



The Timken Company

4500 Mt Pleasant St. NW

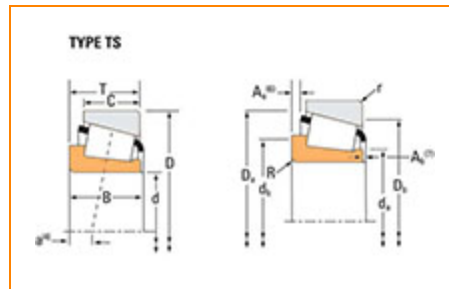
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Part Number 864, Tapered Roller Bearings - Single Cones - Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.



[Specifications](#) | [Dimensions](#) | [Abutment and Fillet Dimensions](#) | [Basic Load Ratings](#) | [Factors](#)

Specifications

Series	855
Cone Part Number	864
Design Units	Imperial
Cage Type	Stamped Steel
C1 - Dynamic Radial Rating (Two-Row, 1 million revolutions)¹	179000 lbf 797000 N
C90(2) - Dynamic Radial Rating (Two-Row, 90 million revolutions)²	46400 lbf 207000 N

Dimensions

d - Bore	3.7500 in 95.250 mm
B - Cone Width	2.2650 in 57.531 mm

Abutment and Fillet Dimensions

R - Cone Backface "To Clear" Radius³	0.310 in 7.900 mm
da - Cone Frontface Backing Diameter	4.25 in 108 mm
db - Cone Backface Backing Diameter	4.84 in 123 mm
Ab - Cage-Cone Frontface Clearance	0.06 in 1.5 mm
Aa - Cage-Cone Backface Clearance	0.15 in 3.8 mm
a - Effective Center Location⁴	-0.6 in -15.2 mm

Basic Load Ratings

C90 - Dynamic Radial Rating (90 million revolutions)⁵	26700 lbf 119000 N
C1 - Dynamic Radial Rating (1 million revolutions)⁶	103000 lbf 458000 N
C0 - Static Radial Rating	142000 lbf 630000 N
C_{a90} - Dynamic Thrust Rating (90 million revolutions)⁷	15300 lbf 68000 N

Factors

K - Factor⁸	1.74
G1 - Heat Generation Factor (Roller-Raceway)	264.1
G2 - Heat Generation Factor (Rib-Roller End)	44.9
Cg - Geometry Factor⁹	0.107

¹ Based on 1×10^6 revolutions L_{10} life, for the ISO life calculation method.

² Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

³ These maximum fillet radii will be cleared by the bearing corners.

⁴ Negative value indicates effective center inside cone backface.

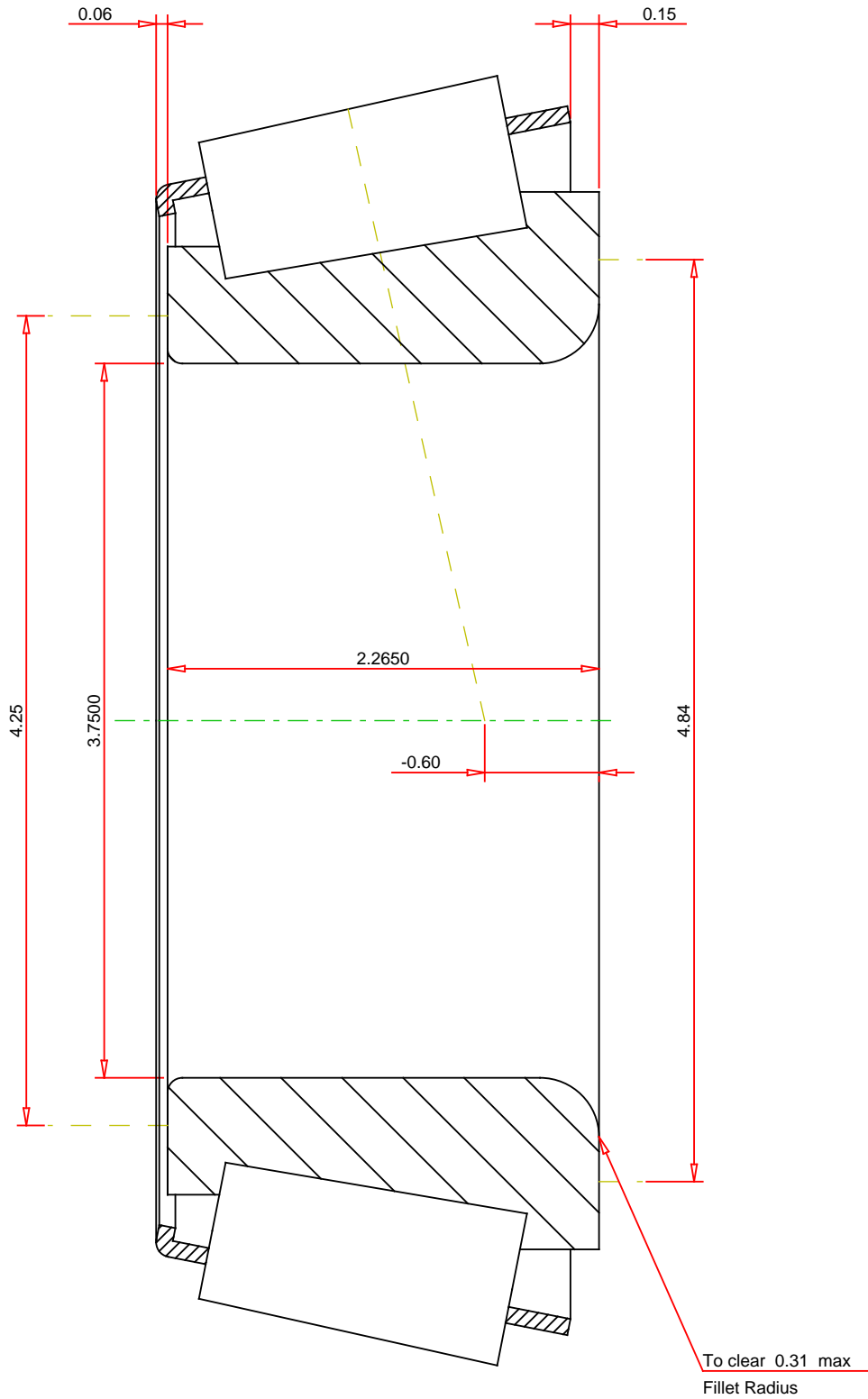
⁵ Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values.

⁶ Based on 1×10^6 revolutions L_{10} life, for the ISO life calculation method.

⁷ Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ Geometry constant for Lubrication Life Adjustment Factor a_3 .



IMPERIAL UNITS

<div>Number of Rollers Per Row19</div>	<div>TIMKEN®</div> <div>THE TIMKEN COMPANY NORTH CANTON, OHIO USA</div>	<div>864 SINGLE TAPERED CONE</div> <div><div>K Factor1.74</div><div>Dynamic Radial Rating - C9026700 lbf</div><div>Dynamic Thrust Rating - Ca9015300 lbf</div><div>Dynamic Radial Rating - C1103000 lbf</div></div>
<div>Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.</div>		<div>FOR DISCUSSION ONLY</div>