

The Timken Company 4500 Mt Pleasant St. NW

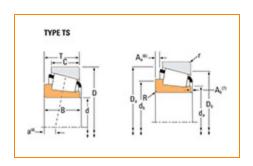
N. Canton, OH 44720 Phone: (234) 262-3000

E-Mail: <u>CustomerCAD@timken.com</u> • Web site: <u>www.timken.com</u>

Part Number 27689, Tapered Roller Bearings - Single Cones - Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Spe	cifications	-
	Series	27600
	Cone Part Number	27689
	Design Units	Imperial
	Cage Type	Stamped Steel
	C1 - Dynamic Radial Rating (Two-Row, 1 million revolutions) ¹	45900 lbf 204000 N
	C90(2) - Dynamic Radial Rating (Two-Row, 90 million revolutions) ²	11900 lbf 52900 N

Dimensions -

d - Bore	3.2813 in 83.345 mm
B - Cone Width	1.0000 in 25.400 mm

Αbι	utment and Fillet Dimensions –	
	R - Cone Backface "To Clear" Radius ³	0.03 in 0.800 mm
	da - Cone Frontface Backing Diameter	3.54 in 90 mm
	db - Cone Backface Backing Diameter	3.54 in 90 mm
	Ab - Cage-Cone Frontface Clearance	0.09 in 2.3 mm
	Aa - Cage-Cone Backface Clearance	0.05 in 1.3 mm
	a - Effective Center Location ⁴	0.02 in 0.5 mm

Bas	Basic Load Ratings -		
	C90 - Dynamic Radial Rating (90 million revolutions) ⁵	6830 lbf 30400 N	
	C1 - Dynamic Radial Rating (1 million revolutions) ⁶	26300 lbf 117000 N	
	CO - Static Radial Rating	39900 lbf 178000 N	
	C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁷	4860 lbf 21600 N	

Factors

K - Factor ⁸	1.4
G1 - Heat Generation Factor (Roller-Raceway)	98.2
G2 - Heat Generation Factor (Rib-Roller End)	41.8
Cg - Geometry Factor ⁹	0.120

 $^{^{1}\,\}text{Based}$ on 1 x $10^{6}\,\text{revolutions}\,L_{10}\,\text{life},$ for the ISO life calculation method.

 $^{^2}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

 $^{^3}$ These maximum fillet radii will be cleared by the bearing corners.

⁴ Negative value indicates effective center inside cone backface.

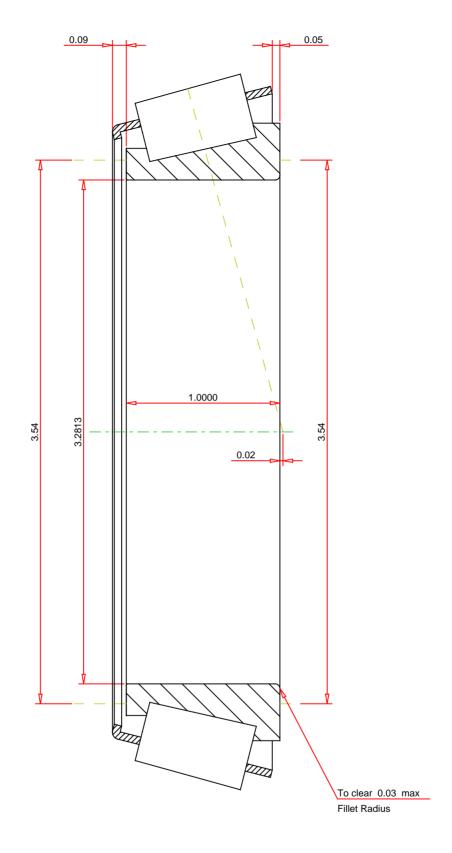
 $^{^{5}}$ Based on 90 x 10^{6} revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{6}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

 $^{^7}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

 $^{^{8}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

Number of Rollers Per Row 27 THE TIMKEN COMPANY

27689 SINGLE TAPERED CONE

K Factor NORTH CANTON, OHIO USA Dynamic Radial Rating - C1

Dynamic Radial Rating - C90 Dynamic Thrust Rating - Ca90

6830 4860 26300

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY