

## The Timken Company

4500 Mt Pleasant St. NW N. Canton, OH 44720

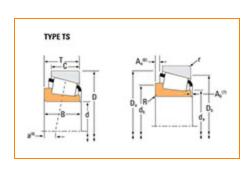
**Phone:** (234) 262-3000

E-Mail: <u>CustomerCAD@timken.com</u> • Web site: <u>www.timken.com</u>

## Part Number 357, Tapered Roller Bearings - Single Cones - Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





## <u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications -					
	Series	355			
	Cone Part Number	357			
	Design Units	Imperial			
	Cage Type	Stamped Steel			
	C1 - Dynamic Radial Rating (Two-Row, 1 million revolutions) <sup>1</sup>	38000 lbf 169000 N			
	C90(2) - Dynamic Radial Rating (Two-Row, 90 million revolutions) <sup>2</sup>	9840 lbf 43800 N			



d - Cone Bore	1.5748 in 40 mm
B - Cone Width	0.8540 in 21.692 mm

Abutment and Fillet Dimensions -					
	R - Cone Backface "To Clear" Radius <sup>3</sup>	0.090 in 2.3 mm			
	da - Cone Frontface Backing Diameter	1.83 in 46.5 mm			
	db - Cone Backface Backing Diameter	2.01 in 51 mm			
	Ab - Cage-Cone Frontface Clearance	0.09 in 2.3 mm			
	Aa - Cage-Cone Backface Clearance	O in O mm			
	a - Effective Center Location <sup>4</sup>	-0.19 in -4.8 mm			
	Clearance  Aa - Cage-Cone Backface Clearance	2.3 mm  O in O mm  -0.19 in			

Basic Load Ratings -					
	090 - Dynamic Radial Rating (90 nillion revolutions) <sup>5</sup>	5650 lbf 25100 N			
	C1 - Dynamic Radial Rating (1 nillion revolutions) <sup>6</sup>	21800 lbf 97000 N			
С	CO - Static Radial Rating	20000 lbf 88800 N			
	C <sub>a90</sub> - Dynamic Thrust Rating (90 nillion revolutions) <sup>7</sup>	2960 lbf 13200 N			

- Factors				
	K - Factor <sup>8</sup>	1.91		
	G1 - Heat Generation Factor (Roller-Raceway)	30		
	G2 - Heat Generation Factor (Rib-Roller End)	12.2		
	Cg - Geometry Factor <sup>9</sup>	0.0732		

 $<sup>^{1}</sup>$  Based on 1 x 10 $^{6}$  revolutions L<sub>10</sub> life, for the ISO life calculation method.

 $<sup>^2</sup>$  Based on 90 x  $10^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values for a single-row, C $_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>3</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>4</sup> Negative value indicates effective center inside cone backface.

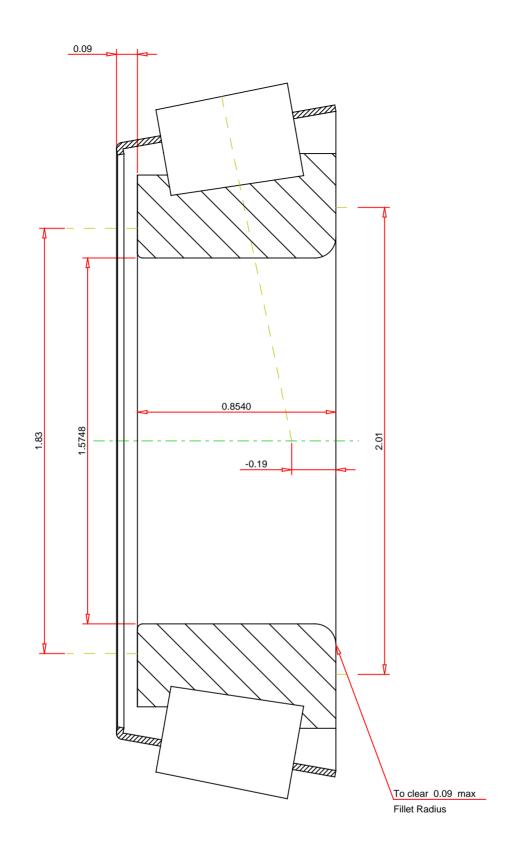
 $<sup>^{5}</sup>$  Based on 90 x 10 $^{6}$  revolutions L<sub>10</sub> life, for The Timken Company life calculation method. C<sub>90</sub> and C<sub>a90</sub> are radial and thrust values.

 $<sup>^6</sup>$  Based on 1 x  $10^6$  revolutions  $\rm L_{10}$  life, for the ISO life calculation method.

 $<sup>^7</sup>$  Based on 90 x 10 $^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values for a single-row, C $_{90(2)}$  is the two-row radial value.

 $<sup>^8</sup>$  These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> Geometry constant for Lubrication Life Adjustment Factor a3l.



## **IMPERIAL UNITS**

Number of Rollers Per Row

16

Tapered Roller

THE TIMKEN COMPANY
NORTH CANTON, OHIO USA

K Factor
Dynamic Radial
Dynamic Thrust
Dynamic Radial

 $357 \\ \hbox{Tapered Roller Bearings - Single Cones - Imperial}$ 

K Factor 1.91

Dynamic Radial Rating - C90 5650 lbf

Dynamic Thrust Rating - Ca90 2960 lbf

Dynamic Radial Rating - C1 21800 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY