



Smarter Performance

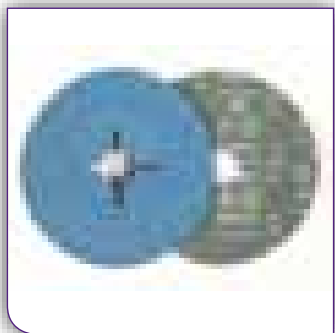
with 3M technology

3M™ 581C

3M™ 556D

DISCS

Mineral Alumina zirconia
Backing Fibre
Coating Closed
Bond Resin



Benefits

- Good performance and a consistent quality finish at an economical price
- Conveniently packaged with 50 discs on a reusable disc clamping system, for easy storage and retention of disc shape and form

Applications

- Grinding and finishing weld seams, containers, machine parts; steel construction; industrial maintenance; general sheet metal and workshop applications

Materials

- All metals



SIZE mm	GRADE	MOS (RPM)	DISCS PER INNER	DISCS PER OUTER	MOQ (discs)	PART NO.
100 x 16 (No slots)	P24	15,200	50	200	200	61740
100 x 16 (No slots)	P36	15,200	50	200	200	61741
100 x 16 (No slots)	P60	15,200	50	200	200	61743
100 x 16 (No slots)	P80	15,200	50	200	200	61744
115 x 22 (With slots)	P24	13,200	50	200	200	61747
115 x 22 (With slots)	P36	13,200	50	200	200	61748
115 x 22 (With slots)	P50	13,200	50	200	200	61749
115 x 22 (With slots)	P60	13,200	50	200	200	61750
115 x 22 (With slots)	P80	13,200	50	200	200	61751
115 x 22 (With slots)	P120	13,200	50	200	200	61753
125 x 22 (With slots)	P24	12,000	50	200	200	61754
125 x 22 (With slots)	P36	12,000	50	200	200	61755
125 x 22 (With slots)	P50	12,000	50	200	200	61756
125 x 22 (With slots)	P60	12,000	50	200	200	61757
125 x 22 (With slots)	P80	12,000	50	200	200	61758
125 x 22 (With slots)	P120	12,000	50	200	200	61760
180 x 22 (With slots)	P24	8,500	50	200	200	61761
180 x 22 (With slots)	P36	8,500	50	200	200	61762
180 x 22 (With slots)	P50	8,500	50	200	200	61763
180 x 22 (With slots)	P60	8,500	50	200	200	61764
180 x 22 (With slots)	P80	8,500	50	200	200	61765
180 x 22 (With slots)	P120	8,500	50	200	200	61767

DISCS

ROLOC

BRISTLE

WHEELS

BELTS

HAND
SANDING

SHEETS

ROLLS

TOOLS

INDEX

Mineral Alumina zirconia
Backing X-weight cotton cloth on reinforced glass fibre resin
Coating Closed
Bond Resin



Benefits

- Good performance at an economical price
- Available in P120 for finer blending, refining and finishing work

Applications

- Weld grinding, stock removal, deburring, deflashing, gate removal, edge chamfering, cleaning, blending and finishing work

Materials

- All metals



TYPE	SIZE mm	GRADE	MOS (RPM)	DISCS PER INNER	DISCS PER OUTER	MOQ (discs)	PART NO.
Flat	100 x 16	P40	13,200	10	10	10	61780
Flat	100 x 16	P60	13,200	10	10	10	61781
Flat	115 x 22	P40	13,200	10	10	10	61788
Flat	115 x 22	P60	13,200	10	10	10	61789
Flat	115 x 22	P80	13,200	10	10	10	61790
Flat	115 x 22	P120	13,200	10	10	10	61791
Flat	125 x 22	P40	12,000	10	10	10	61796
Flat	125 x 22	P60	12,000	10	10	10	61797
Flat	125 x 22	P80	12,000	10	10	10	61798
Flat	125 x 22	P120	12,000	10	10	10	61799
Flat	180 x 22	P40	8,500	10	10	10	61804
Flat	180 x 22	P60	8,500	10	10	10	61805
Flat	180 x 22	P80	8,500	10	10	10	61806
Flat	180 x 22	P120	8,500	10	10	10	61807
Conical	100 x 16	P40	13,200	10	10	10	61776
Conical	100 x 16	P60	13,200	10	10	10	61777
Conical	115 x 22	P40	13,200	10	10	10	61784
Conical	115 x 22	P60	13,200	10	10	10	61785
Conical	115 x 22	P80	13,200	10	10	10	61786
Conical	115 x 22	P120	13,200	10	10	10	61787
Conical	125 x 22	P40	12,000	10	10	10	61792
Conical	125 x 22	P60	12,000	10	10	10	61793
Conical	125 x 22	P80	12,000	10	10	10	61794
Conical	125 x 22	P120	12,000	10	10	10	61795
Conical	180 x 22	P40	8,500	10	10	10	61800
Conical	180 x 22	P60	8,500	10	10	10	61801
Conical	180 x 22	P80	8,500	10	10	10	61802
Conical	180 x 22	P120	8,500	10	10	10	61803