

# **The Timken Company** 4500 Mt Pleasant St. NW

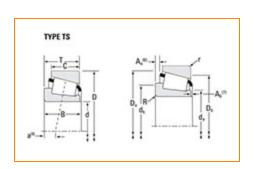
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### Timken Part Number 3872 - 3820, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





#### Specifications | Dimensions | Abutment and Fillet Dimensions | Basic Load Ratings | Factors

Specifications -			
	Carias	2000	
	Series	3800	
	Cone Part Number	3872	
	Cup Part Number	3820	
	Design Units	Imperial	
	Bearing Weight	0.9 Kg 2 lb	
	Cage Type	Stamped Steel	

Dimensions		- )
d - Bore	34.925 mm 1.3750 in	

D - Cup Outer Diameter	85.725 mm 3.3750 in
B - Cone Width	30.163 mm 1.1875 in
C - Cup Width	23.813 mm 0.9375 in
T - Bearing Width	30.165 mm 1.1876 in

## Abutment and Fillet Dimensions

R - Cone Backface "To Clear"	3.560 mm
Radius <sup>1</sup>	0.14 in
r - Cup Backface "To Clear"	3.3 mm
Radius <sup>2</sup>	0.130 in
da - Cone Frontface Backing	45.97 mm
Diameter	1.81 in
db - Cone Backface Backing	53.09 mm
Diameter	2.09 in
Da - Cup Frontface Backing	82.00 mm
Diameter	3.23 in
Db - Cup Backface Backing	72.90 mm
Diameter	2.87 in
Ab - Cage-Cone Frontface	2.8 mm
Clearance	0.11 in
Aa - Cage-Cone Backface	1 mm
Clearance	0.04 in
a - Effective Center Location <sup>3</sup>	-8.1 mm -0.32 in

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) <sup>4</sup>	7240 lbf 32200 N
C1 - Dynamic Radial Rating (1 million revolutions) <sup>5</sup>	27900 lbf 124000 N
C0 - Static Radial Rating	33200 lbf 148000 N
C <sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions) <sup>6</sup>	4980 lbf 22200 N

Factors -			
	K - Factor <sup>7</sup>	1.45	
	e - ISO Factor <sup>8</sup>	0.4	
	Y - ISO Factor <sup>9</sup>	1.49	
	G1 - Heat Generation Factor (Roller-Raceway)	37.8	
	G2 - Heat Generation Factor (Rib-Roller End)	13.5	
	Cg - Geometry Factor <sup>10</sup>	0.0873	

 $<sup>^{</sup>m 1}$  These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>3</sup> Negative value indicates effective center inside cone backface.

 $<sup>^4</sup>$  Based on 90 x 10 $^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values.

 $<sup>^{5}</sup>$  Based on 1 x 10 $^{6}$  revolutions L $_{10}$  life, for the ISO life calculation method.

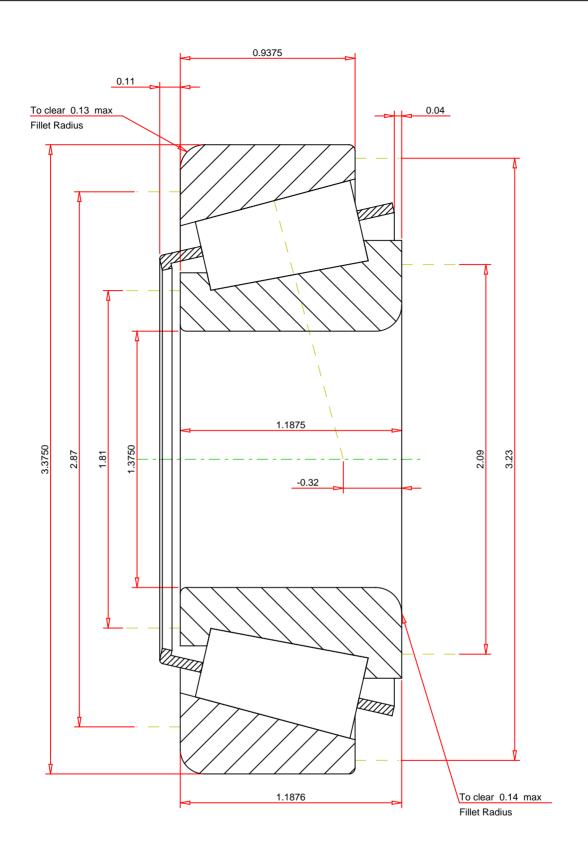
 $<sup>^6</sup>$  Based on 90 x  $10^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values for a single-row, C $_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $<sup>^9</sup>$  These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{\rm 10}\,{\rm Geometry}$  constant for Lubrication Life Adjustment Factor a3l.



#### **IMPERIAL UNITS**

ISO Factor - e ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location	0.4 1.49 2 lb 16 -0.32 inch		
		THE TIMKEN COMPANY NORTH CANTON, OHIO USA	

3872 - 3820 TS BEARING ASSEMBLY

K Factor 1.45

Dynamic Radial Rating - C90 7240 lbf

Dynamic Thrust Rating - Ca90 4980 lbf

Static Radial Rating - C0 33200 lbf

Dynamic Radial Rating - C1 27900 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY