

The Timken Company 4500 Mt Pleasant St. NW

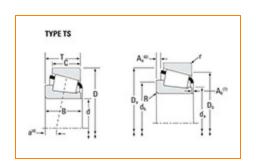
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Part Number 3479 - 3420, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications -			
	Series	3400	
	Cone Part Number	3479	
	Cup Part Number	3420	
	Design Units	Imperial	
	Bearing Weight	0.70 Kg 1.500 lb	
	Cage Type	Stamped Steel	

Dimensions		_ `
d - Bore	36.513 mm 1.4375 in	

D - Cup Outer Diameter	79.375 mm 3.1250 in
B - Cone Width	29.771 mm 1.1721 in
C - Cup Width	23.813 mm 0.9375 in
T - Bearing Width	29.370 mm 1.1563 in

Abutment and Fillet Dimensions

R - Cone Backface "To Clear"	0.760 mm
Radius ¹	0.03 in
r - Cup Backface "To Clear"	3.3 mm
Radius ²	0.130 in
da - Cone Frontface Backing	44.45 mm
Diameter	1.75 in
db - Cone Backface Backing	45.47 mm
Diameter	1.79 in
Da - Cup Frontface Backing	74.68 mm
Diameter	2.94 in
Db - Cup Backface Backing	67.06 mm
Diameter	2.64 in
Ab - Cage-Cone Frontface	1.3 mm
Clearance	0.05 in
Aa - Cage-Cone Backface	1 mm
Clearance	0.04 in
a - Effective Center Location ³	-8.6 mm -0.34 in

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) ⁴	6100 lbf 27100 N
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	23500 lbf 105000 N
C0 - Static Radial Rating	26800 lbf 119000 N
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	3820 lbf 17000 N

Factors -			
	K - Factor ⁷	1.6	
	e - ISO Factor ⁸	0.37	
	Y - ISO Factor ⁹	1.64	
	G1 - Heat Generation Factor (Roller-Raceway)	29.9	
	G2 - Heat Generation Factor (Rib-Roller End)	11.2	
	Cg - Geometry Factor ¹⁰	0.0781	

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10^6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

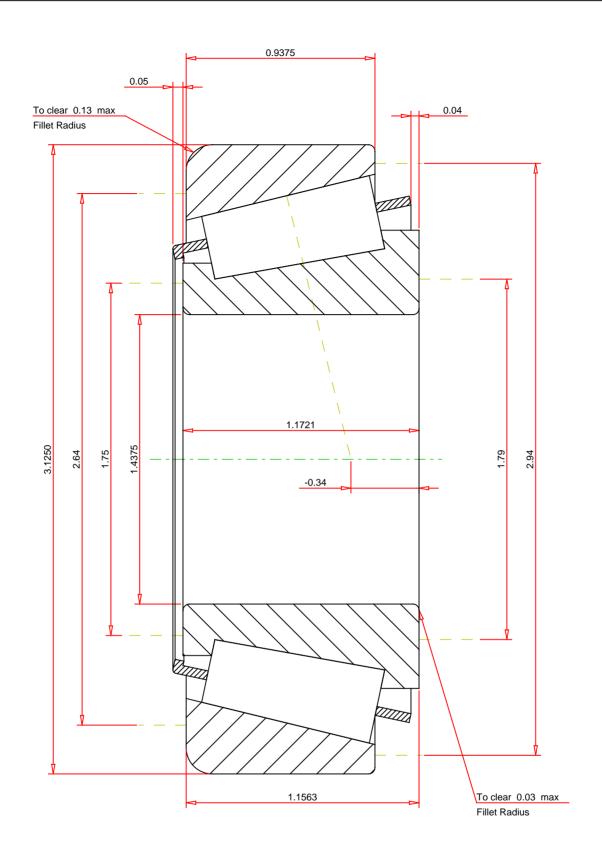
⁶ Based on 90 x 10⁶ revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{^{8}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{\rm 10}\,{\rm Geometry}$ constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

ISO Factor - e ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location	0.37 1.64 1.5 lb 15 -0.34 inch		3479 - 3420 TS BEARING ASSEMBLY		
		THE TIMKEN COMPANY NORTH CANTON, OHIO USA	K Factor Dynamic Radial Rating - C90 Dynamic Thrust Rating - Ca90 Static Radial Rating - C0 Dynamic Radial Rating - C1	1.6 6100 3820 26800 23500	lbf lbf lbf lbf
Every reasonable effort has been made	to ensure the	accuracy of the information contained in this writing, but no	EOD DIOCHOOLON ONLY		

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FOR DISCUSSION ONLY