Polyurethane tubing
Additional 21 new colors.

Burst Pressure Characteristics Curve and Operating Pressure

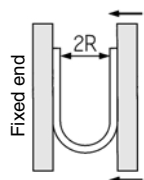


⚠ Precautions

Be sure to read before handling. Refer to front matters 58 and 59 for Safety Instructions and pages 13 to 16 for Fittings and Tubing Precautions.

⚠ Caution

- Applicable for general industrial water. Please consult with SMC if using for the other kind of fluid. Also, the surge voltage pressure must be under the maximum operating pressure. If the surge pressure exceeds the maximum operating pressure, it will result in damage to fittings and tubes.
- The value of the max. operating pressure is at a temperature of 20°C. Refer to the burst pressure characteristics curve for other temperatures. Furthermore, abnormal temperature rises caused by adiabatic compression may result in the burst of the tube.
- The value of the minimum bending radius is measured at the temperature of 20°C as shown in the figure below.



Bend the tube into U-form at a temperature of 20°C. Fix one end and close loop gradually. Measure 2R when the tube breaks or is crushed.

Model/Specifications

● — 20 m roll □ — 100 m roll
△ — Option ■ — Manufactured upon receipt of order (Please consult with SMC.)

Model	Tubing size																
	Metric size (Series TU)							Inch size (Series TIUB)									
	TU0212	TU0425	TU0604	TU0805	TU1065	TU1208	TU1610	TIUB01	TIUB05	TIUB07	TIUB11	TIUB13					
Tubing O.D. (mm)	2	4	6	8	10	12	16	3.18	4.76	6.35	9.53	12.7					
Tubing I.D. (mm)	1.2	2.5	4	5	6.5	8	10	2	3.18	4.23	6.35	8.46					
Black (B)	●	◻	◻	◻	◻	◻	◻	◻	●	●	●	●					
White (W)	●	◻	◻	◻	◻	◻	◻	◻	▲	▲	▲	▲					
Red (R)	●	◻	◻	◻	◻	◻	■	◻	▲	▲	▲	▲					
Blue (BU)	●	◻	◻	◻	◻	◻	◻	◻	●	●	●	●					
Yellow (Y)	●	◻	◻	◻	◻	◻	■	◻	▲	▲	▲	▲					
Green (G)	●	◻	◻	◻	◻	◻	■	◻	▲	▲	▲	▲					
Clear (C)	●	◻	◻	◻	◻	◻	◻	◻	▲	▲	▲	▲					
Orange (YR)	■	◻	◻	◻	◻	◻	■	◻	▲	▲	▲	▲					
Solid blue (BU1)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Clear blue (BU2)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Medium blue (BU3)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Brown (BR1)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Solid green (G1)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Clear green (G2)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Neon green (G3)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Dark green (G4)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Gray (GR1)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Light gray (GR2)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Neon pink (P1)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Solid purple (PU1)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Clear purple (PU2)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Solid red (R1)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Clear red (R2)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Silver (S1)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Solid yellow (Y1)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Clear yellow (Y2)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Neon yellow (Y3)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Clear orange (YR1)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Neon orange (YR2)	■	◻	◻	◻	◻	◻	■	◻	■	■	■	■					
Nominal size (inch)																	
		5/32"			5/16"								1/8"	3/16"	1/4"	3/8"	1/2"

Fluid	Air/Water											
Max. operating pressure at 20°C	0.8 MPa											
Burst pressure	Refer to the burst pressure characteristics curve.											
Applicable fittings	One-touch fittings, Insert fittings, Self-align fittings, Miniature fittings											
Min. bending radius (mm)	4	10	15	20	27	35	45	10	15	23	27	35
Operating temperature	-20 to +60°C (Water: 0 to 40°C) (No freezing)											
Material	Polyurethane											

How to Order

TU0425 BU - 20

Tubing model

Length per roll

Symbol	Length
20	20 m roll
100	100 m roll

Color

Symbol	Color	Symbol	Color
B	Black	GR1	Gray
W	White	GR2	Light gray
R	Red	P1	Neon pink
BU	Blue	PU1	Solid purple
Y	Yellow	PU2	Clear purple
G	Green	R1	Solid red
C	Clear	R2	Clear red
YR	Orange	S1	Silver
BU1	Solid blue	Y1	Solid yellow
BU2	Clear blue	Y2	Clear yellow
BU3	Medium blue	Y3	Neon yellow
BR1	Brown	YR1	Clear orange
G1	Solid green	YR2	Neon orange
G2	Clear green		
G3	Neon green		
G4	Dark green		

K ☐

M ☐

H ☐

KK

D ☐

MS

LQ

MQR

T ☐

Made to Order

(Please contact SMC for specifications in detail, dimensions, delivery and specifications other than those mentioned above.)

100 m reel

Metric size and Inch size: Suffix "-X3" to the end of part number. Ex.) TU0425R-100-X3

Longer length reel

Metric size: Suffix "-X3" to the end of part number. Ex.) TU0425G-500-X3

20 m roll

Inch size: Suffix "-X4" to the end of part number. Ex.) TIUB07W-20-X4

Made to Order Availability

Part no.	Length \ Model	TU0425 *	TU0604 *	TU0805 *	TU1065 *	TU1208 *	TIUB01 *	TIUB05 *	TIUB07 *	TIUB11 *	TIUB13 *	Color
X3	100 m reel	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	Black, White, Red, Blue, Yellow, Green, Clear, Orange
	200 m reel			☐								
	400 m reel		☐									
	500 m reel	☐										
X4	20 m roll							☐	☐	☐	☐	Red, White, Yellow, Green, Clear, Orange