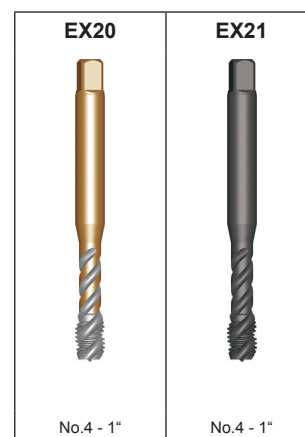
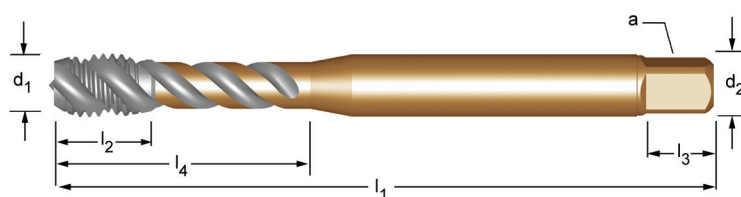


EX20	UNC	DIN 2184-1	2B		2.5XD	HSS-E		C 2-3	 $\lambda 45^\circ$		
EX21	UNC	DIN 2184-1	2B		2.5XD	HSS-E		C 2-3	 $\lambda 45^\circ$		ST 

EX20 EX21

- UNC Machine Tap Spiral Flute 45°
- UNC Maschinen-Gewindebohrer, rechtsgedrahte Nuten 45°
- UNC Machinetappen met gespiraliseerde spaangroeven 45°
- UNC Tarauds machine goujures hélicoidales 45°
- UNC Machos de máquina Estrías helicoidales a 45°
- UNC Macho de Máquina Canal Helicoidal 45°

EX20	▪	1.1	1.2	1.3	1.4	1.5	7.1	7.2	7.3	7.4
	•	4.1	4.2	5.1	5.2					
EX21	▪	1.1	1.2	1.3	1.4	1.5	2.1	2.2		
	•	2.3								



UNC	TPI	d ₁ nom mm	l ₁ mm	l ₂ mm	d ₂ Ø mm	□ a mm	l ₃ mm	z		l ₄ mm	EX20	EX21
4	40	2.845	56	6	3.5	2.7	6	3	2.35	18	EX204-40	EX214-40
5	40	3.175	56	6	3.5	2.7	6	3	2.65	18	EX205-40	EX215-40
6	32	3.505	56	7	4.0	3.0	6	3	2.85	20	EX206-32	EX216-32
8	32	4.166	63	7	4.5	3.4	8	3	3.5	21	EX208-32	EX218-32
10	24	4.826	70	8	6.0	4.9	8	3	3.9	25	EX210-24	EX2110-24
12	24	5.486	80	10	6.0	4.9	8	3	4.5	30	EX212-24	EX2112-24
1/4	20	6.350	80	10	7.0	5.5	8	3	5.1	30	EX201/4	EX211/4
5/16	18	7.938	90	12	8.0	6.2	9	3	6.6	35	EX205/16	EX215/16
3/8	16	9.525	100	15	10.0	8.0	11	3	8	39	EX203/8	EX213/8
7/16	14	11.112	100	15	8.0	6.2	9	3	9.4		EX207/16	EX217/16
1/2	13	12.700	110	18	9.0	7.0	10	3	10.8		EX201/2	EX211/2
5/8	11	15.875	110	20	12.0	9.0	12	4	13.5		EX205/8	EX215/8
3/4	10	19.050	125	25	14.0	11.0	14	4	16.5		EX203/4	EX213/4
7/8	9	22.225	140	25	18.0	14.5	17	4	19.5		EX207/8	EX217/8
1"	8	25.400	160	30	18.0	14.5	17	4	22.25		EX201	EX211