



## Safety Data Sheet according to Regulation (EC) No 1907/2006

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SDS No. : 290572  
V005.0

Loctite 9461A Kit component

Revision: 08.02.2019  
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Replaces version from: 27.07.2018

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Loctite 9461A Kit component

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
2-c-epoxide adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

Hazard pictogram:



Contains

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight  $\leq 700$ )

Bisphenol-F epichlorhydrin resin; MW<700  
1,4-Bis(glycidoxymethyl)cyclohexane

**Signal word:** Warning

**Hazard statement:** H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.

**Precautionary statement:** P273 Avoid release to the environment.  
**Prevention** P280 Wear protective gloves.

**Precautionary statement:** P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
**Response** P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 If eye irritation persists: Get medical advice/attention.

### 2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General chemical description:

Epoxy resin

#### Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	01-2119456619-26	25- 50 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	01-2119454392-40	25- 50 %	Skin Irrit. 2; Dermal H315 Skin Sens. 1A H317 Aquatic Chronic 2 H411
1,4-Bis(glycidoxymethyl)cyclohexane 14228-73-0	238-098-4	5- < 10 %	Skin Irrit. 2; Dermal H315 Skin Sens. 1; Dermal H317 Eye Irrit. 2 H319

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:  
Rinse with running water and soap.  
Obtain medical attention if irritation persists.

Eye contact:  
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:  
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

#### **4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

#### **4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

### **SECTION 5: Firefighting measures**

#### **5.1. Extinguishing media**

##### **Suitable extinguishing media:**

Carbon dioxide, foam, powder

##### **Extinguishing media which must not be used for safety reasons:**

None known

#### **5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

#### **5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

##### **Additional information:**

In case of fire, keep containers cool with water spray.

### **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Avoid skin and eye contact.

Ensure adequate ventilation.

Wear protective equipment.

#### **6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

#### **6.3. Methods and material for containment and cleaning up**

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Wash spillage site thoroughly with soap and water or detergent solution.

Dispose of contaminated material as waste according to Section 13.

#### **6.4. Reference to other sections**

See advice in section 8

### **SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Use only in well-ventilated areas.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

See advice in section 8

**Hygiene measures:**

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in a cool, well-ventilated place.

**7.3. Specific end use(s)**

2-c-epoxide adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7 [BARIUM SULPHATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL

**Occupational Exposure Limits**

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		2	Time Weighted Average (TWA):		IR_OEL

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)		0,006 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)		0,001 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)				0,996 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)				0,1 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Soil				0,196 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral				11 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)		0,018 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	aqua (freshwater)		0,003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	aqua (marine water)		0,0003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	Soil				0,237 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	aqua (intermittent releases)		0,0254 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	Air						
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	Predator						

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Long term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	inhalation	Long term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 9003-36-5	Workers	dermal	Acute/short term exposure - local effects		8,3 µg/cm2	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

Appearance	paste paste white
Odor	odourless
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 148 °C (> 298.4 °F)
Flash point	> 148 °C (> 298.4 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure (50 °C (122 °F))	< 700 mbar
Relative vapour density:	No data available / Not applicable
Density	1,4 g/cm <sup>3</sup>

( )	
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	Insoluble
(Solvent: Water)	
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity****10.1. Reactivity**

Reaction with strong acids.

Reacts with strong oxidants.

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

No decomposition if used according to specifications.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

carbon oxides.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)



**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	moderately irritating	24 h	rabbit	Draize Test
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

<b>Hazardous substances CAS-No.</b>	<b>Result / Value</b>	<b>Route of application</b>	<b>Exposure time / Frequency of treatment</b>	<b>Species</b>	<b>Method</b>
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

**Aspiration hazard:**

No data available.

## SECTION 12: Ecological information

### General ecological information:

Do not empty into drains / surface water / ground water.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)

#### Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

#### Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

#### Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:

#### 12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

#### 12.3. Bioaccumulative potential

No data available.

No substance data available.

#### 12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

### 12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

### 12.6. Other adverse effects

No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

## SECTION 14: Transport information

### 14.1. UN number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

### 14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)

### 14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

### 14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

### 14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

### 14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 3 %  
(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.

**Further information:**

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**





## Safety Data Sheet according to (EC) No 1907/2006

Page 1 of 18

SDS No. : 290573  
V007.0

Loctite 9461B Kit component

Revision: 20.08.2015  
printing date: 27.06.2019  
Replaces version from: 31.07.2015

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Loctite 9461B Kit component

#### Contains:

Butadiene-acrylonitrile  
Isophorone diamine  
m-Phenylenebis(methylamine)  
2-Piperazin-1-ylethylamine

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Epoxy Hardener

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000  
Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin corrosion	Category 1B
H314 Causes severe skin burns and eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:**



**Signal word:**

Danger

**Hazard statement:**

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

**Precautionary statement:**  
**Prevention**

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P273 Avoid release to the environment.

**Precautionary statement:**  
**Response**

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER or doctor.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

### 2.3. Other hazards

None if used properly.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

**General chemical description:**

Part B of a two part adhesive

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

<b>Hazardous components CAS-No.</b>	<b>EC Number REACH-Reg No.</b>	<b>content</b>	<b>Classification</b>
Butadiene-acrylonitrile 68683-29-4		20- 40 %	Skin Irrit. 2 H315 Skin Sens. 1 H317
Benzyl alcohol 100-51-6	202-859-9 01-2119492630-38	5- < 10 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Inhalation H332 Eye Irrit. 2 H319
Bis(aminopropyl)piperazine 7209-38-3	230-589-1	5- < 10 %	Skin Corr. 1B H314
Isophorone diamine 2855-13-2	220-666-8 01-2119514687-32	1- < 5 %	Acute Tox. 4; Dermal H312 Acute Tox. 4; Oral H302 Skin Sens. 1 H317 Aquatic Chronic 3 H412 Skin Corr. 1B H314
4-Tert-butylphenol 98-54-4	202-679-0 01-2119489419-21	1- < 2,5 %	Skin Irrit. 2; Dermal H315 Eye Dam. 1 H318 Repr. 2 H361f Aquatic Chronic 2 H411
m-Phenylenebis(methylamine) 1477-55-0	216-032-5 01-2119480150-50	1- < 2,5 %	Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Skin Sens. 1; Dermal H317 Acute Tox. 4; Inhalation H332 Aquatic Chronic 3 H412
2-Piperazin-1-ylethylamine 140-31-8	205-411-0 01-2119471486-30	1- < 2,5 %	Acute Tox. 3; Dermal H311 Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Aquatic Chronic 3 H412 Skin Sens. 1 H317

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures**

**Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

Causes burns.

SKIN: Rash, Urticaria.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

## SECTION 5: Firefighting measures

**5.1. Extinguishing media**

**Suitable extinguishing media:**

Carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

None known

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus.

Wear protective equipment.

**Additional information:**

In case of fire, keep containers cool with water spray.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation.

Avoid skin and eye contact.

Wear protective equipment.

**6.2. Environmental precautions**

Do not let product enter drains.

**6.3. Methods and material for containment and cleaning up**

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Wear protective clothing, gloves and safety glasses.

**6.4. Reference to other sections**

See advice in section 8

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling**

Avoid skin and eye contact.  
Use only in well-ventilated areas.  
Gloves and safety glasses should be worn.  
Do not inhale vapors and fumes.  
See advice in section 8

**Hygiene measures:**

Do not eat, drink or smoke while working.  
Wash hands before work breaks and after finishing work.  
Good industrial hygiene practices should be observed.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in sealed original container.  
Store in a cool, well-ventilated place.

**7.3. Specific end use(s)**

Epoxy Hardener

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7 [BARIUM SULPHATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL

**Occupational Exposure Limits**

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		2	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		IR_OEL

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Benzyl alcohol 100-51-6	soil				0,456 mg/kg		
Benzyl alcohol 100-51-6	STP					39 mg/L	
Benzyl alcohol 100-51-6	sediment (freshwater)				5,27 mg/kg		
Benzyl alcohol 100-51-6	sediment (marine water)				0,527 mg/kg		
Benzyl alcohol 100-51-6	aqua (marine water)					0,1 mg/L	
Benzyl alcohol 100-51-6	aqua (intermittent releases)					2,3 mg/L	
Benzyl alcohol 100-51-6	aqua (freshwater)					1 mg/L	
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	aqua (freshwater)					0,06 mg/L	
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	aqua (marine water)					0,006 mg/L	
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	aqua (intermittent releases)					0,23 mg/L	
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	sediment (freshwater)				5,784 mg/kg		
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	sediment (marine water)				0,578 mg/kg		
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	soil				1,121 mg/kg		
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	STP					3,18 mg/L	
4-Tert-butylphenol 98-54-4	aqua (marine water)					0,001 mg/L	
4-Tert-butylphenol 98-54-4	aqua (freshwater)					0,01 mg/L	
4-Tert-butylphenol 98-54-4	aqua (intermittent releases)					0,048 mg/L	
4-Tert-butylphenol 98-54-4	sediment (marine water)				0,0975 mg/kg		
4-Tert-butylphenol 98-54-4	sediment (freshwater)				0,975 mg/kg		
4-Tert-butylphenol 98-54-4	STP					1,5 mg/L	
4-Tert-butylphenol 98-54-4	Soil				0,324 mg/kg		
m-Phenylenebis(methylamine) 1477-55-0	aqua (freshwater)					0,094 mg/L	
m-Phenylenebis(methylamine) 1477-55-0	aqua (marine water)					0,0094 mg/L	
m-Phenylenebis(methylamine) 1477-55-0	aqua (intermittent releases)					0,152 mg/L	
m-Phenylenebis(methylamine) 1477-55-0	STP					10 mg/L	
m-Phenylenebis(methylamine) 1477-55-0	sediment (freshwater)				0,43 mg/kg		
m-Phenylenebis(methylamine) 1477-55-0	sediment (marine water)				0,043 mg/kg		
m-Phenylenebis(methylamine) 1477-55-0	soil				0,045 mg/kg		
2-Piperazin-1-ylethylamine 140-31-8	aqua (freshwater)					0,058 mg/L	
2-Piperazin-1-ylethylamine	aqua (marine					0,0058 mg/L	

140-31-8	water)						
2-Piperazin-1-ylethylamine 140-31-8	sediment (freshwater)				215 mg/kg		
2-Piperazin-1-ylethylamine 140-31-8	sediment (marine water)				21,5 mg/kg		
2-Piperazin-1-ylethylamine 140-31-8	soil				42,9 mg/kg		
2-Piperazin-1-ylethylamine 140-31-8	STP					250 mg/L	
2-Piperazin-1-ylethylamine 140-31-8	aqua (intermittent releases)					0,58 mg/L	

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Benzyl alcohol 100-51-6	general population	oral	Acute/short term exposure - systemic effects		20 mg/kg bw/day	
Benzyl alcohol 100-51-6	general population	oral	Long term exposure - systemic effects		5 mg/kg bw/day	
Benzyl alcohol 100-51-6	Workers	Inhalation	Acute/short term exposure - systemic effects		110 mg/m3	
Benzyl alcohol 100-51-6	Workers	Inhalation	Long term exposure - systemic effects		22 mg/m3	
Benzyl alcohol 100-51-6	general population	Inhalation	Acute/short term exposure - systemic effects		27 mg/m3	
Benzyl alcohol 100-51-6	general population	Inhalation	Long term exposure - systemic effects		5,4 mg/m3	
Benzyl alcohol 100-51-6	Workers	Dermal	Acute/short term exposure - systemic effects		40 mg/kg bw/day	
Benzyl alcohol 100-51-6	Workers	Dermal	Long term exposure - systemic effects		8 mg/kg bw/day	
Benzyl alcohol 100-51-6	general population	Dermal	Acute/short term exposure - systemic effects		20 mg/kg bw/day	
Benzyl alcohol 100-51-6	general population	Dermal	Long term exposure - systemic effects		4 mg/kg bw/day	
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	Workers	Inhalation	Acute/short term exposure - systemic effects		20,1 mg/m3	
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	Workers	Inhalation	Acute/short term exposure - local effects		20,1 mg/m3	
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	general population	oral	Long term exposure - systemic effects		0,526 mg/kg bw/day	
2-Piperazin-1-ylethylamine 140-31-8	Workers	Dermal	Acute/short term exposure - systemic effects		20 mg/kg bw/day	
2-Piperazin-1-ylethylamine 140-31-8	Workers	Inhalation	Acute/short term exposure - systemic effects		21,4 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	Workers	Dermal	Acute/short term exposure - local effects		0,04 mg/cm2	
2-Piperazin-1-ylethylamine 140-31-8	Workers	Dermal	Long term exposure - systemic effects		3,3 mg/kg bw/day	
2-Piperazin-1-ylethylamine 140-31-8	Workers	Inhalation	Long term exposure - systemic effects		3,6 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	Workers	Dermal	Long term exposure - local effects		0,006 mg/cm2	
2-Piperazin-1-ylethylamine 140-31-8	general population	Dermal	Acute/short term exposure - systemic effects		10 mg/kg bw/day	
2-Piperazin-1-ylethylamine 140-31-8	general population	Inhalation	Acute/short term exposure - systemic effects		5,3 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	general population	oral	Acute/short term exposure - systemic effects		1,5 mg/kg bw/day	
2-Piperazin-1-ylethylamine 140-31-8	general population	oral	Acute/short term exposure - local effects		0,02 mg/cm2	
2-Piperazin-1-ylethylamine 140-31-8	general population	Dermal	Long term exposure -		1,7 mg/kg bw/day	



			systemic effects			
2-Piperazin-1-ylethylamine 140-31-8	general population	Inhalation	Long term exposure - systemic effects		0,9 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	general population	oral	Long term exposure - systemic effects		0,3 mg/kg bw/day	
2-Piperazin-1-ylethylamine 140-31-8	general population	Dermal	Long term exposure - local effects		0,003 mg/cm2	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:  
Ensure good ventilation/extraction.

Respiratory protection:  
Ensure adequate ventilation.  
Do not inhale vapors and fumes.  
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area  
Filter type: A

Hand protection:  
Chemical-resistant protective gloves (EN 374).  
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):  
nitrile rubber (NBR;  $\geq 0.4$  mm thickness)  
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):  
nitrile rubber (NBR;  $\geq 0.4$  mm thickness)  
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:  
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Skin protection:  
Wear suitable protective clothing.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	paste paste black
Odor	amine-like
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density ( $\rho$ )	1,4 g/cm3
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable

Explosive properties	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

## 9.2. Other information

No data available / Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reacts with acids.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

No decomposition if used according to specifications.

Avoid contact with acids and oxidizing agents.

Avoid contact with water.

### 10.5. Incompatible materials

See section reactivity

### 10.6. Hazardous decomposition products

carbon oxides.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

#### Oral toxicity:

May cause irritation to the digestive tract.

#### Skin irritation:

Causes severe skin burns and eye damage.

#### Eye irritation:

Avoid eye contact.

Corrosive

#### Sensitizing:

May cause an allergic skin reaction.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Butadiene-acrylonitrile 68683-29-4	LD50	> 15.380 mg/kg	oral		rat	
Benzyl alcohol 100-51-6	LD50	1.620 mg/kg	oral		rat	
Isophorone diamine 2855-13-2	LD50	1.030 mg/kg	oral		rat	
4-Tert-butylphenol 98-54-4	LD50	5.660 mg/kg	oral		rat	
m- Phenylenebis(methylamin e) 1477-55-0	LD50	980 mg/kg	oral		rat	

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Benzyl alcohol 100-51-6	Acute toxicity estimate (ATE)	4,17 mg/l	Aerosol			Expert judgement
Benzyl alcohol 100-51-6	LC50	> 4,178 mg/l		4 h	rat	
Isophorone diamine 2855-13-2	LC50	> 5,01 mg/l	Aerosol	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
m- Phenylenebis(methylamin e) 1477-55-0	LC50	1,16 mg/l	Aerosol	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Butadiene-acrylonitrile 68683-29-4	LD50	> 3.000 mg/kg	dermal		rabbit	
4-Tert-butylphenol 98-54-4	LD50	2.520 mg/kg	dermal		rabbit	
2-Piperazin-1- ylethylamine 140-31-8	LD50	866 mg/kg	dermal		rabbit	Draize Test

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Benzyl alcohol 100-51-6	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
4-Tert-butylphenol 98-54-4	irritating	5 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-Piperazin-1- ylethylamine 140-31-8	corrosive	20 min	rabbit	

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Benzyl alcohol 100-51-6	Category II	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Isophorone diamine 2855-13-2	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
4-Tert-butylphenol 98-54-4	Category 1 (irreversible effects on the eye)	1 s	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
Benzyl alcohol 100-51-6	not sensitising	Guinea pig maximisation test	guinea pig	Magnusson and Kligman Method
Isophorone diamine 2855-13-2	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
4-Tert-butylphenol 98-54-4	sensitising			
m-Phenylenebis(methylamine) 1477-55-0	sensitising	Mouse local lymph node assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2-Piperazin-1-ylethylamine 140-31-8	sensitising	Guinea pig maximisation test	guinea pig	Magnusson and Kligman Method

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Benzyl alcohol 100-51-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		
Isophorone diamine 2855-13-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
4-Tert-butylphenol 98-54-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
4-Tert-butylphenol 98-54-4	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
m-Phenylenebis(methylamine) 1477-55-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		
	negative	in vitro mammalian chromosome aberration test	with and without		

**Repeated dose toxicity**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Isophorone diamine 2855-13-2	NOAEL=< 60 mg/kg	oral: drinking water	13 weeks	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Isophorone diamine 2855-13-2	LOAEL=< 160 mg/kg	oral: drinking water	13 weeks	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
4-Tert-butylphenol 98-54-4	LOAEL=>= 200 mg/kg	oral: gavage	daily	rat	
m-Phenylenebis(methylamine) 1477-55-0	LOAEL=>= 600 mg/kg	oral: gavage	28 daysdaily	rat	Guidelines for 28-Day Repeat Dose Toxicity Test (Japan)

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

#### **12.1. Toxicity**

##### **Ecotoxicity:**

Do not empty into drains / surface water / ground water.  
Harmful to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Benzyl alcohol 100-51-6	LC50	646 mg/l	Fish	48 h	Leuciscus idus	DIN 38412-15
Benzyl alcohol 100-51-6	EC50	360 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Benzyl alcohol 100-51-6	EC50	640 mg/l	Algae	96 h	Scenedesmus quadricauda	OECD Guideline 201 (Alga, Growth Inhibition Test)
Benzyl alcohol 100-51-6	EC10	658 mg/l	Bacteria	17 h		DIN 38412, part 8 (Pseudomonas Zellvermehrungshe- mm-Test)
Isophorone diamine 2855-13-2	LC50	110 mg/l	Fish	96 h	Leuciscus idus	EU Method C.1 (Acute Toxicity for Fish)
Isophorone diamine 2855-13-2	EC50	42 mg/l	Daphnia	24 h	Daphnia magna	
Isophorone diamine 2855-13-2	NOEC	1,5 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
	EC50	37 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Isophorone diamine 2855-13-2	EC10	1.120 mg/l	Bacteria	18 h		DIN 38412, part 8 (Pseudomonas Zellvermehrungshe- mm-Test)
Isophorone diamine 2855-13-2	NOEC	3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
4-Tert-butylphenol 98-54-4	LC50	5,14 mg/l	Fish	96 h	Pimephales promelas	EU Method C.1 (Acute Toxicity for Fish)
	LC50	> 10.000 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton- Buchanan (Teleostei, Cyprinidae)])
	NOEC	> 0,01 - 0,1 mg/l	Fish	128 d	Pimephales promelas	OECD 210 (fish early lite stage toxicity test)
4-Tert-butylphenol 98-54-4	EC50	4,8 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4-Tert-butylphenol 98-54-4	EC50	11,2 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
4-Tert-butylphenol 98-54-4	EC10	145 mg/l	Bacteria	6 h		DIN 38412, part 27 (Bacterial oxygen consumption test)
4-Tert-butylphenol 98-54-4	NOEC	0,73 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
m-Phenylenebis(methylamine) 1477-55-0	LC50	> 100 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
m-Phenylenebis(methylamine) 1477-55-0	EC50	16 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
m-Phenylenebis(methylamine) 1477-55-0	NOEC	22,9 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	33,3 mg/l	Algae	72 h	Selenastrum capricornutum	OECD Guideline

m-Phenylenebis(methylamine) 1477-55-0	NOEC	4,7 mg/l	chronic Daphnia	21 d	(new name: Pseudokirchnerella subcapitata) Daphnia magna	201 (Alga, Growth Inhibition Test) OECD 211 (Daphnia magna, Reproduction Test)
2-Piperazin-1-ylethylamine 140-31-8	LC50	> 100 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Piperazin-1-ylethylamine 140-31-8	EC50	32 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Piperazin-1-ylethylamine 140-31-8	EC50	495 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	31 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Piperazin-1-ylethylamine 140-31-8	EC10	100 mg/l	Bacteria	17 h		DIN 38412, part 8 (Pseudomonas Zellvermehrungshe mm-Test)

**12.2. Persistence and degradability****Persistence and Biodegradability:**

No data available for the product.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Benzyl alcohol 100-51-6	readily biodegradable	aerobic	92 - 96 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Isophorone diamine 2855-13-2		aerobic	8 %	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
4-Tert-butylphenol 98-54-4	readily biodegradable	aerobic	98 %	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
2-Piperazin-1-ylethylamine 140-31-8	under test conditions no biodegradation observed	aerobic	0 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

**12.3. Bioaccumulative potential / 12.4. Mobility in soil****Mobility:**

Cured adhesives are immobile.

**Bioaccumulative potential:**

No data available for the product.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Benzyl alcohol 100-51-6	1,08					
4-Tert-butylphenol 98-54-4	3				23 °C	OECD Guideline 117 (Partition Coefficient (n- octanol / water), HPLC Method)
2-Piperazin-1-ylethylamine 140-31-8	-1,48					OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)

**12.5. Results of PBT and vPvB assessment**

Hazardous components CAS-No.	PBT/vPvB
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Benzyl alcohol 100-51-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Isophorone diamine 2855-13-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
4-Tert-butylphenol 98-54-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
m-Phenylenebis(methylamine) 1477-55-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-Piperazin-1-ylethylamine 140-31-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances



**SECTION 14: Transport information****14.1. UN number**

ADR	2735
RID	2735
ADN	2735
IMDG	2735
IATA	2735

**14.2. UN proper shipping name**

ADR	AMINES, LIQUID, CORROSIVE, N.O.S. (Bis(aminopropyl)piperazine,Isophoronediamine)
RID	AMINES, LIQUID, CORROSIVE, N.O.S. (Bis(aminopropyl)piperazine,Isophoronediamine)
ADN	AMINES, LIQUID, CORROSIVE, N.O.S. (Bis(aminopropyl)piperazine,Isophoronediamine)
IMDG	AMINES, LIQUID, CORROSIVE, N.O.S. (Bis(aminopropyl)piperazine,Isophoronediamine)
IATA	Amines, liquid, corrosive, n.o.s. (Bis(aminopropyl)piperazine,Isophoronediamine)

**14.3. Transport hazard class(es)**

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content (2010/75/EC)	< 3,00 %
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#### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

### SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.  
H311 Toxic in contact with skin.  
H312 Harmful in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H361f Suspected of damaging fertility.  
H411 Toxic to aquatic life with long lasting effects.  
H412 Harmful to aquatic life with long lasting effects.

#### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**