



Revision Number: 001.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SF 7515	IDH number:	1444147
Product type:	Corrosion Protection Agents for Metals	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:			
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CONTAINS FLUORIDES. MAY CAUSE DELAYED BURNS (NOT IMMEDIATELY PAINFUL OR VISIBLE)! LONG TERM EXPOSURE TO FLUORIDES OVER YEARS MAY CAUSE FLUOROSIS! CAUSES SKIN IRRITATION. CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A

PICTOGRAM(S)



Precautionary Statements

Prevention:	Not prescribed
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Hexafluorotitanic acid	17439-11-1	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
Skin contact:	Rinse with large amounts of running water. GET MEDICAL ATTENTION IMMEDIATELY! If iced 0.13% benzalkonium chloride (Zephiran) solution or 2.5% calcium gluconate gel are available, the rinsing may be limited to 5 minutes, with the soaks or gel applied as soon as the rinsing is stopped. If benzalkonium chloride or calcium gluconate gel is not available, rinsing must continue until medical treatment is provided.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get medical attention. DO NOT induce vomiting unless directed to do so by medical personnel.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use media appropriate for surrounding material.
Special fire fighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	This product is an aqueous mixture and although it will exhibit a flash point, it will not support combustion.
Hazardous combustion products:	May liberate hydrogen fluoride.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. For industrial use only. Do not take internally.
Storage:	For safe storage, store between 40 °F (4.4 °C) and 95 °F (35°C) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Protect from freezing.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Hexafluorotitanic acid	2.5 mg/m ³ TWA (as F)	2.5 mg/m ³ PEL (as F) 2.5 mg/m ³ TWA Dust.	None	None
Manganese compounds	0.02 mg/m ³ TWA (as Mn) Respirable fraction. 0.1 mg/m ³ TWA (as Mn) Inhalable fraction.	5 mg/m ³ Ceiling (as Mn)	None	None

Engineering controls:

Use general ventilation and use local exhaust, where possible, in confined or enclosed spaces.

Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Wear chemical goggles; face shield (if splashing is possible).

Skin protection:

Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Yellow
Odor:	Mild
Odor threshold:	Not available.
pH:	2.4 - 2.8
Vapor pressure:	Not determined
Boiling point/range:	> 100 °C (> 212°F) calculated
Melting point/range:	Not determined
Specific gravity:	1.00 - 1.02 at 20 °C (68°F)
Vapor density:	Not determined
Flash point:	No flash point up to 100°C. Aqueous preparation.
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Evaporation rate:	Not determined
Solubility in water:	Complete
Partition coefficient (n-octanol/water):	Not determined
VOC content:	0 %
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. May liberate hydrogen fluoride.
Incompatible materials:	Not available.
Reactivity:	This product may react with strong alkalis. This material will react with glass, concrete, certain metals, silica containing materials, rubber, leather, and many organics.
Conditions to avoid:	Freezing conditions.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Inhalation of mist or spray may cause irritation of the respiratory tract and nasal passages.
Skin contact:	This product is irritating to the skin. Following skin exposure to this product, the sensation of irritation or pain may be delayed.
Eye contact:	This product is irritating to the eyes. This product may be severely irritating to the eyes.
Ingestion:	Swallowing small amounts during normal handling is not likely to cause harmful effects; swallowing large amounts may be harmful. Ingestion of large amounts of this product may result in fluoride poisoning including symptoms of calcification of the ligaments and severe bone changes making normal movements painful, mottling of the teeth, pulmonary fibrosis, anemia, anorexia, dental effects, and possibly death.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Hexafluorotitanic acid	None	No Records
Manganese compounds	None	Behavioral, Blood, Developmental, Irritant, Kidney, Liver, Lung, Mutagen, Nervous System, Reproductive, Respiratory, Vascular

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Hexafluorotitanic acid	No	No	No
Manganese compounds	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal. This chemical contains phosphates.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis.
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Not available.
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: Not available.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: First issue.

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