



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE EA 9450 DC50ML EN

SDS No. : 178446  
V004.0

Revision: 19.02.2024

printing date: 15.04.2025

Replaces version from: 25.03.2022

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### Kit/Multi-component Product

1. SDS No.152801 - LOCTITE EA 9450 A
2. SDS No.152802 - LOCTITE EA 9450 A



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE EA 9450 A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

2-Component epoxy adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Adhesives  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

##### Hazard pictogram:



##### Contains

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

Bisphenol-F epichlorhydrin resin; MW&lt;700

<b>Signal word:</b>	Warning
<b>Hazard statement:</b>	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
<b>Precautionary statement:</b>	P273 Avoid release to the environment.
<b>Prevention</b>	P280 Wear protective gloves.
<b>Precautionary statement:</b>	P302+P352 IF ON SKIN: Wash with plenty of soap and water.
<b>Response</b>	P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

**2.3. Other hazards**

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

### SECTION 3: Composition/information on ingredients

**3.2. Mixtures**

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)bisoxirane 1675-54-3 01-2119456619-26	50- 100 %	Eye Irrit. 2, H319 Aquatic Chronic 2, H411 Skin Sens. 1, H317 Skin Irrit. 2, H315	Eye Irrit. 2; H319; C $\geq$ 5 % Skin Irrit. 2; H315; C $\geq$ 5 %	
Bisphenol-F epichlorhydrin resin; MW<700 ----- 01-2119454392-40	20- 40 %	Skin Irrit. 2, Dermal, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411		

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.  
For full text of the H - statements and other abbreviations see section 16 "Other information".

### SECTION 4: First aid measures

**4.1. Description of first aid measures**

Inhalation:  
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:  
Rinse with running water and soap.  
Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

#### **4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

#### **4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

### **SECTION 5: Firefighting measures**

#### **5.1. Extinguishing media**

**Suitable extinguishing media:**

water, carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

#### **5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

#### **5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

### **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

#### **6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

#### **6.3. Methods and material for containment and cleaning up**

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

#### **6.4. Reference to other sections**

See advice in section 8

### **SECTION 7: Handling and storage**

#### **7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in a cool, well-ventilated place.  
Refer to Technical Data Sheet.

**7.3. Specific end use(s)**

2-Component epoxy adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**

Valid for  
Great Britain

None

**Occupational Exposure Limits**

Valid for  
Ireland

None

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	aqua (freshwater)		0,006 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Freshwater - intermittent		0,018 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	aqua (marine water)		0,001 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Marine water - intermittent		0,002 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	sewage treatment plant (STP)		10 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	sediment (freshwater)				0,341 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	sediment (marine water)				0,034 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Soil				0,065 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	oral				11 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Air						no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	aqua (freshwater)		0,003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	aqua (marine water)		0,0003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	Soil				0,237		

(epichlorhydrin); epoxy resin (number average molecular weight $\leq 700$ ) -----					mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight $\leq 700$ ) -----	aqua (intermittent releases)		0,0254 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight $\leq 700$ ) -----	Air						no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight $\leq 700$ ) -----	Predator						no potential for bioaccumulation

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	Workers	inhalation	Long term exposure - systemic effects		4,93 mg/m <sup>3</sup>	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	Workers	dermal	Long term exposure - systemic effects		0,75 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	General population	inhalation	Long term exposure - systemic effects		0,87 mg/m <sup>3</sup>	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	General population	dermal	Long term exposure - systemic effects		0,0893 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	Workers	inhalation	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	Workers	inhalation	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	Workers	dermal	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	Workers	dermal	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	General population	inhalation	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	General population	inhalation	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	General population	dermal	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight $\leq 700$ 1675-54-3	General population	dermal	Acute/short term exposure - local effects			no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight $\leq 700$ ) -----	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m <sup>3</sup>	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight $\leq 700$ )	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	no hazard identified

----- Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight $\leq 700$ ) -----	Workers	dermal	Acute/short term exposure - local effects		0,0083 mg/cm <sup>2</sup>	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight $\leq 700$ ) -----	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m <sup>3</sup>	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight $\leq 700$ ) -----	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight $\leq 700$ ) -----	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

## Engineering controls:

Ensure good ventilation/extraction.

## Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

## Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

## Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

## Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

## Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

Delivery form

liquid

Colour

white

Odor

None

Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< 5 °C (< 41 °F)
Initial boiling point	> 148 °C (> 298.4 °F)
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 93 °C (> 199.4 °F)
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic) (25 °C (77 °F); )	9.700 mm <sup>2</sup> /s
Viscosity, dynamic ( )	9.000,00 - 13.000,00 mPa.s LCT STM 738; Rheological Data from flow curves
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (21 °C (69.8 °F))	< 700 mbar;no method / method unknown
Density (25 °C (77 °F))	1,2 g/cm <sup>3</sup> None
Relative vapour density: (20 °C)	> 1
Particle characteristics	Average grain size <= 0,01 mm LCT STM 744; Particle size determination

## 9.2. Other information

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reacts with strong oxidants.  
Reaction with strong acids.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

Stable under normal conditions of storage and use.

### 10.5. Incompatible materials

See section reactivity.

### 10.6. Hazardous decomposition products

carbon oxides.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 -----	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

#### Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 -----	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

#### Acute inhalative toxicity:

No data available.

#### Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not irritating	4 h	rabbit	not specified
Bisphenol-F epichlorhydrin resin; MW<700 -----	irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

#### Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Bisphenol-F epichlorhydrin resin; MW<700 -----	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Bisphenol-F epichlorhydrin resin; MW<700 -----	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Bisphenol-F epichlorhydrin resin; MW<700 -----	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	oral: gavage		mouse	not specified
Bisphenol-F epichlorhydrin resin; MW<700 -----	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

## SECTION 12: Ecological information

### General ecological information:

Do not empty into drains / surface water / ground water.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)

#### Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

#### Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

#### Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 -----	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:

#### 12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

#### 12.3. Bioaccumulative potential

No substance data available.

No data available.

**12.4. Mobility in soil**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	3,242	25 °C	EU Method A.8 (Partition Coefficient)
Bisphenol-F epichlorhydrin resin; MW<700 -----	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

**12.5. Results of PBT and vPvB assessment**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Bisphenol-F epichlorhydrin resin; MW<700 -----	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Endocrine disrupting properties**

not applicable

**12.7. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number or ID number**

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

**14.2. UN proper shipping name**

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)

**14.3. Transport hazard class(es)**

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	Environmentally Hazardous

**14.6. Special precautions for user**

ADR	not applicable
-----	----------------

	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

## SECTION 15: Regulatory information

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3,00 %

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your\_company.com).

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**



## Safety Data Sheet according to (EC) No 1907/2006 as amended

SDS No. : 152802

V004.0

LOCTITE EA 9450 A

Revision: 19.02.2024

printing date: 15.04.2025

Replaces version from: 19.02.2024

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE EA 9450 A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Epoxy Hardener

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin corrosion

Sub-category 1B

H314 Causes severe skin burns and eye damage.

Serious eye damage

Category 1

H318 Causes serious eye damage.

Skin sensitizer

Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment

Category 3

H412 Harmful to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Label elements (CLP):

##### Hazard pictogram:



Contains

Pentaerythritol-PO-mercaptopglycerol

	Benzyltrimethylamine
	2-aminoethanol
<b>Signal word:</b>	Danger
<b>Hazard statement:</b>	H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H412 Harmful to aquatic life with long lasting effects.
<b>Precautionary statement:</b>	P280 Wear protective gloves/protective clothing/eye protection/face protection.
<b>Prevention</b>	P273 Avoid release to the environment.
<b>Precautionary statement:</b>	P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
<b>Response</b>	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER or doctor.

### 2.3. Other hazards

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Pentaerythritol-PO-mercaptoglycerol 72244-98-5 701-196-7 01-2120118957-46	50- 100 %	Skin Sens. 1B, H317 Aquatic Chronic 3, H412		
Benzyltrimethylamine 103-83-3 203-149-1 01-2119529232-48	5- < 10 %	Acute Tox. 4, Dermal, H312 Skin Corr. 1B, H314 Flam. Liq. 3, H226 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 3, Inhalation, H331		
2-aminoethanol 141-43-5 205-483-3 01-2119486455-28	1- < 5 %	Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Acute Tox. 4, Inhalation, H332 STOT SE 3, H335 Aquatic Chronic 3, H412	STOT SE 3; H335; C $\geq$ 5 % ===== inhalation:ATE = 1,5 mg/l;dust/mist	EU OEL

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.

For full text of the H - statements and other abbreviations see section 16 "Other information".

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

Causes burns.

### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

**Suitable extinguishing media:**

water, carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

### 5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

### 6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

### 6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Good industrial hygiene practices should be observed.

Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in sealed original container.

Store in a cool, well-ventilated place.

**7.3. Specific end use(s)**

Epoxy Hardener

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
2-Aminoethanol 141-43-5 [2-AMINOETHANOL]			Skin designation:	Can be absorbed through the skin.	EH40 WEL
2-Aminoethanol 141-43-5 [2-AMINOETHANOL]	1	2,5	Time Weighted Average (TWA):		EH40 WEL
2-Aminoethanol 141-43-5 [2-AMINOETHANOL]	3	7,6	Short Term Exposure Limit (STEL):	Indicative	ECTLV
2-Aminoethanol 141-43-5 [2-AMINOETHANOL]	1	2,5	Time Weighted Average (TWA):	Indicative	ECTLV
2-Aminoethanol 141-43-5 [2-AMINOETHANOL]	3	7,6	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL

#### Occupational Exposure Limits

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
2-Aminoethanol 141-43-5 [2-AMINOETHANOL]	1	2,5	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
2-Aminoethanol 141-43-5 [2-AMINOETHANOL]	3	7,6	Short Term Exposure Limit (STEL):	Indicative	ECTLV
2-Aminoethanol 141-43-5 [2-AMINOETHANOL]	1	2,5	Time Weighted Average (TWA):	Indicative	ECTLV
2-Aminoethanol 141-43-5 [2-AMINOETHANOL]			Skin designation:	Can be absorbed through the skin.	IR_OEL
2-Aminoethanol 141-43-5 [2-AMINOETHANOL]	3	7,6	Short Term Exposure Limit (STEL):	15 minutes Indicative OELV	IR_OEL

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Poly[oxy(methyl-1,2-ethanediyl)], a-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	aqua (freshwater)		0,07 mg/l				
Poly[oxy(methyl-1,2-ethanediyl)], a-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	Freshwater - intermittent		0,12 mg/l				
Poly[oxy(methyl-1,2-ethanediyl)], a-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	aqua (marine water)		0,007 mg/l				
Poly[oxy(methyl-1,2-ethanediyl)], a-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	sediment (freshwater)				0,322 mg/kg		
Poly[oxy(methyl-1,2-ethanediyl)], a-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	sediment (marine water)				0,032 mg/kg		
Poly[oxy(methyl-1,2-ethanediyl)], a-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	sewage treatment plant (STP)		10 mg/l				
Benzyltrimethylamine 103-83-3	aqua (freshwater)		0,0048 mg/l				
Benzyltrimethylamine 103-83-3	aqua (marine water)		0,00048 mg/l				
Benzyltrimethylamine 103-83-3	aqua (intermittent releases)		0,0134 mg/l				
Benzyltrimethylamine 103-83-3	sewage treatment plant (STP)		534 mg/l				
Benzyltrimethylamine 103-83-3	sediment (freshwater)				0,071 mg/kg		
Benzyltrimethylamine 103-83-3	sediment (marine water)				0,0071 mg/kg		
Benzyltrimethylamine 103-83-3	Soil				0,0114 mg/kg		
2-Aminoethanol 141-43-5	aqua (freshwater)		0,07 mg/l				
2-Aminoethanol 141-43-5	aqua (marine water)		0,007 mg/l				
2-Aminoethanol 141-43-5	aqua (intermittent releases)		0,028 mg/l				
2-Aminoethanol 141-43-5	sediment (freshwater)				0,357 mg/kg		
2-Aminoethanol 141-43-5	sediment (marine water)				0,036 mg/kg		
2-Aminoethanol 141-43-5	Soil				1,29 mg/kg		
2-Aminoethanol 141-43-5	sewage treatment plant (STP)		100 mg/l				

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Poly[oxy(methyl-1,2-ethanediyl)], a-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	Workers	inhalation	Long term exposure - systemic effects		22 mg/m3	
Poly[oxy(methyl-1,2-ethanediyl)], a-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	Workers	dermal	Long term exposure - systemic effects		2,7 mg/kg	
Poly[oxy(methyl-1,2-ethanediyl)], a-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	General population	inhalation	Long term exposure - systemic effects		6,52 mg/m3	
Poly[oxy(methyl-1,2-ethanediyl)], a-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	General population	dermal	Long term exposure - systemic effects		1,61 mg/kg	
Poly[oxy(methyl-1,2-ethanediyl)], a-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	General population	oral	Long term exposure - systemic effects		1,9 mg/kg	
Benzyl dimethylamine 103-83-3	Workers	inhalation	Long term exposure - systemic effects		4,9 mg/m3	
Benzyl dimethylamine 103-83-3	Workers	inhalation	Acute/short term exposure - systemic effects		9,9 mg/m3	
Benzyl dimethylamine 103-83-3	Workers	dermal	Long term exposure - systemic effects		2,3 mg/kg	
Benzyl dimethylamine 103-83-3	Workers	inhalation	Long term exposure - local effects		1 mg/m3	
Benzyl dimethylamine 103-83-3	General population	dermal	Long term exposure - systemic effects		1,25 mg/kg	
Benzyl dimethylamine 103-83-3	General population	oral	Long term exposure - systemic effects		1,25 mg/kg	
Benzyl dimethylamine 103-83-3	General population	inhalation	Long term exposure - systemic effects		43,75 mg/m3	
2-Aminoethanol 141-43-5	Workers	inhalation	Long term exposure - systemic effects		1 mg/m3	
2-Aminoethanol 141-43-5	Workers	inhalation	Long term exposure - local effects		0,51 mg/m3	
2-Aminoethanol 141-43-5	Workers	dermal	Long term exposure - systemic effects		3 mg/kg	
2-Aminoethanol 141-43-5	General population	dermal	Long term exposure - systemic effects		1,5 mg/kg	
2-Aminoethanol 141-43-5	General population	oral	Long term exposure - systemic effects		1,5 mg/kg	
2-Aminoethanol 141-43-5	General population	inhalation	Long term exposure - systemic effects		0,18 mg/m3	
2-Aminoethanol 141-43-5	General population	inhalation	Long term exposure - local effects		0,28 mg/m3	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Delivery form	paste
Colour	light yellow
Odor	Of amine
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< 5 °C (< 41 °F)
Initial boiling point	> 180 °C (> 356 °F) no method / method unknown
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	75 °C (167 °F)
Auto-ignition temperature	> 200 °C (> 392 °F)
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic) (25 °C (77 °F); )	4.000 mm <sup>2</sup> /s
Solubility (qualitative)	Partially soluble

(20 °C (68 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	Not applicable
	Mixture
Vapour pressure (21 °C (69.8 °F))	< 700 mbar;no method / method unknown
Density (25 °C (77 °F))	1,16 g/cm3 None
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable
	Product is a liquid

## 9.2. Other information

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reacts with strong oxidants.  
Acids.  
Reaction with strong acids.  
Strong bases.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

Stable under normal conditions of storage and use.

### 10.5. Incompatible materials

See section reactivity.

### 10.6. Hazardous decomposition products

carbon oxides.  
Rapid polymerisation may generate excessive heat and pressure.  
May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	LD50	2.600 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Benzyltrimethylamine 103-83-3	LD50	353 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
2-aminoethanol 141-43-5	LD50	1.089 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	LD50	> 10.200 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Benzyltrimethylamine 103-83-3	LD50	1.477 mg/kg	rabbit	not specified
2-aminoethanol 141-43-5	LD50	1.025 mg/kg	rabbit	not specified

**Acute inhalative toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Benzyltrimethylamine 103-83-3	LC50	2,052 mg/l	vapour	4 h	rat	not specified
2-aminoethanol 141-43-5	Acute toxicity estimate (ATE)	1,5 mg/l	dust/mist			Expert judgement
2-aminoethanol 141-43-5	LC50	1 - 5 mg/l		4 h	rat	not specified

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-aminoethanol 141-43-5	corrosive	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2-aminoethanol 141-43-5	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2-aminoethanol 141-43-5	not sensitising	Guinea pig maximisation test	guinea pig	not specified

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2-aminoethanol 141-43-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-aminoethanol 141-43-5	negative	in vitro mammalian chromosome aberration test	without		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2-aminoethanol 141-43-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-aminoethanol 141-43-5	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
2-aminoethanol 141-43-5	NOAEL P 300 mg/kg  NOAEL F1 1.000 mg/kg  NOAEL F2 1.000 mg/kg	Two generation study	oral: feed	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
2-aminoethanol 141-43-5	NOAEL 300 mg/kg	oral: feed	> 75 d daily	rat	other guideline:

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

## SECTION 12: Ecological information

### General ecological information:

Do not empty into drains / surface water / ground water.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	LC50	87 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Benzylidimethylamine 103-83-3	LC50	37,8 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-aminoethanol 141-43-5	LC50	349 mg/l	96 h	Cyprinus carpio	EU Method C.1 (Acute Toxicity for Fish)
2-aminoethanol 141-43-5	NOEC	1,24 mg/l	41 d	Oryzias latipes	OECD Guideline 210 (fish early life stage toxicity test)

#### Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	EC50	12 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Benzylidimethylamine 103-83-3	EC50	> 100 mg/l	48 h	Daphnia magna	EU Method C.2 (Acute Toxicity for Daphnia)
2-aminoethanol 141-43-5	EC50	27,04 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

#### Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	NOEC	3,5 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Benzylidimethylamine 103-83-3	NOEC	0,789 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
2-aminoethanol 141-43-5	NOEC	0,85 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

#### Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	EC50	> 733 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	NOEC	338 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Benzyltrimethylamine 103-83-3	EC50	1,34 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Benzyltrimethylamine 103-83-3	NOEC	0,24 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
2-aminoethanol 141-43-5	EC50	2,8 mg/l	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-aminoethanol 141-43-5	EC10	0,7 mg/l	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	EC50	> 1.000 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Benzyltrimethylamine 103-83-3	EC10	534 mg/l	17 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)
2-aminoethanol 141-43-5	EC10	> 1.000 mg/l	3 h	activated sludge, domestic	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

## 12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Benzyltrimethylamine 103-83-3	not readily biodegradable.	aerobic	0 - 2 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
2-aminoethanol 141-43-5	readily biodegradable	aerobic	> 80 %	19 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

## 12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Benzylidimethylamine 103-83-3	> 2,1 - 22	42 d		Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)

#### 12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	1,2	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Benzylidimethylamine 103-83-3	1,98		EU Method A.8 (Partition Coefficient)
2-aminoethanol 141-43-5	-1,91	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

#### 12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Pentaerythritol-PO-mercaptoglycerol 72244-98-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Benzylidimethylamine 103-83-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-aminoethanol 141-43-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Endocrine disrupting properties

not applicable

#### 12.7. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

## SECTION 14: Transport information

### 14.1. UN number or ID number

ADR	2735
RID	2735
ADN	2735
IMDG	2735
IATA	2735

### 14.2. UN proper shipping name

ADR	AMINES, LIQUID, CORROSIVE, N.O.S. (Benzyldimethylamine,Ethanolamine)
RID	AMINES, LIQUID, CORROSIVE, N.O.S. (Benzyldimethylamine,Ethanolamine)
ADN	AMINES, LIQUID, CORROSIVE, N.O.S. (Benzyldimethylamine,Ethanolamine)
IMDG	AMINES, LIQUID, CORROSIVE, N.O.S. (Benzyldimethylamine,Ethanolamine)
IATA	Amines, liquid, corrosive, n.o.s. (Benzyldimethylamine,Ethanolamine)

### 14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

### 14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

### 14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

### 14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

### 14.7. Maritime transport in bulk according to IMO instruments

not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

VOC content < 3,00 % Combined A/B

#### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

### SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H226 Flammable liquid and vapour.  
H302 Harmful if swallowed.  
H312 Harmful in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H331 Toxic if inhaled.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
H411 Toxic to aquatic life with long lasting effects.  
H412 Harmful to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

#### Further information:

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