

Center drills, 60° angle

Series no.

292



Standard



Form



Type



Point angle



Web Thinning



Cutting direction

Tool material

HSS

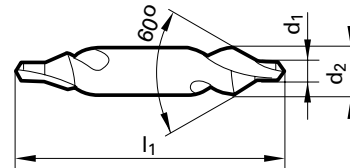
Surface



Center Drills

P	Steel	●	web thinning $\geq \varnothing 1.190$
M	Stainless steel	○	• relieved cone
K	Cast iron	●	• for center holes form A to British standards
N	Aluminum	●	
S	Titanium alloys	○	
H	Hardened steel		

●=Optimal
○=Limited



Speeds and feeds information on pg. 507

Diameter (d1)		Size	d2 mm	l1 mm	EDP #
inch	mm				
0.0469	1.19	1	3.17	38.00	9002920011900
0.0626	1.59	2	4.76	44.00	9002920015900
0.0937	2.38	3	6.35	51.00	9002920023800
0.1248	3.17	4	7.94	57.00	9002920031700
0.1874	4.76	5	11.11	63.00	9002920047600
0.2500	6.35	6	15.87	76.00	9002920063500
0.3126	7.94	7	19.05	89.00	9002920079400

Diameter (d1)		Size	d2 mm	l1 mm	EDP #
inch	mm				