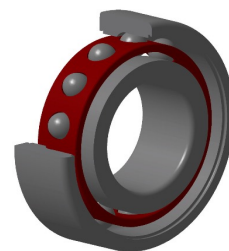


PDF technical sheet

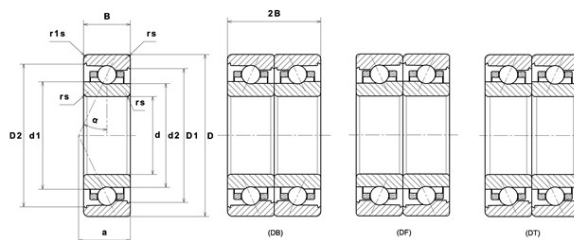
ML71913CVUJ74S



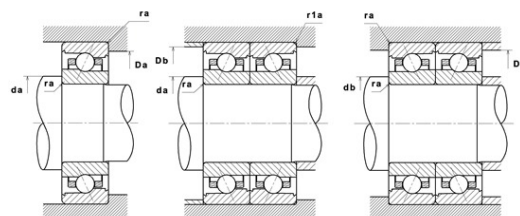
High precision angular contact ball bearings

High precision angular contact ball bearing, high speed series ML, laminated resin cage centred on outer ring

Product definition	
d	65 mm
D	90 mm
B	13 mm
d1	73.10 mm
d2	71.15 mm
D1	83.71 mm
D2	85.31 mm
a	18 mm
Contact angle, α	17 °
rs min	1 mm
r1s min	0.30 mm
f0	8.696
Precision class	P4S
Mass	0.20 kg
Brand	SNR



Product performance	
Dynamic load, C	10.60 kN
Static load, C0	8.70 kN
Fatigue limit load, Cu	0.47 kN
Nlim (oil)	28,000 Tr/min
Nlim (grease)	21,000 Tr/min
Axial displacement K Factor	0.98
Preload level	7
Peloid value	55 kN
axial rigidity	55 N/ μ m
radial rigidity	279 N/ μ m
Min operating temperature, Tmin	-30 °C
Max operating temperature, Tmax	120 °C
Characteristic cage frequency, FTF	0.47 Hz
Characteristic rolling element frequency, BSF	13.74 Hz
Characteristic outer ring frequency, BPF0	15.82 Hz
Characteristic inner ring frequency, BPFI	18.18 Hz



Abutment dimensions

da min	70.50 mm
db min	70.50 mm
Da max	84.50 mm
Db max	84.50 mm
r1a max	0.30 mm
ra max	1 mm
D6	75 mm

Calculation factors

Equivalent dynamic radial load

$$P = X \cdot Fr + Y \cdot Fa$$

Series			e	Single or DT bearing arrangement				DB or DF arrangement			
				Fa / Fr ≤ e		Fa / Fr > e		Fa / Fr ≤ e		Fa / Fr > e	
				X	Y	X	Y	X	Y	X	Y
70 (NTN & SNR) 72 (NTN & SNR) 78 (NTN) 79 (NTN) 719 (SNR)	15°	0.178	0.38	1	0	0.44	1.47	1	1.65	0.72	2.39
		0.357	0.4				1.4		1.57		2.28
		0.714	0.43				1.3		1.46		2.11
		1.07	0.46				1.23		1.38		2
		1.43	0.47				1.19		1.34		1.93
		2.14	0.5				1.12		1.26		1.82
		3.57	0.55				1.02		1.14		1.66
		5.35	0.56						1.12		1.63
		7.14	0.56				1		1.12		1.63
	25°		0.68			0.41	0.87		0.92	0.67	1.41
	30°		0.8			0.39	0.76		0.78	0.63	1.24

Equivalent static radial load

$$Po = Xo \cdot Fr + Yo \cdot Fa$$

Series			Single or DT bearing arrangement		DB or DF arrangement	
			X ₀	Y ₀	X ₀	Y ₀
70 (NTN & SNR) 72 (NTN & SNR) 78 (NTN) 79 (NTN) 719 (SNR)	15°		0.5	0.46	1	0.92
	25°			0.38		0.76
	30°			0.33		0.66

For single or DT bearing arrangement :

If $Po < Fr$, then use $Po = Fr$