

The Timken Company 4500 Mt Pleasant St. NW

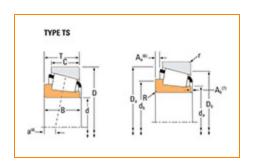
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Part Number 2788, Tapered Roller Bearings - Single Cones - Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Spe	cifications		-
	Series	2700	
	Cone Part Number	2788	
	Design Units	Imperial	
	Cage Type	Stamped Steel	
	C1 - Dynamic Radial Rating (Two-Row, 1 million revolutions) ¹	34000 lbf 151000 N	
	C90(2) - Dynamic Radial Rating (Two-Row, 90 million revolutions) ²	8810 lbf 39200 N	

Dimensions -

d - Bore	1.5 in 38.1 mm
B - Cone Width	1.0100 in 25.654 mm

Abı	utment and Fillet Dimensions		_
	R - Cone Backface "To Clear" Radius ³	0.14 in 3.600 mm	
	da - Cone Frontface Backing Diameter	1.71 in 43.5 mm	
	db - Cone Backface Backing Diameter	1.97 in 50 mm	
	Ab - Cage-Cone Frontface Clearance	0.06 in 1.5 mm	
	Aa - Cage-Cone Backface Clearance	0.04 in 1 mm	
	a - Effective Center Location ⁴	-0.32 in -8.1 mm	

Bas	ic Load Ratings	ng (90 5060 lbf 22500 N	
	C90 - Dynamic Radial Rating (90 million revolutions) ⁵		
	C1 - Dynamic Radial Rating (1 million revolutions) ⁶	19500 lbf 86900 N	
	CO - Static Radial Rating	23000 lbf 102000 N	
	C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁷	2630 lbf 11700 N	

Factors

K - Factor ⁸	1.93
G1 - Heat Generation Factor (Roller-Raceway)	28.7
G2 - Heat Generation Factor (Rib-Roller End)	12.2
Cg - Geometry Factor ⁹	0.0725

 $^{^{1}\,\}text{Based}$ on 1 x $10^{6}\,\text{revolutions}\,L_{10}\,\text{life},$ for the ISO life calculation method.

 $^{^2}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

 $^{^{3}}$ These maximum fillet radii will be cleared by the bearing corners.

⁴ Negative value indicates effective center inside cone backface.

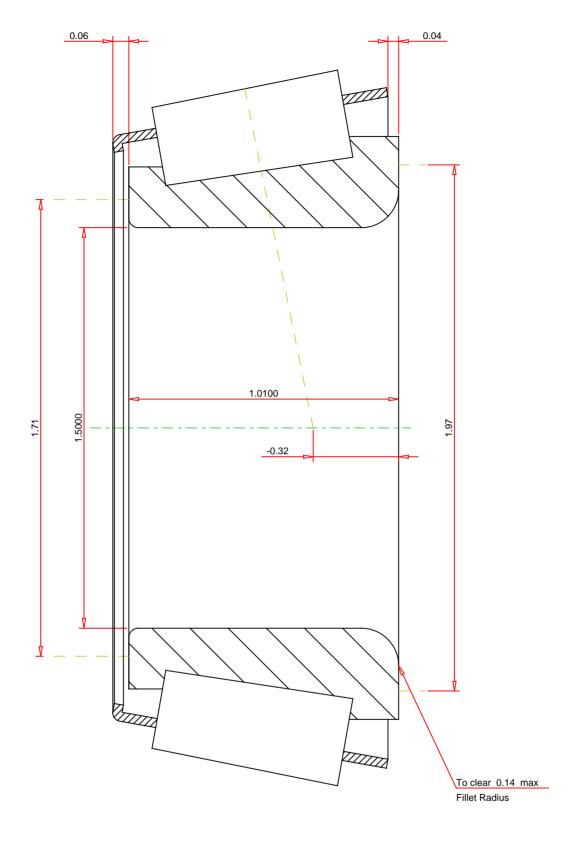
 $^{^{5}}$ Based on 90 x 10^{6} revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{6}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

 $^{^7}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

Number of Rollers Per Row 17

2788 SINGLE TAPERED CONE

THE TIMKEN COMPANY NORTH CANTON, OHIO USA

K Factor 1.93

Dynamic Radial Rating - C90 5060 lbf

Dynamic Thrust Rating - Ca90 2630 lbf

Dynamic Radial Rating - C1 19500 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY