Vacuum Ejector

Series ZH

Box Type (Built-in Silencer)/Body Ported Type

Nozzle diameter: $\emptyset 0.5$, $\emptyset 0.7$, $\emptyset 1.0$, $\emptyset 1.3$, $\emptyset 1.5$, $\emptyset 1.8$, $\emptyset 2.0$

Type S: Standard type L: Large flow type



The nozzle and the body, which have been made into a composite resin construction, are compact and lightweight. Nozzle diameter ø0.5...28 g

SUP EXH

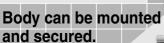
Box type (Built-in silencer) **Body ported**

Two types are available in the series: the box type with a silencer exhaust, and the body ported type, with an individual exhaust.

<Silencer exhaust>

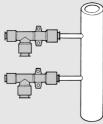
One-touch and screwin connections can be combined.

> To suit the operating conditions, port connections can be combined with a choice of one-touch and screw-in connections



The body ported type is also provided with mounting holes for securing the body.





<Centralized exhaust>

ZK2

ZQ ZR

ZA

ZX

ZM ZMA

ZL

ZH

ZU ZYY ZYX

Vacuum Ejector Box Type (Built-in Silencer)/Body Ported Type

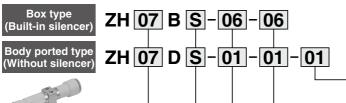
Series ZH



How to Order



Note Refer to "Table (1)" and "(2)" for the combination available for SUP, VAC and EXH port connection.



Nozzle diameter 05 0.5 Maximum vacuum 07 0.7 10 1.0 13 1.3 15 1.5 18 1.8 20

pressure 4 -88 kPa -48 kPa

SUP. port size Note)

Symbol	Size	Style
06	6	One-touch
08	8	One-touch
10	10	One-touch
12	12	One-touch
01	Rc 1/8	Screw-in
02	Rc 1/4	Screw-in
03	Rc 3/8	Screw-in
F01	G 1/8	Screw-in
F02	G 1/4	Screw-in
F03	G 3/8	Screw-in

VAC. port size Note)

Symbol	Size	Style
06	6	One-touch
10	10	One-touch
12	12	One-touch
16	16	One-touch
01	Rc 1/8	Screw-in
02	Rc 1/4	Screw-in
03	Rc 3/8	Screw-in
04	Rc 1/2	Screw-in
F01	G 1/8	Screw-in
F02	G 1/4	Screw-in
F03	G 3/8	Screw-in
F04	G 1/2	Screw-in

• EXH. port size Note)

Extri port oize									
Symbol	Size	Style							
06	6	One-touch							
08	8	One-touch							
10	10	One-touch							
12	12	One-touch							
16	16	One-touch							
01	Rc 1/8	Screw-in							
02	Rc 1/4	Screw-in							
03	Rc 3/8	Screw-in							
04	Rc 1/2	Screw-in							
F01	G 1/8	Screw-in							
F02	G 1/4	Screw-in							
F03	G 3/8	Screw-in							
F04	G 1/2	Screw-in							

Note) Do not make the piping diameter smaller, such as by connecting a reducer to the exhaust port, etc., since it may lower the performance.

Table (1) Combination of Connection

Body type		SUP	VAC	EXH
Day time	1	One-touch	One-touch	-
Box type (Built-in silencer)	2	One-touch	Screw-in	-
(Dulit-III Silericer)	3	Screw-in	Screw-in	_
Dody nowled have	1	One-touch	One-touch	One-touch
Body ported type (Without silencer)	2	One-touch	Screw-in	One-touch
(vviii lout silericer)	3	Screw-in	Screw-in	Screw-in

Table (2) Port Size

Model	Connectio	n (One-touch	/Screw-in)
wodei	SUP	VAC	EXH
ZH05B	ø6, Rc 1/8	ø6, Rc 1/8	
ZH07B	G 1/8	G 1/8	
ZH10B	G 78	G 78	-
ZH13B	ø8, Rc 1/8	ø10, Rc 1/4	
211130	G 1/8	G 1/4	
ZH05D	ø6, Rc 1/8	ø6, Rc 1/8	ø6, Rc 1/8
ZH07D	G 1/8	G 1/8	G 1/8
ZH10D	ø6, Rc 1/8	ø6, Rc 1/8	ø8, Rc 1/8
ZHIUD	G 1/8	G 1/8	G 1/8
ZH13D	ø8, Rc 1/8	ø10, Rc 1/4	ø10, Rc 1/4
ZHIOD	G 1/8	G 1/4	G 1/4
ZH15D	ø10, Rc 1/4		
20100	G 1/4	ø12, Rc 3/8	ø12, Rc 3/8
ZH18D	ø12, Rc 3/8	G 3/8	G 3/8
20100	G 3/8		
ZH20D	ø12, Rc 3/8	ø16, Rc 1/2	ø16, Rc 1/2
ZH20D	G 3/8	G 1/2	G 1/2



The thread ridge shape is conforming to G thread standard (JIS B 0202), but other shapes are not conforming to ISO16030 and ISO1179.

Vacuum Ejector Box Type (Built-in Silencer)/Body Ported Type Series ZH







Ejector Symbol



ZK2

ZQ

ZR

ZA

ZM ZMA ZL ZH ZU

Box type (Built-in silencer) ZH□□D

Box type: Type B

Body ported type: Type D

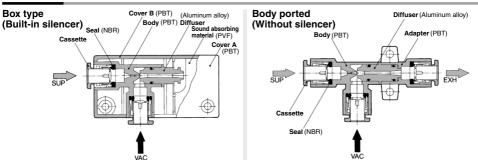
Model

	Nozzle					Maximum suction flow rate Air c					Weight	
Model	diameter	Body type		Pa)	,	(ANR))	(L/min (ANR))					
	(mm)		Type S	Type L	Type S	Type L	Type S/Type L	SUP	VAC	EXH	(g)	
ZH05B□	0.5				5	8	13	0.5.1/	0.5.1/		28	
ZH07B□	0.7	Day tune			12	20	23	ø6, Rc 1/8 G 1/8	ø6, Rc 1/8 G 1/8		28	
ZH10B□	1.0	Box type	-88	-48	24	34	46	G 1/8	G 1/8	-	33	
ZH13B□	1.3	(Built-in silencer)			40	70	78	ø8, Rc 1/8 G 1/8	ø10, Rc 1/4 G 1/4		66	
ZH05D□	0.5					5	8	13	ø6, Rc 1/8	ø6, Rc 1/8	ø6, Rc 1/8	11
ZH07D□	0.7			-48	12	20	23	G 1/8	G 1/8	G 1/8	12	
ZH10D□	1.0	Body ported type (Without silencer)	-88		24	34	46	ø6, Rc 1/8 G 1/8	ø6, Rc 1/8 G 1/8	ø8, Rc 1/8 G 1/8	16	
ZH13D□	1.3				40	70	78	ø8, Rc 1/8 G 1/8	ø10, Rc 1/4 G 1/4	ø10, Rc 1/4 G 1/4	27	
ZH15D□	1.5				55	75	95	ø10, Rc 1/4 G 1/4	ø12, Rc 3/8	ø12, Rc 3/8	43	
ZH18D□	1.8	Body ported type (Without silencer)	-88	-53	65	110	150	ø12, Rc 3/8 G 3/8		G3/8	55	
ZH20D□	2.0				85	135	185	ø12, Rc 3/8 G 3/8	ø16, Rc ½ G ½	ø16, Rc ½ G ½	95	

Fiuid: Air, Operating temperature: 5 to 50 C, Max. operating pressure: 0.6 MPa. Standard supply pressure: 0.45 MPa

Supply pressure: 0.45 MPa.

Construction



↑ Precautions

Be sure to read before handling.

Refer to front matter 35 for Safety Instructions and pages 899 to 901 for Vacuum Equipment Precautions.

∧ Caution

Mounting

Make sure that an excessive amount of load or moment is not applied to the ejector body due to pipe connections or installation.

Exhaust piping

On the ZH□□B□ models, keep exhaust ports open on at least one side. Make sure that the back pressure of the exhaust pipe on the ZH□□□ models is 0.005 MPa or less. (Reference: Using tubing with an applicable diameter, its length must be 0.5 m or less.)

(Port indication: P: supply port; V: vacuum port; E: exhaust port.)

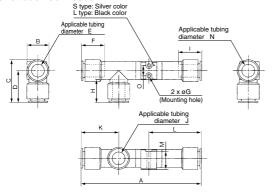
Selection and sizing

Refer to the vacuum equipment model selection on pages 877 to 898.



Body Ported Type (Without silencer): ZH18D S_L - \square - \square , ZH20D S_L - \square - \square -

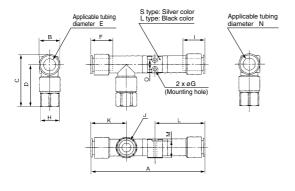
One-touch connection



Model	Α	В	С	D	øΕ	F	øG	Н
ZH18DS-12-12-12 ZH18DL-12-12-12	111	21	41	20 5	a12	21.0	~2 E	21.0
	114	21				21.0		
ZH20DS-12-16-16 ZH20DL-12-16-16	104.0	00.0	46	25.5	~10	01.0	~2.5	04.0
ZH20DL-12-16-16	124.0	20.8	46	35.5	012	21.0	Ø3.5	24.2

Model	1	øJ	K	L	M	øN	0
ZH18DS-12-12-12	21.8	40	35.5	F0	17	ø12	10
ZH18DL-12-12-12	21.0	Ø12	33.5	50	17	012	10
ZH20DS-12-16-16		~10	20.5	54.3	00	~10	12
ZH20DL-12-16-16	24.2	ØIb	38.5	54.5	22	סוט	12

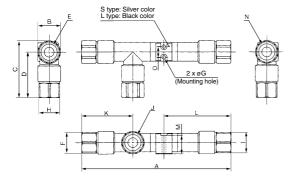
One-touch and screw-in connection



Model	Α	В	С	D	øΕ	F	øG	Н
ZH18DS-12-03-12	114	21	52.5	42	~10	21.8	ø3.5	19
ZH18DL-12-03-12	114	21	52.5	42	012	21.0	Ø3.5	19
ZH20DS-12-04-16	124.6	26.8	61	50.5	ø12	21.8	ø3.5	24
ZH20DL-12-04-16	124.0							
ZH18DS-12-F03-12	114	21	52.5	42	ø12	21.8	ø3.5	19
ZH18DL-12-F03-12	114	- 1	32.3					
ZH20DS-12-F04-16	124.6	26.8	67	56.5	ø12	21.8	ø3.5	24
ZH20DL-12-F04-16	124.0		70					

Model	ı	J	K	L	M	øN	0
ZH18DS-12-03-12	21.0	Rc 3/8	35.5	50	17	ø12	10
ZH18DL-12-03-12	21.0					012	
ZH20DS-12-04-16	24.2	Rc 1/2	38.5	54.3	22	ø16	12
ZH20DL-12-04-16	24.2						
ZH18DS-12-F03-12	21.8	G 3/8	05.5	50	17	ø12	10
ZH18DL-12-F03-12	21.0	G 9/8	33.3				
ZH20DS-12-F04-16	24.2	G ½	00 E	54.3	22	ø16	12
ZH20DL-12-F04-16	24.2		36.5				

Screw-in connection



Model	Α	В	С	D	E	F	øG	Н
ZH18DS-03-03-03	137	21	52.5	42	Rc 3/8	19	ø3.5	19
ZH18DL-03-03-03	137	21	32.3	42	MC 9/8	19	Ø3.5	19
ZH20DS-03-04-04	151.1	26.8	61	E0 E	Rc 3/8	19	ø3.5	24
ZH20DL-03-04-04	151.1	20.0	01	50.5	nt 98	19	93.5	24
ZH18DS-F03-F03-F03	137	21	52.5	40	G 3/8	19	ø3.5	19
ZH18DL-F03-F03-F03	137	21	32.3	42	G 78	19	03.5	19
ZH20DS-F03-F04-F04	157.1	26.8	67	E6 E	G 3/8	19	ø3.5	24
ZH20DL-F03-F04-F04	137.1	20.0	67	50.5	G 98	19	93.3	24

Model	ı	J	K	L	M	N	0
ZH18DS-03-03-03	19	Bc 3/8	47	61.5	17	Bc 3/8	10
ZH18DL-03-03-03	19	HC 9/8	47	61.5	17	HC 9/8	10
ZH20DS-03-04-04	24	Bc 1/2	50	69.3	22	Rc 1/2	12
ZH20DL-03-04-04	24	HC 72					
ZH18DS-F03-F03-F03	19	G 3/8	47	61.5	17	G 3/8	10
ZH18DL-F03-F03-F03	19					G 98	10
ZH20DS-F03-F04-F04	24	G 1/2	50	75.3	22	G 1/2	12
ZH20DL-F03-F04-F04	24	G 1/2	50	/5.3	22	G 1/2	12

^{*} Please contact SMC for combinations other than listed above.