



Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 24

LOCTITE SF 7063 known as Loctite 7063

SDS No. : 229602
V007.1

Revision: 03.07.2024

printing date: 15.04.2025

Replaces version from: 15.12.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE SF 7063 known as Loctite 7063
UFI: VADX-4WF1-1201-089M

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Solvent based cleaner

1.3. Details of the supplier of the safety data sheet

Henkel Ltd
Adhesives
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Flammable liquids	Category 2
H225 Highly flammable liquid and vapour.	
Skin irritation	Category 2
H315 Causes skin irritation.	
Specific target organ toxicity - single exposure	Category 3
H336 May cause drowsiness or dizziness.	
Target organ: Central nervous system	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

Signal word:

Danger

Hazard statement:

H225 Highly flammable liquid and vapour.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statement:

"***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of contents/container in accordance with national regulation. ***

**Precautionary statement:
Prevention**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing vapors.
P273 Avoid release to the environment.

**Precautionary statement:
Response**

P302+P352 IF ON SKIN: Wash with plenty of water.

**Precautionary statement:
Storage**

P403+P235 Store in a well-ventilated place. Keep cool.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration $\geq$ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration $\geq$ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n- hexane ----- 921-024-6 01-2119475514-35	50- 100 %	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 STOT SE 3, H336 Aquatic Chronic 2, H411		
Ethanol 64-17-5 200-578-6 01-2119457610-43	20- 40 %	Eye Irrit. 2, H319 Flam. Liq. 2, H225	Eye Irrit. 2; H319; C >= 50 %	
Methylal 109-87-5 203-714-2 01-2119664781-31	10- 20 %	Flam. Liq. 2, H225		
cyclohexane 110-82-7 203-806-2 01-2119463273-41	5- < 10 %	Asp. Tox. 1, H304 STOT SE 3, H336 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Flam. Liq. 2, H225 Skin Irrit. 2, H315	M acute = 1 M chronic = 1	EU OEL
Propan-2-ol 67-63-0 200-661-7 01-2119457558-25	1- < 5 %	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336		
n-Hexane 110-54-3 203-777-6 01-2119480412-44	1- < 3 %	Flam. Liq. 2, H225 Repr. 2, H361f Asp. Tox. 1, H304 STOT RE 2, H373 Skin Irrit. 2, H315 STOT SE 3, H336 Aquatic Chronic 2, H411	STOT RE 2; H373; C >= 5 %	EU OEL

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.

For full text of the H - statements and other abbreviations see section 16 "Other information".

Declaration of ingredients according to Detergent Regulation 648/2004/EC

> 30 % aliphatic hydrocarbons

SECTION 4: First aid measures**4.1. Description of first aid measures**

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

Vapors may cause drowsiness and dizziness.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Foam, extinguishing powder, carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Vapours may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.

Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Remove sources of ignition.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

Wipe up using absorbent material.

Store in a partly filled, closed container until disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep away from sources of ignition - no smoking.

Vapours should be extracted to avoid inhalation.

Use only in well-ventilated areas.

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry place.

Do not store near sources of heat or ignition, or reactive materials.

Refer to Technical Data Sheet.

7.3. Specific end use(s)

Solvent based cleaner

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Ethanol 64-17-5 [ETHANOL]	1.000	1.920	Time Weighted Average (TWA):		EH40 WEL
Dimethoxymethane 109-87-5 [DIMETHOXYMETHANE]	1.000	3.160	Time Weighted Average (TWA):		EH40 WEL
Dimethoxymethane 109-87-5 [DIMETHOXYMETHANE]	1.250	3.950	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL
Cyclohexane 110-82-7 [CYCLOHEXANE]	100	350	Time Weighted Average (TWA):		EH40 WEL
Cyclohexane 110-82-7 [CYCLOHEXANE]	200	700	Time Weighted Average (TWA):	Indicative	ECTLV
Cyclohexane 110-82-7 [CYCLOHEXANE]	300	1.050	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL
n-Hexane 110-54-3 [N-HEXANE]	20	72	Time Weighted Average (TWA):		EH40 WEL
n-Hexane 110-54-3 [N-HEXANE]	20	72	Time Weighted Average (TWA):	Indicative	ECTLV
Propan-2-ol 67-63-0 [PROPAN-2-OL]	400	999	Time Weighted Average (TWA):		EH40 WEL
Propan-2-ol 67-63-0 [PROPAN-2-OL]	500	1.250	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL

Occupational Exposure LimitsValid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Ethanol 64-17-5 [ETHANOL]	1.000		Short Term Exposure Limit (STEL):	15 minutes	IR_OEL
Dimethoxymethane 109-87-5 [METHYLAL]	1.000	3.100	Time Weighted Average (TWA):		IR_OEL
Cyclohexane 110-82-7 [CYCLOHEXANE]	200	700	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Cyclohexane 110-82-7 [CYCLOHEXANE]	200	700	Time Weighted Average (TWA):	Indicative	ECTLV
n-Hexane 110-54-3 [N-HEXANE]	20	72	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
n-Hexane 110-54-3 [N-HEXANE]			Skin designation:	Can be absorbed through the skin.	IR_OEL
n-Hexane 110-54-3 [N-HEXANE]	20	72	Time Weighted Average (TWA):	Indicative	ECTLV

Propan-2-ol 67-63-0 [ISOPROPYL ALCOHOL]	200		Time Weighted Average (TWA):		IR_OEL
Propan-2-ol 67-63-0 [ISOPROPYL ALCOHOL]			Skin designation:	Can be absorbed through the skin.	IR_OEL
Propan-2-ol 67-63-0 [ISOPROPYL ALCOHOL]	400		Short Term Exposure Limit (STEL):	15 minutes	IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Ethanol 64-17-5	aqua (freshwater)		0,96 mg/l				
Ethanol 64-17-5	aqua (marine water)		0,79 mg/l				
Ethanol 64-17-5	aqua (intermittent releases)		2,75 mg/l				
Ethanol 64-17-5	sewage treatment plant (STP)		580 mg/l				
Ethanol 64-17-5	sediment (freshwater)				3,6 mg/kg		
Ethanol 64-17-5	sediment (marine water)				2,9 mg/kg		
Ethanol 64-17-5	Soil				0,63 mg/kg		
Ethanol 64-17-5	oral				380 mg/kg		
Dimethoxymethane 109-87-5	aqua (freshwater)		14,577 mg/l				
Dimethoxymethane 109-87-5	aqua (marine water)		1,4577 mg/l				
Dimethoxymethane 109-87-5	sediment (freshwater)				13,135 mg/kg		
Dimethoxymethane 109-87-5	sediment (marine water)				1,3135 mg/kg		
Dimethoxymethane 109-87-5	Soil				4,6538 mg/kg		
Dimethoxymethane 109-87-5	Sewage treatment plant		10000 mg/l				
cyclohexane 110-82-7	aqua (freshwater)		0,207 mg/l				
cyclohexane 110-82-7	aqua (marine water)		0,207 mg/l				
cyclohexane 110-82-7	aqua (intermittent releases)		0,207 mg/l				
cyclohexane 110-82-7	sediment (freshwater)				16,68 mg/kg		
cyclohexane 110-82-7	sediment (marine water)				16,68 mg/kg		
cyclohexane 110-82-7	Soil				3,38 mg/kg		
cyclohexane 110-82-7	sewage treatment plant (STP)		3,24 mg/l				
cyclohexane 110-82-7	Air						
cyclohexane 110-82-7	Predator						no potential for bioaccumulation
Propan-2-ol 67-63-0	aqua (freshwater)		140,9 mg/l				
Propan-2-ol 67-63-0	aqua (marine water)		140,9 mg/l				
Propan-2-ol 67-63-0	sediment (freshwater)				552 mg/kg		
Propan-2-ol 67-63-0	sediment (marine water)				552 mg/kg		
Propan-2-ol 67-63-0	Soil				28 mg/kg		
Propan-2-ol 67-63-0	aqua (intermittent releases)		140,9 mg/l				
Propan-2-ol 67-63-0	sewage treatment plant (STP)		2251 mg/l				

Propan-2-ol 67-63-0	oral				160 mg/kg		
------------------------	------	--	--	--	-----------	--	--

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	Workers	inhalation	Long term exposure - systemic effects		2035 mg/m3	
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	Workers	dermal	Long term exposure - systemic effects		773 mg/kg	
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	General population	inhalation	Long term exposure - systemic effects		608 mg/m3	
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	General population	dermal	Long term exposure - systemic effects		699 mg/kg	
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	General population	oral	Long term exposure - systemic effects		699 mg/kg	
Ethanol 64-17-5	Workers	dermal	Long term exposure - systemic effects		343 mg/kg	
Ethanol 64-17-5	Workers	inhalation	Long term exposure - systemic effects		950 mg/m3	
Ethanol 64-17-5	General population	dermal	Long term exposure - systemic effects		206 mg/kg	
Ethanol 64-17-5	General population	inhalation	Long term exposure - systemic effects		114 mg/m3	
Ethanol 64-17-5	General population	oral	Long term exposure - systemic effects		87 mg/kg	
Dimethoxymethane 109-87-5	Workers	dermal	Long term exposure - systemic effects		17,9 mg/kg	
Dimethoxymethane 109-87-5	Workers	inhalation	Long term exposure - systemic effects		126,6 mg/m3	
Dimethoxymethane 109-87-5	General population	oral	Long term exposure - systemic effects		18,1 mg/kg	
Dimethoxymethane 109-87-5	General population	inhalation	Long term exposure - systemic effects		31,5 mg/m3	
Dimethoxymethane 109-87-5	General population	dermal	Long term exposure - systemic effects		18,1 mg/kg	
cyclohexane 110-82-7	Workers	inhalation	Acute/short term exposure - local effects		700 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	Workers	inhalation	Acute/short term exposure - systemic effects		700 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	Workers	inhalation	Long term exposure - systemic effects		700 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	Workers	inhalation	Long term exposure - local effects		700 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	Workers	dermal	Long term exposure - systemic effects		2016 mg/kg	no potential for bioaccumulation
cyclohexane 110-82-7	General population	inhalation	Acute/short term exposure - systemic effects		412 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	General population	inhalation	Acute/short term exposure - local effects		412 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	General population	dermal	Long term exposure -		1186 mg/kg	no potential for bioaccumulation

			systemic effects			
cyclohexane 110-82-7	General population	oral	Long term exposure - systemic effects		59,4 mg/kg	no potential for bioaccumulation
cyclohexane 110-82-7	General population	inhalation	Long term exposure - systemic effects		206 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	General population	inhalation	Long term exposure - local effects		206 mg/m3	no potential for bioaccumulation
Propan-2-ol 67-63-0	Workers	dermal	Long term exposure - systemic effects		888 mg/kg	
Propan-2-ol 67-63-0	Workers	inhalation	Long term exposure - systemic effects		500 mg/m3	
Propan-2-ol 67-63-0	General population	dermal	Long term exposure - systemic effects		319 mg/kg	
Propan-2-ol 67-63-0	General population	inhalation	Long term exposure - systemic effects		89 mg/m3	
Propan-2-ol 67-63-0	General population	oral	Long term exposure - systemic effects		26 mg/kg	
n-Hexane 110-54-3	General population	inhalation	Long term exposure - systemic effects		16 mg/m3	
n-Hexane 110-54-3	Workers	dermal	Long term exposure - systemic effects		11 mg/kg	
n-Hexane 110-54-3	General population	dermal	Long term exposure - systemic effects		5,3 mg/kg	
n-Hexane 110-54-3	Workers	inhalation	Long term exposure - systemic effects		75 mg/m3	
n-Hexane 110-54-3	General population	oral	Long term exposure - systemic effects		4 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Ensure adequate ventilation.

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	liquid
Colour	colourless
Odor	Of hydrocarbons
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	-75 °C (-103 °F)
Initial boiling point	78 °C (172.4 °F)None
Flammability	Flammable liquid
Explosive limits	
lower	0,8 %(V);
upper	15 %(V);
Flash point	-18 °C (0.4 °F)
Auto-ignition temperature	200 °C (392 °F)
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic) (20 °C (68 °F);)	0,43 mm ² /s
Viscosity (kinematic) (40 °C (104 °F);)	< 20,5 mm ² /s
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Solubility (qualitative) (20 °C (68 °F); Solvent: Acetone)	Miscible
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure (20 °C (68 °F))	Mixture 440 hPa
Vapour pressure (50 °C (122 °F))	246 hPa
Density (20 °C (68 °F))	0,749 g/cm ³ None

Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

Strong oxidizing agents.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.
Heat, flames, sparks and other sources of ignition.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

None if used for intended purpose.

SECTION 11: Toxicological information

General toxicological information:

Prolonged or repeated contact may cause eye irritation.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	LD50	> 5.840 mg/kg	rat	not specified
Ethanol 64-17-5	LD50	10.470 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Methylal 109-87-5	LD50	6.423 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
cyclohexane 110-82-7	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Propan-2-ol 67-63-0	LD50	5.840 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
n-Hexane 110-54-3	LD50	16.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	LD50	> 2.800 mg/kg	rat	not specified
Ethanol 64-17-5	LD50	> 2.000 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
Methylal 109-87-5	LD50	> 5.000 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
cyclohexane 110-82-7	LD50	> 2.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Propan-2-ol 67-63-0	LD50	12.870 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
n-Hexane 110-54-3	LD50	> 2.000 mg/kg	rabbit	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	LC50	> 25,2 mg/l	vapour	4 h	rat	not specified
Ethanol 64-17-5	LC50	124,7 mg/l	vapour	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Methylal 109-87-5	LC50	15.000 mg/l	vapour	4 h	rat	not specified
cyclohexane 110-82-7	LC50	> 32,880 mg/l	vapour	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)
n-Hexane 110-54-3	LC50	> 31,86 mg/l	vapour	4 h	rat	not specified

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Ethanol 64-17-5	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
cyclohexane 110-82-7	irritating		rabbit	Weight of evidence
Propan-2-ol 67-63-0	slightly irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
n-Hexane 110-54-3	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Ethanol 64-17-5	irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
cyclohexane 110-82-7	slightly irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Propan-2-ol 67-63-0	Category II		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
n-Hexane 110-54-3	not irritating		rabbit	not specified

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Ethanol 64-17-5	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Ethanol 64-17-5	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
cyclohexane 110-82-7	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
Propan-2-ol 67-63-0	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
n-Hexane 110-54-3	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Ethanol 64-17-5	negative	bacterial reverse mutation assay (e.g Ames test)			OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Ethanol 64-17-5	negative	in vitro mammalian chromosome aberration test	without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Ethanol 64-17-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
cyclohexane 110-82-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
cyclohexane 110-82-7	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Propan-2-ol 67-63-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Propan-2-ol 67-63-0	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
n-Hexane 110-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
n-Hexane 110-54-3	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Ethanol 64-17-5	negative				OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
cyclohexane 110-82-7	negative	inhalation: vapour		rat	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
Propan-2-ol 67-63-0	negative	intraperitoneal		mouse	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
n-Hexane 110-54-3	negative	inhalation: vapour		mouse	not specified
n-Hexane 110-54-3	negative	inhalation: vapour		rat	not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Ethanol 64-17-5	not carcinogenic					Expert judgement
Propan-2-ol 67-63-0		inhalation: vapour	104 w 6 h/d, 5 d/w	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)
n-Hexane 110-54-3	not carcinogenic	inhalation: vapour	2 y 6 h/d; 5 d/w	mouse	female	OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Ethanol 64-17-5	NOAEL P 13.800 mg/kg	Two generation study	oral: unspecified	mouse	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
cyclohexane 110-82-7	NOAEL F1 7000 ppm	two- generation study	inhalation: vapour	rat	equivalent or similar to OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Propan-2-ol 67-63-0	NOAEL P 853 mg/kg	One generation study	oral: drinking water	rat	equivalent or similar to OECD Guideline 415 (One- Generation Reproduction Toxicity Study)
Propan-2-ol 67-63-0	NOAEL P 500 mg/kg NOAEL F1 1.000 mg/kg	Two generation study	oral: gavage	rat	equivalent or similar to OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
n-Hexane 110-54-3	NOAEL P 9000 ppm NOAEL F1 3000 ppm NOAEL F2 3000 ppm	Two generation study	inhalation: vapour	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Assessment	Route of exposure	Target Organs	Remarks
Hydrocarbons, C6-C7, n- alkanes, isoalkanes, cyclics, <5% n-hexane -----	Category 3 with narcotic effects.			
cyclohexane 110-82-7	Category 3 with narcotic effects.			

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
cyclohexane 110-82-7		inhalation: vapour	13-14 w 6 h/d, 5 d/w	mouse	EPA OPPTS 870.3465 (90-Day Inhalation Toxicity)
Propan-2-ol 67-63-0		inhalation: vapour	104 w 6 h/d, 5 d/w	rat	OECD Guideline 451 (Carcinogenicity Studies)
n-Hexane 110-54-3	NOAEL 568 mg/kg	oral: gavage	90 d 5 d/w	rat	not specified
n-Hexane 110-54-3	NOAEL 500 ppm	inhalation: vapour	90 d 6 h/d; 5 d/w	mouse	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)

Aspiration hazard:

The mixture is classified based on Viscosity data.

Hazardous substances CAS-No.	Viscosity (kinematic) Value	Temperature	Method	Remarks
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	0,61 mm ² /s	25 °C	not specified	
cyclohexane 110-82-7	0,41 mm ² /s	40 °C	not specified	
Propan-2-ol 67-63-0	1,8 mm ² /s	40 °C	ASTM Standard D7042	
n-Hexane 110-54-3	0,45 mm ² /s	25 °C	not specified	

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains / surface water / ground water.

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	LL50	11,4 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Ethanol 64-17-5	LC50	14.200 mg/l	96 h	Pimephales promelas	EPA-660 (Methods for Acute Toxicity Tests with Fish, Macroinvertebrates and Amphibians)
Ethanol 64-17-5	NOEC	250 mg/l	120 h	Danio rerio	OECD Guideline 212 (Fish, Short-term Toxicity Test on Embryo and Sac-Fry Stages)
Methylal 109-87-5	LC50	6.990 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
cyclohexane 110-82-7	LC50	4,53 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Propan-2-ol 67-63-0	LC50	> 9.640 - 10.000 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
n-Hexane 110-54-3	LC50	> 1 - 10 mg/l	96 h	not specified	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	EL50	3 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Ethanol 64-17-5	EC50	5.012 mg/l	48 h	Ceriodaphnia dubia	other guideline:
Methylal 109-87-5	EC50	> 500 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
cyclohexane 110-82-7	EC50	0,9 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
n-Hexane 110-54-3	EC50	2,1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
------------------------------	------------	-------	---------------	---------	--------

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	NOEC	0,17 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Ethanol 64-17-5	NOEC	9,6 mg/l	9 d	Daphnia magna	not specified
Propan-2-ol 67-63-0	NOEC	30 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	EL50	> 30 - 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	NOELR	3 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethanol 64-17-5	EC50	275 mg/l	72 h	Chlorella vulgaris	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethanol 64-17-5	EC10	11,5 mg/l	72 h	Chlorella vulgaris	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methylal 109-87-5	EC10	> 500 mg/l	96 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
cyclohexane 110-82-7	EC50	9,317 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
cyclohexane 110-82-7	NOEC	0,95 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Propan-2-ol 67-63-0	EC50	> 1.000 mg/l	96 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Propan-2-ol 67-63-0	NOEC	1.000 mg/l	96 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
n-Hexane 110-54-3	EC50	> 1 - 10 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Ethanol 64-17-5	IC50	> 1.000 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Methylal 109-87-5	EC10	3.000 mg/l	17 h		DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)
cyclohexane 110-82-7	IC50	29 mg/l	15 h	other:	not specified
Propan-2-ol 67-63-0	EC50	> 1.000 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
n-Hexane 110-54-3	EC50	> 1 - 10 mg/l	3 h	not specified	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

The product is not biodegradable.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Hydrocarbons, C6-C7, n- alkanes, isoalkanes, cyclics, <5% n-hexane -----	readily biodegradable	aerobic	98 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Ethanol 64-17-5	readily biodegradable	aerobic	80 - 85 %	30 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Methylal 109-87-5	not readily biodegradable.	aerobic	> 0 - < 60 %	28 d	OECD 301 A - F
cyclohexane 110-82-7	readily biodegradable	aerobic	77 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Propan-2-ol 67-63-0	readily biodegradable	aerobic	70 - 84 %	30 d	EU Method C.4-E (Determination of the "Ready" Biodegradability Closed Bottle Test)
n-Hexane 110-54-3	readily biodegradable	aerobic	81 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

No data available.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
cyclohexane 110-82-7	167			Pimephales promelas	QSAR (Quantitative Structure Activity Relationship)

12.4. Mobility in soil

The product evaporates readily.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Ethanol 64-17-5	-0,35	24 °C	not specified
cyclohexane 110-82-7	3,44	25 °C	QSAR (Quantitative Structure Activity Relationship)
Propan-2-ol 67-63-0	0,05		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
n-Hexane 110-54-3	4	20 °C	other guideline:

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane -----	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Ethanol 64-17-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Methylal 109-87-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
cyclohexane 110-82-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Propan-2-ol 67-63-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
n-Hexane 110-54-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of according to regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

14 06 03 - other solvents and solvent mixtures

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number or ID number**

ADR	1993
RID	1993
ADN	1993
IMDG	1993
IATA	1993

14.2. UN proper shipping name

ADR	FLAMMABLE LIQUID, N.O.S. (Solvent naphtha,Dimethoxymethane)
RID	FLAMMABLE LIQUID, N.O.S. (Solvent naphtha,Dimethoxymethane)
ADN	FLAMMABLE LIQUID, N.O.S. (Solvent naphtha,Dimethoxymethane)
IMDG	FLAMMABLE LIQUID, N.O.S. (Solvent naphtha,Dimethoxymethane)
IATA	Flammable liquid, n.o.s. (Solvent naphtha,Dimethoxymethane)

14.3. Transport hazard class(es)

ADR	3
RID	3
ADN	3
IMDG	3
IATA	3

14.4. Packing group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	Special provision 640D Tunnelcode: (D/E)
RID	Special provision 640D
ADN	Special provision 640D
IMDG	not applicable
IATA	not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

VOC content
(2010/75/EC) 100 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H361f Suspected of damaging fertility.
H373 May cause damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,
Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.