Safety Data Sheet according to (EC) No 1907/2006 as amended

SDS No. : 178497
V002.0

LOCTITE EA 3471 known as Loctite 3471 A&B/Loctite S1 ME

Revision: 13.01.2025
printing date: 16.01.2025
Replaces version from: 29.04.2024

Kit/Multi-component Product

1. SDS No.173477 - LOCTITE EA 3471 Part A
2. SDS No.173478 - LOCTITE EA 3471 Part B

Safety Data Sheet according to (EC) No 1907/2006 as amended

LOCTITE EA 3471 Part A

SDS No. : 173477
V002.0
Revision: 13.01.2025
printing date: 16.01.2025
Replaces version from: 13.01.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE EA 3471 Part A

UFI: QHVA-TXCD-C20X-9VDK

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Epoxy resin

1.3. Details of the supplier of the safety data sheet

Henkel Ltd
Adhesives
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com
For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:

Contains Bisphenol A Diglycidyl Ether

1,3-Propanediol, 2,2-bis(hydroxymethyl)-, polymer with (chloromethyl)oxirane

Signal word:	Warning
Hazard statement:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves.
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of soap and water. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration ≥ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Bisphenol A Diglycidyl Ether 1675-54-3 216-823-5 01-2119456619-26	25- < 40 %	Eye Irrit. 2, H319 Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Eye Irrit. 2; H319; C >= 5 % Skin Irrit. 2; H315; C >= 5 %	
1,3-Propanediol, 2,2-bis(hydroxymethyl)-, polymer with (chloromethyl)oxirane 30973-88-7	5- < 10 %	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412		

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed
EYE: Irritation, conjunctivitis.

SKIN: Rash, Urticaria.

SKIN: Redness, inflammation.

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Dispose of contaminated material as waste according to Section 13.
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid skin and eye contact.
See advice in section 8

Hygiene measures:
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.
Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities
Store in a cool, well-ventilated place.
Refer to Technical Data Sheet.

7.3. Specific end use(s)
Epoxy resin

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m^3	Value type	Short term exposure limit category / Remarks	Regulatory list
Titanium dioxide 13463-67-7 [Titanium dioxide, total inhalable]		10	Time Weighted Average (TWA):		EH40 WEL
Titanium dioxide 13463-67-7 [Titanium dioxide, respirable]		4	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m^3	Value type	Short term exposure limit category / Remarks	Regulatory list
Titanium dioxide 13463-67-7 [Titanium dioxide]		4	Time Weighted Average (TWA):		IR_OEL
Titanium dioxide 13463-67-7 [Titanium dioxide]		10	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	aqua (freshwater)		0,006 mg/l				
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Freshwater - intermittent		0,018 mg/l				
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	aqua (marine water)		0,001 mg/l				
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Marine water - intermittent		0,002 mg/l				
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	sewage treatment plant (STP)		10 mg/l				
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	sediment (freshwater)				0,341 mg/kg		
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	sediment (marine water)				0,034 mg/kg		
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Air						no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Soil				0,065 mg/kg		
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	oral				11 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Workers	inhalation	Long term exposure - systemic effects		4,93 mg/m3	no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Workers	dermal	Long term exposure - systemic effects		0,75 mg/kg	no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	inhalation	Long term exposure - systemic effects		0,87 mg/m3	no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	dermal	Long term exposure - systemic effects		0,0893 mg/kg	no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Workers	Inhalation	Long term exposure - local effects			no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Workers	Inhalation	Acute/short term exposure - local effects			no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Workers	dermal	Long term exposure - local effects			no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Workers	dermal	Acute/short term exposure - local effects			no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	Inhalation	Long term exposure - local effects			no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	Inhalation	Acute/short term exposure - local effects			no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	dermal	Long term exposure - local effects			no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	dermal	Acute/short term exposure - local effects			no hazard identified

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:
The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.
Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	paste
Colour	Gray / Grey
Odor	characteristic
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Initial boiling point	> 200 °C (> 392 °F)
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 110 °C (> 230 °F); Closed cup
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH (20 °C (68 °F); Conc.: 100 % product)	6 - 9
Viscosity (kinematic) (40 °C (104 °F);)	> 20,5 mm2/s
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (20 °C (68 °F))	0,01 hPa
Density (20 °C (68 °F))	2,25 g/cm3 None
Relative vapour density:	Currently under determination
Particle characteristics	Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with strong oxidants.
Reaction with strong acids.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Stable under normal conditions of storage and use.

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
carbon oxides.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	moderately irritating	24 h	rabbit	Draize Test

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	slightly irritating		rabbit	Draize Test

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
Bisphenol A Diglycidyl Ether 1675-54-3	negative with metabolic activation	mammalian cell gene mutation assay	with and without		not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Bisphenol A Diglycidyl Ether 1675-54-3	not carcinogenic	oral: gavage	24 m daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Bisphenol A Diglycidyl Ether 1675-54-3	not carcinogenic	dermal	2 y 3 times/w	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol A Diglycidyl Ether 1675-54-3	NOAEL 100 mg/kg	dermal	13 w 3 times/w	mouse	OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:
Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	LC50	1,2 mg/l	96 h	Oncorhynchus mykiss	EPA-660 (Methods for Acute Toxicity Tests with Fish, Macroinvertebrates and Amphibians)
1,3-Propanediol, 2,2-bis(hydroxymethyl)-, polymer with (chloromethyl)oxirane 30973-88-7	LC50	12,7 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	EC50	2,7 mg/l	48 h	Daphnia magna	other guideline:
1,3-Propanediol, 2,2-bis(hydroxymethyl)-, polymer with (chloromethyl)oxirane 30973-88-7	EC50	23,9 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	other guideline:
Bisphenol A Diglycidyl Ether 1675-54-3	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	other guideline:
1,3-Propanediol, 2,2-bis(hydroxymethyl)-, polymer with (chloromethyl)oxirane 30973-88-7	NOEC	1,7 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,3-Propanediol, 2,2-bis(hydroxymethyl)-, polymer with (chloromethyl)oxirane 30973-88-7	EC50	15 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Bisphenol A Diglycidyl Ether 1675-54-3	not inherently biodegradable	not specified	12 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
Bisphenol A Diglycidyl Ether 1675-54-3	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
1,3-Propanediol, 2,2-bis(hydroxymethyl)-, polymer with (chloromethyl)oxirane 30973-88-7	not readily biodegradable.		< 60 %	28 day	OECD 301 A - F

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Bisphenol A Diglycidyl Ether 1675-54-3	> 2,64 - 3,78	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Bisphenol A Diglycidyl Ether 1675-54-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Do not empty into drains / surface water / ground water.
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:
After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	Environmentally Hazardous

14.6. Special precautions for user

ADR	not applicable

	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3,00 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text
of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.

LOCTITE EA 3471 Part B

SDS No. : 173478
V002.0
Revision: 13.01.2025
printing date: 16.01.2025
Replaces version from: 13.01.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
LOCTITE EA 3471 Part B

UFI: 32UE-5WF6-M208-ER47

1.2. Relevant identified uses of the substance or mixture and uses advised against
Intended use:
Epoxy Hardener

1.3. Details of the supplier of the safety data sheet
Henkel Ltd
Adhesives
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com
For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number
24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin corrosion	Sub-category 1B
H314 Causes severe skin burns and eye damage.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:

Contains Isophorone diamine

Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine

Formaldehyde, polymer with benzenamine, hydrogenated
N-(3-(Trimethoxysilyl)propyl)ethylenediamine

4,4'-Methylenebis(cyclohexylamine)
3,6-diazaoctanethylenediamine

benzyl alcohol

Signal word: Danger

Hazard statement:
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statement: Prevention
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement: Response
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration ≥ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Isophorone diamine 2855-13-2 220-666-8 01-2119514687-32	5- < 10 %	Skin Sens. 1A, H317 Eye Dam. 1, H318 Skin Corr. 1B, H314 Acute Tox. 4, Oral, H302	Skin Sens. 1A; H317; C >= 0,001 % ===== oral:ATE = 1.030 mg/kg inhalation:ATE = 5,011 mg/l;dust/mist	
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	3- < 5 %	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411		
benzyl alcohol 100-51-6 202-859-9 01-2119492630-38	2,5- < 5 %	Acute Tox. 4, Oral, H302 Eye Irrit. 2, H319 Skin Sens. 1B, H317	dermal:ATE = 2.500 mg/kg oral:ATE = 1.200 mg/kg	
1,5-Pentanediamine, 2-methyl- 15520-10-2 239-556-6 01-2119976310-41	1- < 2,5 %	Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Acute Tox. 4, Inhalation, H332 Eye Dam. 1, H318 Skin Corr. 1A, H314 STOT SE 3, H335	inhalation:ATE = 1,225 mg/l;dust/mist	
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2 01-2119983522-33	1- < 2,5 %	Acute Tox. 3, Oral, H301 Skin Corr. 1C, H314 STOT RE 2, H373 Aquatic Chronic 3, H412 Eye Dam. 1, H318 Skin Sens. 1, H317	dermal:ATE = > 2.000 mg/kg	
Salicylic acid 69-72-7 200-712-3 01-2119486984-17	1- < 2,5 %	Repr. 2, H361d Acute Tox. 4, Oral, H302 Eye Dam. 1, H318		
N-(3-(Trimethoxysilyl)propyl)ethylene diamine 1760-24-3 217-164-6 01-2119970215-39	0,1- < 1 %	Skin Sens. 1A, H317 Eye Dam. 1, H318 Acute Tox. 4, Inhalation, H332 STOT RE 2, Inhalation, H373	inhalation:ATE = 1,49 mg/l;dust/mist	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3 217-168-8 01-2119541673-38 01-2119979542-27	0,1- < 1 %	Acute Tox. 4, Oral, H302 Skin Corr. 1B, H314 Skin Sens. 1, H317 STOT RE 2, Oral, H373 Eye Dam. 1, H318		
3,6-diazaoctanethylenediamine 112-24-3 203-950-6 01-2119487919-13	0,01- < 0,25 %	Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Skin Sens. 1, H317 Skin Corr. 1B, H314 Aquatic Chronic 3, H412		

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed
SKIN: Rash, Urticaria.

Causes burns.

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.
Keep away from sources of ignition.
Avoid dust formation.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Dispose of contaminated material as waste according to Section 13.
Scrape up as much material as possible.
Sweep up spilled material. Avoid creating dust.
Store in a partly filled, closed container until disposal.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.
See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.
Store in a cool, well-ventilated place.
Refer to Technical Data Sheet.

7.3. Specific end use(s)

Epoxy Hardener

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

None

Occupational Exposure Limits

Valid for
Ireland

None

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	aqua (freshwater)		0,06 mg/l				
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	aqua (marine water)		0,006 mg/l				
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	aqua (intermittent releases)		0,23 mg/l				
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	sediment (freshwater)				5,784 mg/kg		
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	sediment (marine water)				0,578 mg/kg		
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	Soil				1,121 mg/kg		
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	sewage treatment plant (STP)		3,18 mg/l				
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	aqua (freshwater)		0,00434 mg/l				
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	aqua (marine water)		0,00043 mg/l				
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	aqua (intermittent releases)		0,0434 mg/l				
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	sewage treatment plant (STP)		3,84 mg/l				
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	sediment (freshwater)				434,02 mg/kg		
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	sediment (marine water)				43,4 mg/kg		
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	Soil				86,78 mg/kg		
Benzyl alcohol 100-51-6	Soil				0,456 mg/kg		
Benzyl alcohol 100-51-6	sewage treatment plant (STP)		39 mg/l				
Benzyl alcohol 100-51-6	sediment (freshwater)				5,27 mg/kg		
Benzyl alcohol 100-51-6	sediment (marine water)				0,527 mg/kg		
Benzyl alcohol 100-51-6	aqua (marine water)		0,1 mg/l				
Benzyl alcohol 100-51-6	aqua (intermittent releases)		2,3 mg/l				
Benzyl alcohol 100-51-6	aqua (freshwater)		1 mg/l				
Benzyl alcohol 100-51-6	Predator						no potential for bioaccumulation
2-Methylpentane-1,5-diamine	aqua		0,42 mg/l				

15520-10-2	(freshwater)						
2-Methylpentane-1,5-diamine 15520-10-2	aqua (marine water)		0,042 mg/l				
2-Methylpentane-1,5-diamine 15520-10-2	sewage treatment plant (STP)		1250 mg/l				
2-Methylpentane-1,5-diamine 15520-10-2	sediment (freshwater)				7,58 mg/kg		
2-Methylpentane-1,5-diamine 15520-10-2	sediment (marine water)				0,758 mg/kg		
2-Methylpentane-1,5-diamine 15520-10-2	Soil				1,27 mg/kg		
2-Methylpentane-1,5-diamine 15520-10-2	aqua (intermittent releases)		0,42 mg/l				
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	aqua (freshwater)		0,015 mg/l				
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	aqua (marine water)		0,002 mg/l				
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	aqua (intermittent releases)		0,15 mg/l				
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sewage treatment plant (STP)		1,9 mg/l				
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sediment (freshwater)				15 mg/kg		
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sediment (marine water)				1,5 mg/kg		
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Soil				1,8 mg/kg		
Salicylic acid 69-72-7	aqua (freshwater)		0,2 mg/l				
Salicylic acid 69-72-7	aqua (marine water)		0,02 mg/l				
Salicylic acid 69-72-7	aqua (intermittent releases)		1 mg/l				
Salicylic acid 69-72-7	sewage treatment plant (STP)		162 mg/l				
Salicylic acid 69-72-7	sediment (freshwater)				1,42 mg/kg		
Salicylic acid 69-72-7	sediment (marine water)				0,142 mg/kg		
Salicylic acid 69-72-7	Soil				0,166 mg/kg		
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	aqua (freshwater)		0,05 mg/l				
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	aqua (marine water)		0,005 mg/l				
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Freshwater - intermittent		0,072 mg/l				
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	sediment (freshwater)				0,181 mg/kg		
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	sediment (marine water)				0,018 mg/kg		
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Soil				0,007 mg/kg		
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	sewage treatment plant (STP)		20 mg/l				
4,4'-Methylenebis(cyclohexylamine)	aqua		0,08 mg/l				

1761-71-3	(intermittent releases)						
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sediment (freshwater)				136,6 mg/kg		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	aqua (marine water)		0,008 mg/l				
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sediment (marine water)				13,7 mg/kg		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sewage treatment plant (STP)		3,2 mg/l				
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Soil				27,3 mg/kg		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	aqua (freshwater)		0,08 mg/l				
3,6-diazaoctanethylenediamine 112-24-3	aqua (freshwater)		0,027 mg/l				
3,6-diazaoctanethylenediamine 112-24-3	aqua (marine water)		0,003 mg/l				
3,6-diazaoctanethylenediamine 112-24-3	Sewage treatment plant		0,13 mg/l				
3,6-diazaoctanethylenediamine 112-24-3	sediment (freshwater)				8,572 mg/kg		
3,6-diazaoctanethylenediamine 112-24-3	sediment (marine water)				0,857 mg/kg		
3,6-diazaoctanethylenediamine 112-24-3	Soil				1,25 mg/kg		
3,6-diazaoctanethylenediamine 112-24-3	Freshwater - intermittent		0,2 mg/l				
3,6-diazaoctanethylenediamine 112-24-3	Marine water - intermittent		0,02 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	Workers	inhalation	Long term exposure - local effects		0,073 mg/m3	
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	Workers	inhalation	Acute/short term exposure - local effects		0,073 mg/m3	
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	Workers	dermal	Acute/short term exposure - local effects			
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	Workers	dermal	Long term exposure - local effects			
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	General population	oral	Acute/short term exposure - systemic effects		0,3 mg/kg	
3-Aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2	General population	oral	Long term exposure - systemic effects		0,3 mg/kg	
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	Workers	inhalation	Long term exposure - systemic effects		3,9 mg/m3	
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	Workers	dermal	Long term exposure - systemic effects		1,1 mg/kg	
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	General population	inhalation	Long term exposure - systemic effects		0,97 mg/m3	
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	General population	dermal	Long term exposure - systemic effects		0,56 mg/kg	
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	General population	oral	Long term exposure - systemic effects		0,56 mg/kg	
Benzyl alcohol 100-51-6	General population	oral	Acute/short term exposure - systemic effects		20 mg/kg	no potential for bioaccumulation
Benzyl alcohol 100-51-6	General population	oral	Long term exposure - systemic effects		4 mg/kg	no potential for bioaccumulation
Benzyl alcohol 100-51-6	Workers	inhalation	Acute/short term exposure - systemic effects		110 mg/m3	no potential for bioaccumulation
Benzyl alcohol 100-51-6	Workers	inhalation	Long term exposure - systemic effects		22 mg/m3	no potential for bioaccumulation
Benzyl alcohol 100-51-6	General population	inhalation	Acute/short term exposure - systemic effects		27 mg/m3	no potential for bioaccumulation
Benzyl alcohol 100-51-6	General population	inhalation	Long term exposure - systemic effects		5,4 mg/m3	no potential for bioaccumulation
Benzyl alcohol 100-51-6	Workers	dermal	Acute/short term exposure - systemic effects		40 mg/kg	no potential for bioaccumulation
Benzyl alcohol 100-51-6	Workers	dermal	Long term exposure - systemic effects		8 mg/kg	no potential for bioaccumulation
Benzyl alcohol 100-51-6	General population	dermal	Acute/short term exposure - systemic effects		20 mg/kg	no potential for bioaccumulation
Benzyl alcohol 100-51-6	General population	dermal	Long term exposure - systemic effects		4 mg/kg	no potential for bioaccumulation
2-Methylpentane-1,5-diamine	Workers	inhalation	Long term		0,25 mg/m3	

15520-10-2			exposure - local effects			
2-Methylpentane-1,5-diamine 15520-10-2	Workers	inhalation	Acute/short term exposure - local effects		0,5 mg/m3	
2-Methylpentane-1,5-diamine 15520-10-2	Workers	dermal	Long term exposure - systemic effects		1,5 mg/kg	
2-Methylpentane-1,5-diamine 15520-10-2	General population	inhalation	Long term exposure - local effects		0,125 mg/m3	
2-Methylpentane-1,5-diamine 15520-10-2	General population	inhalation	Acute/short term exposure - local effects		0,25 mg/m3	
2-Methylpentane-1,5-diamine 15520-10-2	General population	dermal	Long term exposure - systemic effects		0,75 mg/kg	
2-Methylpentane-1,5-diamine 15520-10-2	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Workers	inhalation	Long term exposure - systemic effects		0,2 mg/m3	
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Workers	inhalation	Acute/short term exposure - systemic effects		2 mg/m3	
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Workers	dermal	Long term exposure - systemic effects		2 mg/kg	
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Workers	dermal	Acute/short term exposure - systemic effects		6 mg/kg	
Salicylic acid 69-72-7	Workers	inhalation	Long term exposure - systemic effects		4,48 mg/m3	
Salicylic acid 69-72-7	Workers	dermal	Long term exposure - systemic effects		1,06 mg/kg	
Salicylic acid 69-72-7	General population	inhalation	Long term exposure - systemic effects		0,79 mg/m3	
Salicylic acid 69-72-7	General population	dermal	Long term exposure - systemic effects		0,378 mg/kg	
Salicylic acid 69-72-7	General population	oral	Long term exposure - systemic effects		0,227 mg/kg	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Workers	inhalation	Long term exposure - systemic effects		130 mg/m3	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Workers	inhalation	Acute/short term exposure - local effects		5,36 mg/m3	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	General population	inhalation	Long term exposure - systemic effects		26 mg/m3	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	General population	oral	Long term exposure - systemic effects		4 mg/kg	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	General population	inhalation	Acute/short term exposure - local effects		4 mg/m3	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Workers	inhalation	Long term exposure - local effects		0,6 mg/m3	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	General population	inhalation	Long term exposure - local effects		0,1 mg/m3	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	General population	inhalation	Acute/short term exposure - systemic effects		26400 mg/m3	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Workers	dermal	Long term exposure - local effects			

N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Workers	dermal	Acute/short term exposure - local effects			
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	General population	dermal	Long term exposure - local effects			
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	General population	dermal	Acute/short term exposure - local effects			
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	inhalation	Long term exposure - systemic effects		0,13 mg/m3	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	dermal	Long term exposure - systemic effects		0,053 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	inhalation	Long term exposure - local effects			
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	inhalation	Acute/short term exposure - local effects			
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	dermal	Long term exposure - local effects			
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	dermal	Long term exposure - local effects			
3,6-diazaoctanethylenediamine 112-24-3	Workers	inhalation	Long term exposure - systemic effects		0,54 mg/m3	
3,6-diazaoctanethylenediamine 112-24-3	General population	inhalation	Long term exposure - systemic effects		0,096 mg/m3	
3,6-diazaoctanethylenediamine 112-24-3	General population	oral	Long term exposure - systemic effects		0,14 mg/kg	

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:
The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.
Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	paste
Colour	Gray / Grey
Odor	amine-like
Physical state	solid
Solidification temperature	Not applicable, Product is a solid
Initial boiling point	> 200 °C (> 392 °F)
Flammability	The product is not flammable.
Explosive limits	Not applicable, Product is a solid
Flash point	> 101 °C (> 213.8 °F)
Auto-ignition temperature	Not applicable, Product is a solid
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH (20 °C (68 °F); Conc.: 100 %)	9 - 12
Viscosity (kinematic)	Not applicable, Product is a solid
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Solubility (qualitative) (Solvent: organic solvent)	Soluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (20 °C (68 °F))	0,02 hPa
Density (20 °C (68 °F))	2,4 g/cm3 None
Relative vapour density:	Not applicable, Product is a solid
Particle characteristics	Not applicable, mixture is a paste.

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with strong oxidants.
Acids.
Reaction with strong acids.
Strong bases.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Stable under normal conditions of storage and use.

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
carbon oxides.
Rapid polymerisation may generate excessive heat and pressure.
May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Isophorone diamine 2855-13-2	Acute toxicity estimate (ATE)	1.030 mg/kg		Expert judgement
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
benzyl alcohol 100-51-6	Acute toxicity estimate (ATE)	1.200 mg/kg		Expert judgement
1,5-Pentanediamine, 2-methyl- 15520-10-2	LD50	1.170 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	LD50	300 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Salicylic acid 69-72-7	LD50	891 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	LD50	2.295 mg/kg	rat	EPA OPPTS 870.1100 (Acute Oral Toxicity)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	LD50	380 mg/kg	rat	EPA OPP 81-1 (Acute Oral Toxicity)
3,6-diazaoctanethylenediamine 112-24-3	LD50	1.591 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Isophorone diamine 2855-13-2	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
benzyl alcohol 100-51-6	Acute toxicity estimate (ATE)	2.500 mg/kg		Expert judgement
1,5-Pentanediamine, 2-methyl- 15520-10-2	LD50	1.870 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Acute toxicity estimate (ATE)	> 2.000 mg/kg	rabbit	Expert judgement
Salicylic acid 69-72-7	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	LD50	> 2.000 mg/kg	rat	EPA OPPTS 870.1200 (Acute Dermal Toxicity)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	LD50	2.110 mg/kg	rabbit	not specified
3,6-diazaoctanethylenediamine 112-24-3	LD50	1.465 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Isophorone diamine 2855-13-2	LC50	> 5,01 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Isophorone diamine 2855-13-2	Acute toxicity estimate (ATE)	5,011 mg/l	dust/mist			Expert judgement
benzyl alcohol 100-51-6	LC50	> 5,4 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
1,5-Pentanediamine, 2-methyl- 15520-10-2	Acute toxicity estimate (ATE)	1,225 mg/l	dust/mist	4 h		Expert judgement
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	LC50	1,49 - 2,44 mg/l	dust/mist	4 h	rat	EPA OPPTS 870.1300 (Acute inhalation toxicity)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Acute toxicity estimate (ATE)	1,49 mg/l	dust/mist			Expert judgement

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	irritating or corrosive		Human, EpiDermTM SIT (EPI-200), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	not corrosive		Human, in vitro skin model	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
benzyl alcohol 100-51-6	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
1,5-Pentanediamine, 2-methyl- 15520-10-2	highly corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Category 1C (corrosive)		Corrositex Biobarrier Membrane (reconstituted collagen matrix)	OECD Guideline 435 (In Vitro Membrane Barrier Test Method for Skin Corrosion)
Salicylic acid 69-72-7	slightly irritating		rabbit	not specified
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	mildly irritating	4 h	rabbit	EPA OPPTS 870.2500 (Acute Dermal Irritation)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	corrosive	2,75 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
3,6-diazaoctanethylenediamine 112-24-3	corrosive		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Isophorone diamine 2855-13-2	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
benzyl alcohol 100-51-6	irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Salicylic acid 69-72-7	highly irritating		rabbit	Draize Test
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Category 1 (irreversible effects on the eye)		rabbit	not specified

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Isophorone diamine 2855-13-2	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	sensitising	Guinea pig maximisation test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sensitising	Buehler test	guinea pig	Buehler test
Salicylic acid 69-72-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Sub-Category 1A (sensitising)	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
3,6-diazaoctanethylenediamine 112-24-3	sensitising	Guinea pig maximisation test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Isophorone diamine 2855-13-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
benzyl alcohol 100-51-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Salicylic acid 69-72-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Salicylic acid 69-72-7	negative	in vitro mammalian chromosome aberration test	with and without		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Salicylic acid 69-72-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
3,6-diazaoctanethylenediamine 112-24-3	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
3,6-diazaoctanethylenediamine 112-24-3	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	with and without		OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro)
benzyl alcohol 100-51-6	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Salicylic acid 69-72-7	negative	oral: gavage		mouse	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
3,6-diazaoctanethylenediamine 112-24-3	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
benzyl alcohol 100-51-6	not carcinogenic	oral: gavage	104 weeks once daily, 5 days/week	rat	male/female	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
Salicylic acid 69-72-7	not carcinogenic	oral: feed	2 years daily	rat	male/female	not specified

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
benzyl alcohol 100-51-6	NOAEL P 200 mg/kg	screening	oral: gavage	mouse	not specified
Salicylic acid 69-72-7	NOAEL P 250 mg/kg	three-generation study	oral: feed	rat	equivalent or similar to OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Isophorone diamine 2855-13-2	NOAEL < 60 mg/kg	oral: drinking water	13 weeks	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
benzyl alcohol 100-51-6	NOAEL 400 mg/kg	oral: gavage	13 weeks once daily, 5 days/week	rat	equivalent or similar to OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	NOAEL 15 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Salicylic acid 69-72-7	NOAEL 50 mg/kg	oral: feed	2 years daily	rat	not specified
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	NOAEL 15 mg/kg	oral: gavage	M: 36 d / F: 48-52 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
3,6-diazaoctanethylenediamine 112-24-3	LOAEL 50 mg/kg	oral: gavage	26 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
3,6-diazaoctanethylenediamine 112-24-3	NOAEL 50 mg/kg	oral: gavage	26 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:
Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isophorone diamine 2855-13-2	LC50	110 mg/l	96 h	Leuciscus idus	EU Method C.1 (Acute Toxicity for Fish)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	LC50	7,07 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
benzyl alcohol 100-51-6	LC50	460 mg/l	96 h	Pimephales promelas	EPA OPP 72-1 (Fish Acute Toxicity Test)
1,5-Pentanediamine, 2-methyl- 15520-10-2	LC50	1.825 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	LC50	96 mg/l	96 h	Poecilia reticulata	OECD Guideline 203 (Fish, Acute Toxicity Test)
Salicylic acid 69-72-7	LC50	1.370 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	LC50	168 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	LC50	> 100 mg/l	96 h	Leuciscus idus	DIN 38412-15
3,6-diazaoctanethylenediamine 112-24-3	LC50	570 mg/l	96 h	Poecilia reticulata	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isophorone diamine 2855-13-2	EC50	23 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
benzyl alcohol 100-51-6	EC50	230 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,5-Pentanediamine, 2-methyl- 15520-10-2	EC50	19,8 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	EC50	15,4 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Salicylic acid 69-72-7	EC50	870 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute

					Immobilisation Test)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	EC50	87,4 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,6-diazaoctanethylenediamine 112-24-3	EC50	31 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	**Value type**	**Value**	**Exposure time**	**Species**	**Method**
Isophorone diamine 2855-13-2	NOEC	3 mg/l	21 d	Daphnia magna	OECD Guideline 202 (Daphnia sp. Chronic Immobilisation Test)
benzyl alcohol 100-51-6	NOEC	51 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
1,5-Pentanediamine, 2-methyl- 15520-10-2	NOEC	4,16 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Salicylic acid 69-72-7	NOEC	10 mg/l	21 d	Daphnia magna	OECD Guideline 202 (Daphnia sp. Chronic Immobilisation Test)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	NOEC	> 1 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	NOEC	4 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isophorone diamine 2855-13-2	EC10	11,2 mg/l	72 h	Desmodesmus subspicatus	EU Method C.3 (Algal Inhibition test)
Isophorone diamine 2855-13-2	EC50	> 50 mg/l	72 h	Desmodesmus subspicatus	EU Method C.3 (Algal Inhibition test)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	EC50	4,34 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	NOEC	0,5 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
benzyl alcohol 100-51-6	EC50	770 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
benzyl alcohol 100-51-6	NOEC	310 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,5-Pentanediamine, 2-methyl- 15520-10-2	EC50	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,5-Pentanediamine, 2-methyl- 15520-10-2	NOEC	10 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	EC10	1,2 mg/l	72 h	Desmodesmus subspicatus	EU Method C.3 (Algal Inhibition test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	EC50	43,94 mg/l	72 h	Desmodesmus subspicatus	EU Method C.3 (Algal Inhibition test)
Salicylic acid 69-72-7	EC50	> 100 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	EC50	8,8 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	NOEC	3,1 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	EC50	> 140 - 200 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	EC10	100 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
3,6-diazaoctanethylenediamine 112-24-3	EC50	20 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isophorone diamine 2855-13-2	EC10	1.120 mg/l	18 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	EC10	130 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

benzyl alcohol 100-51-6	EC10	658 mg/l	17 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)
Salicylic acid 69-72-7	EC50	> 1.000 mg/l	3 h	not specified	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	EC 50	435 mg/l	3 h		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	EC20	> 1.000 mg/l	3 h	activated sludge, industrial	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
3,6-diazaoctanethylenediamine 112-24-3	EC0	137 mg/l	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Isophorone diamine 2855-13-2	not readily biodegradable.	aerobic	8 %	28 d	EU Method C.4-A (Determination of the "Ready" BiodegradabilityDissolved Organic Carbon (DOC) Die-Away Test)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	not readily biodegradable.	no data	0 - 60 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
benzyl alcohol 100-51-6	readily biodegradable	aerobic	92 - 96 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
1,5-Pentanediamine, 2-methyl- 15520-10-2	readily biodegradable	aerobic	100 %	21 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Salicylic acid 69-72-7	readily biodegradable	aerobic	88,1 %	15 d	EU Method C.4-F (Determination of the "Ready" BiodegradabilityMITI Test)
Salicylic acid 69-72-7	inherently biodegradable	aerobic	100 %	4 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3		aerobic	50 %		OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
3,6-diazaoctanethylenediamine 112-24-3	not inherently biodegradable	aerobic	0 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
3,6-diazaoctanethylenediamine 112-24-3	not readily biodegradable.	aerobic	0 %	162 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	**Bioconcentration factor (BCF)**	**Exposure time**	**Temperature**	**Species**	**Method**
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	18 - 219	56 d		Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	< 60	60 d	24 °C	Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Isophorone diamine 2855-13-2	0,99	23 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	10,34		QSAR (Quantitative Structure Activity Relationship)
benzyl alcohol 100-51-6	1,05	20 °C	EU Method A.8 (Partition Coefficient)
1,5-Pentanediamine, 2-methyl- 15520-10-2	<= 1	25 °C	other guideline:
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	2,68	21 °C	EU Method A.8 (Partition Coefficient)
Salicylic acid 69-72-7	2,26	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	-1,67		not specified
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	2,2	23 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
3,6-diazaoctanethylenediamine 112-24-3	-2,65		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Isophorone diamine 2855-13-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine 68082-29-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
benzyl alcohol 100-51-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1,5-Pentanediamine, 2-methyl- 15520-10-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Salicylic acid 69-72-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
3,6-diazaoctanethylenediamine 112-24-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Dispose of in accordance with local and national regulations.
Do not empty into drains / surface water / ground water.

Disposal of uncleaned packages:
After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	1759
RID	1759
ADN	1759
IMDG	1759
IATA	1759

14.2. UN proper shipping name

ADR	CORROSIVE SOLID, N.O.S. (Isophoronediamine,2-Methylpentane-1,5-diamine)
RID	CORROSIVE SOLID, N.O.S. (Isophoronediamine,2-Methylpentane-1,5-diamine)
ADN	CORROSIVE SOLID, N.O.S. (Isophoronediamine,2-Methylpentane-1,5-diamine)
IMDG	CORROSIVE SOLID, N.O.S. (Isophoronediamine,2-Methylpentane-1,5-diamine)
IATA	Corrosive solid, n.o.s. (Isophoronediamine,2-Methylpentane-1,5-diamine)

14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

14.4. Packing group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable

	Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	7,23 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text
of all abbreviations indicated by codes in this safety data sheet are as follows:

H301 Toxic if swallowed.
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H361d Suspected of damaging the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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