

## The Timken Company

4500 Mt Pleasant St. NW N. Canton, OH 44720

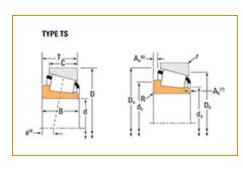
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## Part Number 438, Tapered Roller Bearings - Single Cones - Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





## <u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications -				
	Series	435		
	Cone Part Number	438		
	Design Units	Imperial		
	Cage Type	Stamped Steel		
	C1 - Dynamic Radial Rating (Two-Row, 1 million revolutions) <sup>1</sup>	49700 lbf 221000 N		
	C90(2) - Dynamic Radial Rating (Two-Row, 90 million revolutions) <sup>2</sup>	12900 lbf 57300 N		



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d - Cone Bore	1 3/4 in 44.450 mm
B - Cone Width	1.1772 in 29.901 mm

Abutment and Fillet Dimensions –			
	- Cone Backface "To Clear" adius <sup>3</sup>	0.140 in 3.6 mm	
	a - Cone Frontface Backing iameter	2.01 in 51 mm	
	o - Cone Backface Backing iameter	2.24 in 57 mm	
	b - Cage-Cone Frontface learance	0.05 in 1.3 mm	
	a - Cage-Cone Backface learance	0.04 in 1 mm	
a -	- Effective Center Location <sup>4</sup>	-0.36 in -9.1 mm	

Basic Load Ratings -				
	C90 - Dynamic Radial Rating (90 million revolutions) <sup>5</sup>	7400 lbf 32900 N		
	C1 - Dynamic Radial Rating (1 million revolutions) <sup>6</sup>	28500 lbf 127000 N		
	C0 - Static Radial Rating	32400 lbf 144000 N		
	C <sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions) <sup>7</sup>	3600 lbf 16000 N		

Factors –				
K - Factor <sup>8</sup>	2.05			
G1 - Heat Generation Facto (Roller-Raceway)	<b>97</b> 42.5			
G2 - Heat Generation Facto (Rib-Roller End)	or 11.3			
Cg - Geometry Factor <sup>9</sup>	0.0805			

 $<sup>^{1}</sup>$  Based on 1 x  $10^{6}$  revolutions  $L_{10}$  life, for the ISO life calculation method.

 $<sup>^2</sup>$  Based on 90 x  $10^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values for a single-row, C $_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>3</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>4</sup> Negative value indicates effective center inside cone backface.

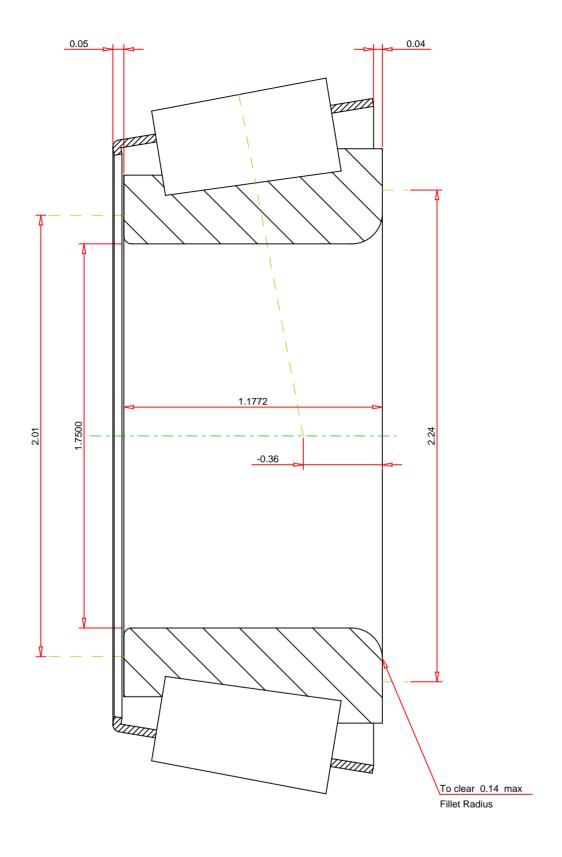
 $<sup>^{5}</sup>$  Based on 90 x 10 $^{6}$  revolutions L<sub>10</sub> life, for The Timken Company life calculation method. C<sub>90</sub> and C<sub>a90</sub> are radial and thrust values.

 $<sup>^6</sup>$  Based on 1 x  $10^6$  revolutions  $\rm L_{10}$  life, for the ISO life calculation method.

 $<sup>^7</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

 $<sup>^8</sup>$  These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> Geometry constant for Lubrication Life Adjustment Factor a3l.



## **IMPERIAL UNITS**

Number of Rollers Per Row

16

THE TIMKEN COMPANY NORTH CANTON, OHIO USA

438
Tapered Roller Bearings - Single Cones - Imperial

K Factor 2.05

Dynamic Radial Rating - C90 7400 lbf

Dynamic Thrust Rating - Ca90 3600 lbf

Dynamic Radial Rating - C1 28500 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY