

The Timken Company 4500 Mt Pleasant St. NW N. Canton, OH 44720

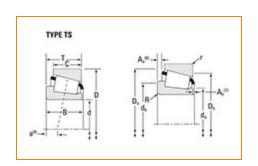
Phone: (234) 262-3000

E-Mail: <u>CustomerCAD@timken.com</u> • Web site: <u>www.timken.com</u>

Part Number 53178 - 53377, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications -			
	Series	53000	
	Cone Part Number	53178	
	Cup Part Number	53377	
	Design Units	Imperial	
	Design Office	0.9 Kg	
	Bearing Weight	2 lb	
	Cage Type	Stamped Steel	

Dimensions –			
d - Bore	44.450 mm 1.7500 in		

D - Cup Outer Diameter	95.250 mm 3.7500 in
B - Cone Width	28.301 mm 1.1142 in
C - Cup Width	20.638 mm 0.8125 in
T - Bearing Width	30.955 mm 1.2187 in

Abutment and Fillet Dimensions

R - Cone Backface "To Clear"	2.030 mm
Radius ¹	0.080 in
r - Cup Backface "To Clear"	2.29 mm
Radius ²	0.090 in
da - Cone Frontface Backing	52.58 mm
Diameter	2.07 in
db - Cone Backface Backing	59.94 mm
Diameter	2.36 in
Da - Cup Frontface Backing	89.90 mm
Diameter	3.54 in
Db - Cup Backface Backing	80.01 mm
Diameter	3.15 in
Ab - Cage-Cone Frontface	3 mm
Clearance	0.12 in
Aa - Cage-Cone Backface	4.8 mm
Clearance	0.19 in
a - Effective Center Location ³	-0.3 mm -0.01 in

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) ⁴	6920 lbf 30800 N
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	26700 lbf 119000 N
C0 - Static Radial Rating	23400 lbf 104000 N
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	8760 lbf 39000 N

Factors -		
	K - Factor ⁷	0.79
	e - ISO Factor ⁸	0.74
	Y - ISO Factor ⁹	0.81
	G1 - Heat Generation Factor (Roller-Raceway)	26.7
	G2 - Heat Generation Factor (Rib-Roller End)	9.6
	Cg - Geometry Factor ¹⁰	0.093

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10^6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

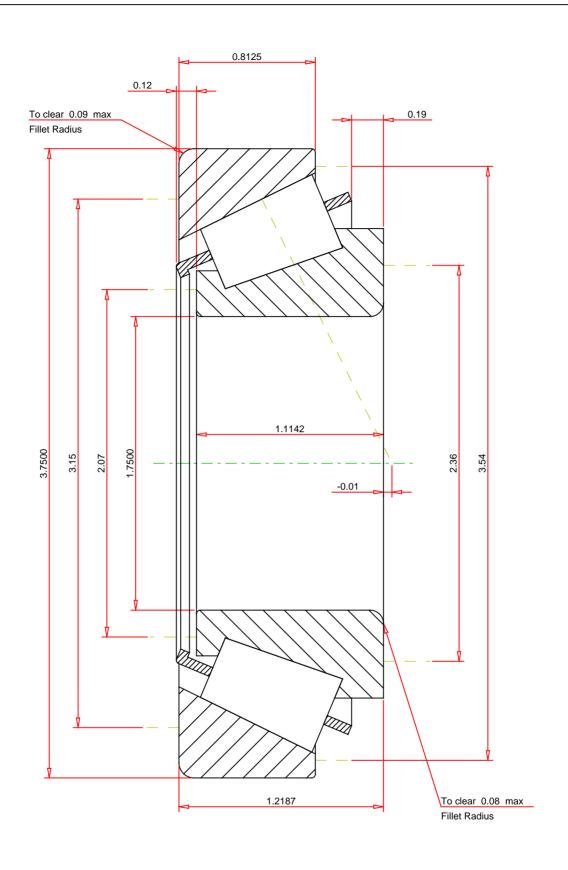
⁶ Based on 90 x 10⁶ revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{^{8}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{\rm 10}\,{\rm Geometry}$ constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

Effective Center Location	-0.01 inch	THE TIMKEN COMPANY NORTH CANTON, OHIO USA
ISO Factor - e ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location	0.74 0.81 2 lb 14	

53178 - 53377 TS BEARING ASSEMBLY

 K Factor
 0.79

 Dynamic Radial Rating - C90
 6920
 lbf

 Dynamic Thrust Rating - Ca90
 8760
 lbf

 Static Radial Rating - C0
 23400
 lbf

 Dynamic Radial Rating - C1
 26700
 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY