

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld 2000 Contact Adhesive, Blue (Part B)

Product Identification Numbers

UU-0036-4624-5

7100083354

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Water Dispersed Contact Adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.

Telephone: +353 1 280 3555 E Mail: tox.uk@mmm.com Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Sensitization, Category 1B - Skin Sens. 1B; H317

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

3M Scotch-Weld 2000 Contact Adhesive, Blue (Part B)

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |

Pictograms



Ingredients:

Ingredient CAS Nbr EC No. % by Wt

rosin 8050-09-7 232-475-7 0.1 - 1.5

HAZARD STATEMENTS:

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international

regulations.

33% of the mixture consists of components of unknown acute oral toxicity.

Contains 40% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	0/0	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Non-Hazardous Ingredients	Mixture	30 - 60	Substance not classified as hazardous
2,3-Dichloro-1,3-butadiene-chloroprene Copolymer	(CAS-No.) 25067-95-2	15 - 40	Substance not classified as hazardous
Rosin, oligomeric reaction products with phenol	(CAS-No.) 68083-03-4 (EC-No.) 500-192-0	3 - 7	Substance not classified as hazardous
Resin acids and rosin acids, esters with glycerol	(CAS-No.) 8050-31-5 (EC-No.) 232-482-5	0 - 7	Substance not classified as hazardous
Resin acids and Rosin acids, potassium salts	(CAS-No.) 61790-50-9 (EC-No.) 263-142-4	1 - 5	Eye Irrit. 2, H319
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	(EC-No.) 927-510-4	1 - 5	Aquatic Chronic 2, H411 Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 STOT SE 3, H336
ethanol	(CAS-No.) 64-17-5 (EC-No.) 200-578-6 (REACH-No.) 01- 2119457610-43	1 - 5	Flam. Liq. 2, H225 Eye Irrit. 2, H319
zinc oxide	(CAS-No.) 1314-13-2 (EC-No.) 215-222-5 (REACH-No.) 01- 2119463881-32	0.5 - 1.5	Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
rosin	(CAS-No.) 8050-09-7 (EC-No.) 232-475-7 (REACH-No.) 01- 2119480418-32	0.1 - 1.5	Skin Sens. 1B, H317
potassium hydroxide	(CAS-No.) 1310-58-3 (EC-No.) 215-181-3 (REACH-No.) 01- 2119487136-33	0.005 - 0.5	Acute Tox. 3, H301 Skin Corr. 1A, H314 Met. Corr. 1, H290
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	(CAS-No.) 119-47-1 (EC-No.) 204-327-1 (REACH-No.) 01- 2119496065-33	< 0.5	Repr. 2, H361f

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance. Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
	(CAS-No.) 64-17-5 (EC-No.) 200-578-6 (REACH-No.) 01- 2119457610-43	(C >= 50%) Eye Irrit. 2, H319
-		(C >= 5%) Skin Corr. 1A, H314 (2% =< C < 5%) Skin Corr. 1B, H314

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(REACH-No.) 01-	(0.5% =< C < 2%) Skin Irrit. 2, H315
2119487136-33	(0.5% = < C < 2%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eve contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

C--1--4---

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Candidia.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Condition
During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
potassium hydroxide	1310-58-3	UK HSC	STEL:2 mg/m3	
ethanol	64-17-5	UK HSC	TWA:1920 mg/m³(1000 ppm)	
rosin	8050-09-7	UK HSC	TWA(as fume):0.05 mg/m ³ ;STEL(as fume):0.15 mg/m ³	Respiratory Sensitizer

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid.

Specific Physical Form:Blue milky liquid.

Colour Blue

OdorSlight AmmoniacalOdour thresholdNo data available.Melting point/freezing pointNot applicable.Poiling point/holling upper>-100 °C

Boiling point/boiling range>=100 °CFlammability (solid, gas)Not applicable.Flammable Limits(LEL)No data available.Flammable Limits(UEL)No data available.

Flash point 68.3 °C [Test Method: Closed Cup]

Autoignition temperatureNo data available.Decomposition temperatureNo data available.

pH 10 - 11

Kinematic Viscosity 89.2857 - 94.3396 mm²/sec

Water solubilityNo data available.Solubility- non-waterNo data available.Partition coefficient: n-octanol/waterNo data available.Vapour pressureNo data available.Density1.06 - 1.12 g/ml

Relative density 1.06 - 1.12 [Ref Std:WATER=1]

Relative Vapor Density *No data available.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

Evaporation rate

Percent volatile

No data available.

48 - 52 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Strong acids.

10.6 Hazardous decomposition products

<u>Substance</u> <u>Condition</u>

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Resin acids and rosin acids, esters with glycerol	Dermal	Rabbit	LD50 > 5,000 mg/kg
Resin acids and rosin acids, esters with glycerol	Ingestion	Rat	LD50 > 2,000 mg/kg
Rosin, oligomeric reaction products with phenol	Dermal		LD50 estimated to be > 5,000 mg/kg

Rosin, oligomeric reaction products with phenol	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
ethanol	Dermal	Rabbit	LD50 > 15,800 mg/kg
ethanol	Inhalation- Vapour (4 hours)	Rat	LC50 124.7 mg/l
ethanol	Ingestion	Rat	LD50 17,800 mg/kg
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Dermal	Rabbit	LD50 > 2,920 mg/kg
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Dermal	Rat	LD50 > 2,000 mg/kg
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation- Vapour (4 hours)	Rat	LC50 > 23.3 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation- Vapour (4 hours)	Rat	LC50 > 5.61 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Ingestion	Rat	LD50 > 5,840 mg/kg
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Ingestion	Rat	LD50 > 5,000 mg/kg
Resin acids and Rosin acids, potassium salts	Dermal	Rat	LD50 > 2,000 mg/kg
Resin acids and Rosin acids, potassium salts	Ingestion	Rat	LD50 > 2,000 mg/kg
zinc oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
zinc oxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
zinc oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
rosin	Dermal	Rabbit	LD50 > 2,500 mg/kg
rosin	Ingestion	Rat	LD50 7,600 mg/kg
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Dermal	Rabbit	LD50 > 10,000 mg/kg
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Ingestion	Rat	LD50 > 5,000 mg/kg
potassium hydroxide	Dermal	Rabbit	LD50 > 1,260 mg/kg
potassium hydroxide	Ingestion	Rat	LD50 273 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Resin acids and rosin acids, esters with glycerol	Rabbit	Minimal irritation
ethanol	Rabbit	No significant irritation
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Rabbit	Irritant
Resin acids and Rosin acids, potassium salts	Rabbit	No significant irritation
zinc oxide	Human	No significant irritation
	and	
	animal	
rosin	Rabbit	No significant irritation
potassium hydroxide	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Resin acids and rosin acids, esters with glycerol	Rabbit	Mild irritant
ethanol	Rabbit	Severe irritant
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Rabbit	No significant irritation
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Rabbit	Mild irritant
Resin acids and Rosin acids, potassium salts	Rabbit	Moderate irritant
zinc oxide	Rabbit	Mild irritant
rosin	Rabbit	Mild irritant
potassium hydroxide	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Resin acids and rosin acids, esters with glycerol	Guinea	Not classified
	pig	
ethanol	Human	Not classified

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Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Guinea	Not classified
	pig	
Resin acids and Rosin acids, potassium salts	Mouse	Not classified
zinc oxide	Guinea	Not classified
	pig	
rosin	Guinea	Sensitising
	pig	

Respiratory Sensitisation

Name	Species	Value
rosin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value		
Resin acids and rosin acids, esters with glycerol	In Vitro	Not mutagenic		
ethanol	In Vitro	Some positive data exist, but the data are not sufficient for classification		
ethanol	In vivo	Some positive data exist, but the data are not sufficient for classification		
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	In Vitro	Not mutagenic		
zinc oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification		
zinc oxide	In vivo	Some positive data exist, but the data are not sufficient for classification		

Carcinogenicity

Name	Route	Species	Value
ethanol	Ingestion	Multiple animal	Some positive data exist, but the data are not sufficient for classification
		species	

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
ethanol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
ethanol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	premating & during gestation
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Not specified.	Not classified for female reproduction	Rat	NOAEL Not available	2 generation
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Not specified.	Not classified for male reproduction	Rat	NOAEL Not available	2 generation
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Not specified.	Not classified for development	Rat	NOAEL Not available	2 generation
zinc oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	premating & during gestation
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	premating & during gestation
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Ingestion	Toxic to male reproduction	Rat	NOAEL 12.5 mg/kg/day	50 days

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
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ethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
ethanol	Inhalation	central nervous system depression	Not classified	Human and animal	NOAEL not available	
ethanol	Ingestion	central nervous system depression	Not classified	Multiple animal species	NOAEL not available	
ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Resin acids and Rosin acids, potassium salts	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
potassium hydroxide	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration	
Resin acids and rosin acids, esters with glycerol	Ingestion liver heart skin endocrine system bone, teeth, nails, and/or hair blood bone marrow hematopoietic system immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 5,000 mg/kg/day	90 days		
ethanol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days	
ethanol	Inhalation	hematopoietic system immune system	Not classified	Rat	NOAEL 25 mg/l	14 days	
ethanol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months	
ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days	
zinc oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days	
inc oxide Ingestion endocrine system Not classified hematopoietic system kidney and/or bladder		Other	NOAEL 500 mg/kg/day	6 months			

Aspiration Hazard

Name	Value
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
2,3-Dichloro-1,3- butadiene-chloroprene Copolymer	25067-95-2		Data not available or insufficient for classification			N/A
Resin acids and rosin acids, esters with glycerol	8050-31-5	Green Algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Resin acids and rosin acids, esters with glycerol	8050-31-5	Rainbow trout	Estimated	96 hours	No tox obs at lmt of water sol	>100 mg/l
Resin acids and rosin acids, esters with glycerol	8050-31-5	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Resin acids and rosin acids, esters with glycerol	8050-31-5	Green Algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Rosin, oligomeric reaction products with phenol	68083-03-4		Data not available or insufficient for classification			N/A
ethanol	64-17-5	Fathead minnow	Experimental	96 hours	LC50	14,200 mg/l
ethanol	64-17-5	Fish other	Experimental	96 hours	LC50	11,000 mg/l
ethanol	64-17-5	Green algae	Experimental	72 hours	EC50	275 mg/l
ethanol	64-17-5	Water flea	Experimental	48 hours	LC50	5,012 mg/l
ethanol	64-17-5	Green algae	Experimental	72 hours	ErC10	11.5 mg/l
ethanol	64-17-5	Water flea	Experimental	10 days	NOEC	9.6 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Green Algae	Estimated	72 hours	EL50	29 mg/l
Hydrocarbons, C7, n- alkanes, isoalkanes, cyclics	927-510-4	Water flea	Estimated	48 hours	EL50	3 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, evelics	927-510-4	Rainbow trout	Experimental	96 hours	LL50	>13.4 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4		Data not available or insufficient for classification			N/A
Hydrocarbons, C7, n-alkanes, isoalkanes,	927-510-4	Green Algae	Estimated	72 hours	NOEL	6.3 mg/l

cyclics						
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Water flea	Estimated	21 days	NOEL	1 mg/l
Resin acids and Rosin acids, potassium salts	61790-50-9	Activated sludge	Estimated	3 hours	EC10	>10,000 mg/l
Resin acids and Rosin acids, potassium salts	61790-50-9	Fathead minnow	Estimated	96 hours	LC50	1.7 mg/l
Resin acids and Rosin acids, potassium salts	61790-50-9	Green Algae	Estimated	72 hours	EC50	39.6 mg/l
Resin acids and Rosin acids, potassium salts	61790-50-9	Water flea	Estimated	48 hours	EC50	1.6 mg/l
rosin	8050-09-7	Bacteria	Experimental		EC50	76.1 mg/l
rosin	8050-09-7	Green Algae	Experimental	72 hours	EL50	>100 mg/l
rosin	8050-09-7	Water flea	Experimental	48 hours	EL50	911 mg/l
rosin	8050-09-7	Zebra Fish	Experimental	96 hours	LL50	>1 mg/l
rosin	8050-09-7	Green Algae	Experimental	72 hours	NOEL	100 mg/l
zinc oxide	1314-13-2	Activated sludge	Estimated	3 hours	EC50	6.5 mg/l
zinc oxide	1314-13-2	Green Algae	Estimated	72 hours	EC50	0.052 mg/l
zinc oxide	1314-13-2	Rainbow trout	Estimated	96 hours	LC50	0.21 mg/l
zinc oxide	1314-13-2	Water flea	Estimated	48 hours	EC50	0.07 mg/l
zinc oxide	1314-13-2	Green Algae	Estimated	72 hours	NOEC	0.006 mg/l
zinc oxide	1314-13-2	Water flea	Estimated	7 days	NOEC	0.02 mg/l
6,6'-Di-tert-butyl-2,2'- methylenedi-p-cresol	119-47-1	Green Algae	Endpoint not reached	72 hours	EC50	>100 mg/l
6,6'-Di-tert-butyl-2,2'- methylenedi-p-cresol	119-47-1	Water flea	Endpoint not reached	48 hours	EC50	>100 mg/l
6,6'-Di-tert-butyl-2,2'- methylenedi-p-cresol	119-47-1	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
6,6'-Di-tert-butyl-2,2'- methylenedi-p-cresol	119-47-1	Medaka	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
6,6'-Di-tert-butyl-2,2'- methylenedi-p-cresol	119-47-1	Green Algae	Experimental	72 hours	NOEC	1.3 mg/l
potassium hydroxide	1310-58-3		Data not available or insufficient for classification			N/A

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
2,3-Dichloro-1,3-butadiene- chloroprene Copolymer	25067-95-2	Data not availbl- insufficient			N/A	
Resin acids and rosin acids, esters with glycerol	8050-31-5	Experimental Biodegradation	28 days	CO2 evolution	0 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Rosin, oligomeric reaction products with phenol	68083-03-4	Estimated Biodegradation	28 days	BOD	25.5 % weight	OECD 301C - MITI test (I)
ethanol	64-17-5	Experimental Biodegradation	14 days	BOD	89 % BOD/ThBOD	OECD 301C - MITI test (I)
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Estimated Biodegradation	28 days	BOD	98 %BOD/CO D	OECD 301F - Manometric respirometry
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Data not availbl- insufficient			N/A	
Resin acids and Rosin acids,	61790-50-9	Estimated	28 days	CO2 evolution	80 % weight	OECD 301B - Modified

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potassium salts		Biodegradation				sturm or CO2
rosin	8050-09-7	Experimental	28 days	CO2 evolution	64 % weight	OECD 301B - Modified
		Biodegradation				sturm or CO2
zinc oxide	1314-13-2	Data not availbl- insufficient			N/A	
6,6'-Di-tert-butyl-2,2'-	119-47-1	Experimental	28 days	BOD	0 %	OECD 301C - MITI test (I)
methylenedi-p-cresol		Biodegradation			BOD/ThBOD	
potassium hydroxide	1310-58-3	Data not availbl- insufficient			N/A	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
2,3-Dichloro-1,3- butadiene-chloroprene Copolymer	25067-95-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Resin acids and rosin acids, esters with glycerol	8050-31-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Rosin, oligomeric reaction products with phenol	68083-03-4	Estimated Bioconcentration		Bioaccumulation factor	1900	Estimated: Bioconcentration factor
ethanol	64-17-5	Experimental Bioconcentration		Log Kow	-0.35	Non-standard method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Resin acids and Rosin acids, potassium salts	61790-50-9	Estimated BCF - Rainbow Trout	20 days	Bioaccumulation factor	≤129	Non-standard method
rosin	8050-09-7	Estimated BCF - Rainbow Trout	20 days	Bioaccumulation factor	129	Non-standard method
zinc oxide	1314-13-2	Experimental BCF- Carp	56 days	Bioaccumulation factor	≤217	OECD 305E - Bioaccumulation flow- through fish test
6,6'-Di-tert-butyl-2,2'- methylenedi-p-cresol	119-47-1	Experimental BCF- Carp	60 days	Bioaccumulation factor	840	OECD 305E - Bioaccumulation flow- through fish test
potassium hydroxide	1310-58-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Resin acids and rosin acids,	8050-31-5	Estimated	Koc	>1 l/kg	Episuite TM
esters with glycerol		Mobility in Soil			

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)	
4.1 UN number No data available.		No data available.	No data available.	
14.2 UN proper shipping name	No data available.	No data available.	No data available.	
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.	
14.4 Packing group	No data available.	No data available.	No data available.	
14.5 Environmental hazards	No data available.	No data available.	No data available.	
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.	
Control Temperature	No data available.	No data available.	No data available.	
Emergency Temperature No data available.		No data available.	No data available.	

ADR Tunnel Code	No data available.	Not applicable.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
ADR Transport Category	No data available.	No data available.	No data available.
ADR Multiplier	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H225	Highly flammable liquid and vapour.
H290	May be corrosive to metals.
H301	Toxic if swallowed.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H361f	Suspected of damaging fertility.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

- EU Section 09: pH information information was added.
- Section 1: Emergency telephone information was modified.
- Section 03: Composition table % Column heading information was added.
- Section 3: Composition/Information of ingredients table information was modified.
- Section 03: SCL table information was added.
- Section 03: Substance not applicable information was added.
- Section 04: Information on toxicological effects information was modified.
- Section 9: Density information information was modified.
- Section 9: Evaporation Rate information information was deleted.
- Section 9: Explosive properties information information was deleted.
- Section 09: Kinematic Viscosity information information was added.
- Section 9: Melting point information information was modified.
- Section 9: Oxidising properties information information was deleted.
- Section 9: pH information information was deleted.
- Section 9: Property description for optional properties information was modified.
- Section 9: Vapour density value information was added.
- Section 9: Vapour density value information was deleted.
- Section 9: Viscosity information information was deleted.
- Section 11: Classification disclaimer information was modified.
- Section 11: No endocrine disruptor information available warning information was added.
- Section 11: Reproductive Hazards information information was deleted.
- Section 11: Reproductive/developmental effects information information was added.
- Section 11: Target Organs Single Table information was modified.
- Section 12: 12.6. Endocrine Disrupting Properties information was added.
- Section 12: 12.7. Other adverse effects information was modified.
- Section 12: Component ecotoxicity information information was modified.
- Section 12: Contact manufacturer for more detail. information was deleted.
- Section 12: Mobility in soil information information was added.
- Section 12: No endocrine disruptor information available warning information was added.
- Section 12:Bioccumulative potential information information was modified.
- Section 14 Classification Code Main Heading information was added.
- Section 14 Classification Code Regulation Data information was added.
- Section 14 Control Temperature Main Heading information was added.
- Section 14 Control Temperature Regulation Data information was added.
- Section 14 Disclaimer Information information was added.
- Section 14 Emergency Temperature Main Heading information was added.
- Section 14 Emergency Temperature Regulation Data information was added.
- Section 14 Hazard Class + Sub Risk Main Heading information was added.
- Section 14 Hazard Class + Sub Risk Regulation Data information was added.
- Section 14 Hazardous/Not Hazardous for Transportation information was added.
- Section 14 Multiplier Main Heading information was added.
- Section 14 Multiplier Regulation Data information was added.
- Section 14 Other Dangerous Goods Main Heading information was added.
- Section 14 Other Dangerous Goods Regulation Data information was added.
- Section 14 Packing Group Main Heading information was added.
- Section 14 Packing Group Regulation Data information was added.
- Section 14 Proper Shipping Name information was added.
- Section 14 Regulations Main Headings information was added.
- Section 14 Segregation Regulation Data information was added.
- Section 14 Segregation Code Main Heading information was added.
- Section 14 Special Precautions Main Heading information was added.
- Section 14 Special Precautions Regulation Data information was added.
- Section 14 Transport Category Main Heading information was added.
- Section 14 Transport Category Regulation Data information was added.
- Section 14 Transport in bulk Regulation Data information was added.
- Section 14 Transport in bulk according to Annex II of Marpol and the IBC Code Main Heading information was added.

3M Scotch-Weld 2000 Contact Adhesive, Blue (Part B)

Section 14 Tunnel Code – Main Heading information was added.

Section 14 Tunnel Code – Regulation Data information was added.

Section 14 UN Number Column data information was added.

Section 14 UN Number information was added.

Section 15: Regulations - Inventories information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

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