



SAFETY DATA SHEET

ULTRACUT EVO 250

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Revision date: 30/01/2019

Revision No: 8

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: ULTRACUT EVO 250

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: Water miscible metalworking fluid

1.3. Details of the supplier of the safety data sheet

Company name: ROCOL

ROCOL House

Swillington

Leeds

West Yorkshire

LS26 8BS

ENGLAND

Tel: +44 (0) 113 232 2700

Fax: +44 (0) 113 232 2740

Email: customer-service@rocol.com

1.4. Emergency telephone number

Emergency tel: +44 (0) 113 232 2600

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: Eye Dam. 1: H318; Aquatic Chronic 2: H411; Skin Irrit. 2: H315

Most important adverse effects: Causes skin irritation. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Label elements:

Hazard statements: H315: Causes skin irritation.

H318: Causes serious eye damage.

H411: Toxic to aquatic life with long lasting effects.

Hazard pictograms: GHS05: Corrosion

GHS09: Environmental



Signal words: Danger

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Precautionary statements: P264: Wash hands thoroughly after handling.
P273: Avoid release to the environment.
P280: Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352: IF ON SKIN: Wash with plenty of water.
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310: Immediately call POISON CENTER/doctor.
P362+P364: Take off contaminated clothing and wash it before reuse.
P501: Dispose of contents and container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

MINERAL OIL (NOTE L <3% DMSO EXTRACTABLE COMPONENTS) - REACH registered number(s): 01-2119467170-45

EINECS	CAS	PBT / WEL	CLP Classification	Percent
265-155-0	64742-52-5	Substance with a Community workplace exposure limit.	-	50-75%

ALKOXYAMINE - REACH registered number(s): 01-2119488930-28

203-868-0	111-42-2	-	Acute Tox. 4: H302; Skin Irrit. 2: H315; Eye Dam. 1: H318; STOT RE 2: H373	5-10%
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ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO) - REACH registered number(s): 01-2119489407-26

500-236-9	68920-66-1	-	Skin Irrit. 2: H315; Aquatic Chronic 1: H410	1-5%
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ALKENYL ALKANOL AMIDE - REACH registered number(s): 01-2119968565-22

271-653-9/700-972-2	68603-38-3	-	Skin Irrit. 2: H315; Eye Irrit. 2: H319; Aquatic Chronic 2: H411	1-5%
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SODIUM PYRITHIONE

223-296-5	3811-73-2	-	Aquatic Acute 1: H400; Acute Tox. 3: H311; Aquatic Chronic 1: H410; Acute Tox. 4: H302; Acute Tox. 4: H332; Skin Irrit. 2: H315; Eye Irrit. 2: H319	<1%
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Section 4: First aid measures

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4.1. Description of first aid measures

Skin contact: Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.

Ingestion: Wash out mouth with water. Do not induce vomiting. If conscious, give half a litre of water to drink immediately. Consult a doctor.

Inhalation: Remove casualty from exposure ensuring one's own safety whilst doing so.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

Ingestion: There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Eye bathing equipment should be available on the premises.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Carbon dioxide. Alcohol or polymer foam. Alcohol resistant foam. Dry chemical powder. Suitable extinguishing media for the surrounding fire should be used.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

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6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area.
Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

Suitable packaging: Must only be kept in original packaging.

7.3. Specific end use(s)

Specific end use(s): PC25: Metal working fluids.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Hazardous ingredients:

ALKOXYAMINE

Workplace exposure limits:

Respirable dust

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
UK	-	-	3 ppm	-

DNEL/PNEC Values

DNEL / PNEC No data available.

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency.

Hand protection: Protective gloves.

Eye protection: Tightly fitting safety goggles. Ensure eye bath is to hand.

Skin protection: Protective clothing.

Environmental: No special requirement.

Section 9: Physical and chemical properties

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9.1. Information on basic physical and chemical properties

State:	Liquid	
Colour:	Yellow-brown	
Odour:	Characteristic odour	
Evaporation rate:	Negligible	
Oxidising:	Non-oxidising (by EC criteria)	
Solubility in water:	Miscible	
Viscosity:	Viscous	
Boiling point/range°C:	100	Melting point/range°C: No data available.
Flammability limits %: lower:	No data available.	upper: No data available.
Flash point°C:	> 100	Part.coeff. n-octanol/water: No data available.
Autoflammability°C:	> 200	Vapour pressure: No data available.
Relative density:	0.95	pH: 9-10
VOC g/l:	0	

9.2. Other information

Other information: Not applicable.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.
Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Heat. Direct sunlight. Flames.

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

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Hazardous ingredients:

MINERAL OIL (NOTE L <3% DMSO EXTRACTABLE COMPONENTS)

DERMAL	RBT	LD50	>5000	mg/kg
ORAL	RAT	LD50	>5000	mg/kg

ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO)

ORAL	RAT	LD50	> 2000	mg/kg
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ALKENYL ALKANOL AMIDE

DERMAL	RBT	LD50	>2000	mg/kg
ORAL	RAT	LD50	>3000	mg/kg

Relevant hazards for product:

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated

Symptoms / routes of exposure

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

Ingestion: There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

Other information: Not applicable.

Section 12: Ecological information

12.1. Toxicity

Hazardous ingredients:

ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO)

FISH	96H LC50	10 - 100	mg/l
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ALKENYL ALKANOL AMIDE

DAPHNIA	48H EC50	55	mg/l
FISH	96H LC50	1460	mg/l

12.2. Persistence and degradability

Persistence and degradability: Biodegradable in part only.

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12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.

12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Toxic to aquatic organisms. Toxic to soil organisms. Toxic to flora. Toxic to fauna.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

Recovery operations: Not applicable.

Disposal of packaging: Dispose of in a regulated landfill site or other method for hazardous or toxic wastes.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

14.1. UN number

UN number: UN3082

14.2. UN proper shipping name

Shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO); SODIUM PYRITHIONE)

14.3. Transport hazard class(es)

Transport class: 9

14.4. Packing group

Packing group: III

14.5. Environmental hazards

Environmentally hazardous: Yes

Marine pollutant: Yes

14.6. Special precautions for user

Special precautions: No special precautions.

Tunnel code: -

Transport category: 3

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Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information

Other information: according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

* indicates text in the SDS which has changed since the last revision.

Phrases used in s.2 and s.3: H302: Harmful if swallowed.

H311: Toxic in contact with skin.

H315: Causes skin irritation.

H318: Causes serious eye damage.

H319: Causes serious eye irritation.

H332: Harmful if inhaled.

H373: May cause damage to organs ({{{0|||message=<or state all organs affected, if known>|||filter=(_)?ORGAN_.+}}}) through prolonged or repeated exposure ({{{1|||message=<state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard>|||filter=(_)?EXP_ROUTE_.+}}}).

H400: Very toxic to aquatic life.

H410: Very toxic to aquatic life with long lasting effects.

H411: Toxic to aquatic life with long lasting effects.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.