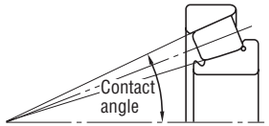
DESIGN, TYPES, AND FEATURES

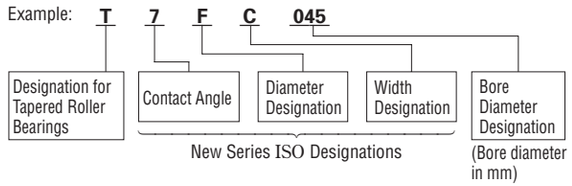


Tapered roller bearings are designed so the apices of the cones formed by the raceways of the inner and outer rings and the inner ring rollers all coincide at one point on the axis of the bearing. When a radial load is imposed, a component axial force occurs; therefore, it is necessary to use two bearings in opposition or some other multiple-bearing arrangement.

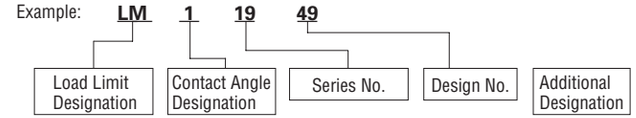
For Metric Series medium-angle or steep-angle tapered roller bearings, the respective contact angle designation C or D is added after the bore number. For normal-angle tapered roller bearings, no contact angle designation is used. Medium-angle tapered roller bearings are primarily used for the pinion shafts of differential gears in automobiles.

Some bearings with high load capacity (HR Series) contain a J suffix that indicates they conform to ISO specifications for outer ring back face raceway diameter, outer ring width, and contact angle. Therefore, the inner ring assembly and outer ring of bearings with a J suffix are internationally interchangeable.

Some Metric Series tapered roller bearings specified by ISO 355 have different dimensions from past Series 3XX bearings. Some of these are listed in the bearing tables. These conform to ISO specifications for the small-end diameter of the inner ring and contact angle. The inner and outer ring assemblies are internationally interchangeable. The bearing designation structure, which has changed from the past, is listed below:



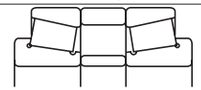
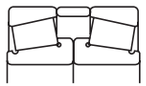
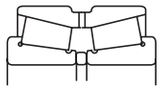
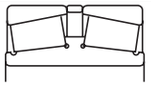
Inch Series bearings also exist. Inner ring assemblies and outer rings are approximately formulated as follows (excluding four-row tapered roller bearings):



Various arrangements of tapered roller bearings (excluding single-row bearings) are available.

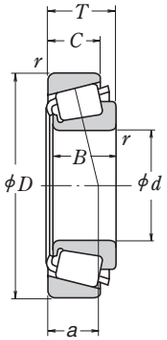
The cages of tapered roller bearings are usually made of pressed steel.

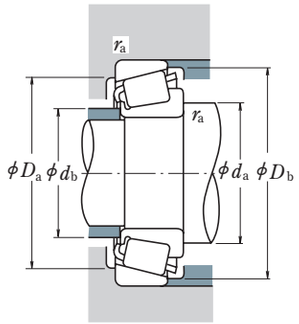
Table 1 Design and Features of Tapered Roller Bearing Arrangements

Design	Arrangement	Ex. Bearing Designation	Features
	Back-to-back	HR30210JDB+KLR10	Two standard bearings are combined. The bearing clearances are adjusted by inner ring spacers or outer ring spacers. The inner rings, outer rings, and spacers are marked with serial numbers and mating marks. Components with the same serial number can be assembled by referring to the matching indications.
	Face-to-face	HR30210JDF+KR	
	KBE Type	100KBE31+L	The KBE type is a back-to-back arrangement of bearings with an integrated outer ring spacer. The KH type is a face-to-face arrangement in which the inner rings are integrated. Since the bearing clearance is adjusted using spacers, components must have the same serial number for assembly with reference to the matching indications.
	KH Type	110KH31+K	

■SINGLE-ROW TAPERED ROLLER BEARINGS (INCH SERIES)

Bore Diameter 22.606 – 28.575 mm





Dynamic Equivalent Load

$P = XF_r + YF_a$

$F_a/F_r \leqq e$		$F_a/F_r > e$	
X	Y	X	Y
1	0	0.4	Y_1

Static Equivalent Load

$P_0 = 0.5F_r + Y_0F_a$

When $F_r > 0.5F_r + Y_0F_a$, use $P_0 = F_r$

The values of e, Y_1, and Y_0 are given in the table below.

Boundary Dimensions (mm)							Basic Load Ratings (N)		Limiting Speeds (min^{-1})		Bearing Designations		Abutment and Fillet Dimensions (mm)						Eff. Load Center (mm)	Constant	Axial Load Factors		Mass (kg)	
					Ring: Inner	Ring: Outer											Cone	Cup					approx.	
d	D	T	B	C	r min.		C_r	C_{0r}	Grease	Oil	INNER RING	OUTER RING	d_a	d_b	D_a	D_b	r_a max.		a	e	Y_1	Y_0	Inner Ring	Outer Ring
22.606	47.000	15.500	15.500	12.000	1.5	1.0	26 300	30 000	8 000	11 000	**LM 72849**	**LM 72810**	29	27	40.5	44.5	1.5	1	12.2	0.47	1.3	0.70	0.086	0.046
23.812	50.292	14.224	14.732	10.668	1.5	1.3	27 600	32 000	7 100	10 000	**† L 44640**	**† L 44610**	30.5	28.5	44.5	47	1.5	1.3	10.9	0.37	1.6	0.88	0.097	0.039
	56.896	19.368	19.837	15.875	0.8	1.3	38 000	40 500	7 100	9 500	**1779**	**1729**	29.5	28.5	49	51	0.8	1.3	12.2	0.31	2.0	1.1	0.143	0.102
24.000	55.000	25.000	25.000	21.000	2.0	2.0	49 500	55 000	7 100	9 500	**▲JHM 33449**	**▲JHM 33410**	35	30	47	52	2	2	15.8	0.35	1.7	0.93	0.181	0.107
24.981	51.994	15.011	14.260	12.700	1.5	1.3	26 000	27 900	7 500	10 000	**07098**	**07204**	31	29	45	48	1.5	1.3	12.1	0.40	1.5	0.82	0.085	0.061
	52.001	15.011	14.260	12.700	1.5	2.0	26 000	27 900	7 500	10 000	**07098**	**07205**	31	29	44.5	48	1.5	2	12.1	0.40	1.5	0.82	0.085	0.061
	62.000	16.002	16.566	14.288	1.5	1.5	37 000	39 500	6 300	8 500	**17098**	**17244**	33	30.5	54	57	1.5	1.5	12.8	0.38	1.6	0.86	0.165	0.091
25.000	50.005	13.495	14.260	9.525	1.5	1.0	26 000	27 900	7 500	10 000	**07097**	**07196**	31	29	44.5	47	1.5	1	10.6	0.40	1.5	0.82	0.085	0.035
	51.994	15.011	14.260	12.700	1.5	1.3	26 000	27 900	7 500	10 000	**07097**	**07204**	31	29	45	48	1.5	1.3	12.1	0.40	1.5	0.82	0.085	0.061
25.400	50.005	13.495	14.260	9.525	3.3	1.0	26 000	27 900	7 500	10 000	**07100 SA**	**07196**	35	29.5	44.5	47	3.3	1	10.6	0.40	1.5	0.82	0.082	0.035
	50.005	13.495	14.260	9.525	1.0	1.0	26 000	27 900	7 500	10 000	**07100**	**07196**	30.5	29.5	44.5	47	1	1	10.6	0.40	1.5	0.82	0.084	0.035
	50.292	14.224	14.732	10.668	1.3	1.3	27 600	32 000	7 100	10 000	**† L 44643**	**† L 44610**	31.5	29.5	44.5	47	1.3	1.3	10.9	0.37	1.6	0.88	0.090	0.039
	57.150	17.462	17.462	13.495	1.3	1.5	39 500	45 500	6 700	9 000	**15578**	**15520**	32.5	30.5	51	53	1.3	1.5	12.4	0.35	1.7	0.95	0.151	0.070
	57.150	19.431	19.431	14.732	1.5	1.5	42 500	49 000	6 700	9 000	**M 84548**	**M 84510**	36	33	48.5	54	1.5	1.5	16.1	0.55	1.1	0.60	0.156	0.089
	59.530	23.368	23.114	18.288	0.8	1.5	50 000	58 000	6 300	9 000	**M 84249**	**M 84210**	36	32.5	49.5	56	0.8	1.5	18.3	0.55	1.1	0.60	0.194	0.13
	62.000	19.050	20.638	14.288	0.8	1.3	46 000	53 000	6 000	8 000	**15101**	**15245**	32.5	31.5	55	58	0.8	1.3	13.3	0.35	1.7	0.94	0.222	0.081
	63.500	20.638	20.638	15.875	3.5	1.5	46 000	53 000	6 000	8 000	**15100**	**15250 X**	38	31.5	55	59	3.5	1.5	14.9	0.35	1.7	0.94	0.22	0.113
	64.292	21.433	21.433	16.670	1.5	1.5	51 000	64 500	5 600	8 000	**M 86643**	**M 86610**	38	36.5	54	61	1.5	1.5	17.7	0.55	1.1	0.60	0.246	0.128
	65.088	22.225	21.463	15.875	1.5	1.5	45 000	47 500	5 600	8 000	**23100**	**23256**	39	34.5	53	61	1.5	1.5	20.0	0.73	0.82	0.45	0.214	0.142
	68.262	22.225	22.225	17.462	0.8	1.5	55 000	64 000	5 600	7 500	**02473**	**02420**	34.5	33.5	59	63	0.8	1.5	16.9	0.42	1.4	0.79	0.28	0.152
	72.233	25.400	25.400	19.842	0.8	2.3	63 500	83 500	5 000	7 100	**HM 88630**	**HM 88610**	39.5	39.5	60	69	0.8	2.3	20.7	0.55	1.1	0.60	0.398	0.188
	72.626	24.608	24.257	17.462	2.3	1.5	60 000	58 000	5 600	7 500	**41100**	**41286**	41	36.5	61	68	2.3	1.5	20.7	0.60	1.0	0.55	0.32	0.177
26.988	50.292	14.224	14.732	10.668	3.5	1.3	27 600	32 000	7 100	10 000	**† L 44649**	**† L 44610**	37.5	31	44.5	47	3.5	1.3	10.9	0.37	1.6	0.88	0.081	0.039
	57.150	19.845	19.355	15.875	3.3	1.5	40 000	44 500	6 700	9 000	**1997 X**	**1922**	37.5	31.5	51	53.5	3.3	1.5	13.9	0.33	1.8	1.0	0.152	0.077
	60.325	19.842	17.462	15.875	3.5	1.5	39 500	45 500	6 700	9 000	**15580**	**15523**	38.5	32	51	54	3.5	1.5	14.7	0.35	1.7	0.95	0.141	0.123
	62.000	19.050	20.638	14.288	0.8	1.3	46 000	53 000	6 000	8 000	**15106**	**15245**	33.5	33	55	58	0.8	1.3	13.3	0.35	1.7	0.94	0.211	0.081
28.575	57.150	19.845	19.355	15.875	3.5	1.5	40 000	44 500	6 700	9 000	**1988**	**1922**	39.5	33.5	51	53.5	3.5	1.5	13.9	0.33	1.8	1.0	0.141	0.077
	59.131	15.875	16.764	11.811	spec.	1.3	34 500	41 500	6 300	8 500	**† LM 67043**	**† LM 67010**	40	33.5	52	56	3.5	1.3	12.6	0.41	1.5	0.80	0.147	0.062
	62.000	19.050	20.638	14.288	3.5	1.3	46 000	53 000	6 000	8 000	**15112**	**15245**	40	34	55	58	3.5	1.3	13.3	0.35	1.7	0.94	0.199	0.081
	62.000	19.050	20.638	14.288	0.8	1.3	46 000	53 000	6 000	8 000	**15113**	**15245**	34.5	34	55	58	0.8	1.3	13.3	0.35	1.7	0.94	0.20	0.081
	64.292	21.433	21.433	16.670	1.5	1.5	51 000	64 500	5 600	8 000	**M 86647**	**M 86610**	40	38	54	61	1.5	1.5	17.7	0.55	1.1	0.60	0.223	0.128
	68.262	22.225	22.225	17.462	0.8	1.5	55 000	64 000	5 600	7 500	**02474**	**02420**	36.5	36	59	63	0.8	1.5	16.9	0.42	1.4	0.79	0.257	0.152
	72.626	24.608	24.257	17.462	4.8	1.5	60 000	58 000	5 600	7 500	**41125**	**41286**	48	36.5	61	68	4.8	1.5	20.7	0.60	1.0	0.55	0.292	0.177
	72.626	24.608	24.257	17.462	1.5	1.5	60 000	58 000	5 600	7 500	**41126**	**41286**	41.5	36.5	61	68	1.5	1.5	20.7	0.60	1.0	0.55	0.295	0.177
	73.025	22.225	22.225	17.462	0.8	3.3	54 500	64 500	5 300	7 100	**02872**	**02820**	37.5	37	62	68	0.8	3.3	18.3	0.45	1.3	0.73	0.321	0.16

Notes † The tolerances for the bore diameter and overall bearing width differ from the standard (see Table 5 on Page C185).

▲ Tolerances are listed in Tables 2, 3, and 4 on Pages C184 and C185.