



DEBURR & FINISH PRO UNITIZED WHEELS

For Oil & Gas Tubular Goods (OCTG)

Your Pipeline to Productivity

Remove burrs in less time – with a smooth-running feel your operators/inspectors will appreciate! These wheels are soft, to reduce defects, yet wear like iron, for fewer wheel changeouts.



ORDERING INFORMATION

Scotch-Brite™ Roloc™ TR Deburr & Finish PRO Unitized Wheel					
UPC	Size (inches) (diameter × thickness × center hole)	Max RPM	Density	Grade	Qty/ Case
076308-77231-4	2 × ¼ × NH	22,100	2S	FIN	60
076308-77233-8	3 × ¼ × NH	15,100	2S	FIN	40
076308-77115-7	2 × ¼ × NH	22,100	4C	MED+	60
048011-65081-4	2 × ¼ × NH	22,100	6C	MED+	120
048011-65082-1	2 × ¼ × NH	22,100	6C	MED+	60
076308-77116-4	3 × ¼ × NH	15,100	4C	MED+	40
048011-65084-5	3 × ¼ × NH	15,100	6C	MED+	40
048011-65083-8	3 × ¼ × NH	15,100	6C	MED+	40
076308-77198-0	2 × ¼ × NH	22,100	8C	CRS+	60
076308-77197-3	3 × ¼ × NH	15,100	8C	CRS+	40
076308-77199-7	3 × ¼ × NH	15,100	8C	CRS+	40

Scotch-Brite™ Deburr & Finish PRO Unitized Disc					
UPC	Size (inches) (diameter × thickness × center hole)	Max RPM	Density	Grade	Qty/ Case
076308-77235-2	4-½ × ¾	11,000	2S	FIN	5
076308-77122-5	4-½ × ¾	12,100	6C	MED+	5
076308-77200-0	4-½ × ¾	12,100	8C	CRS+	5

Scotch-Brite™ Deburr & Finish PRO Unitized Wheel					
UPC	Size (inches) (diameter × thickness × center hole)	Max RPM	Density	Grade	Qty/ Case
638060-05164-1	1 × 1 × ¾	30,100	2S	FIN	50
638060-05165-8	2 × ¼ × ¼	16,100	2S	FIN	60
638060-05166-5	2 × ½ × ¼	16,100	2S	FIN	30
638060-05167-2	2 × ¾ × ¼	16,100	2S	FIN	20
638060-05161-0	3 × ¼ × ¼	12,100	2S	FIN	40
638060-05163-4	3 × ½ × ¼	10,000	2S	FIN	20
638060-05171-9	3 × ¾ × ¾	10,000	2S	FIN	20
638060-05168-9	3 × ¾ × ¼	10,000	2S	FIN	20
638060-05162-7	3 × 1 × ¼	10,000	2S	FIN	10
638060-05170-2	6 × ½ × 1	5,000	2S	FIN	4
638060-05169-6	6 × 1 × 1	5,000	2S	FIN	2
048011-65017-3	1 × 1 × ¾	35,100	6C	MED+	50
048011-65057-9	2 × ½ × ¼	22,100	6C	MED+	60
048011-65018-0	2 × ¼ × ¼	22,100	6C	MED+	60
048011-65019-7	2 × ½ × ¼	22,100	6C	MED+	30
048011-65020-3	2 × ¾ × ¼	22,100	6C	MED+	20
048011-65058-6	2 × 1 × ¼	22,100	6C	MED+	10
048011-65021-0	3 × ¼ × ¼	18,100	6C	MED+	40
076308-77111-9	3 × ¼ × ¼	18,100	4C	MED+	40
048011-65004-3	3 × ¼ × ¼	18,100	6C	MED+	40
076308-77110-2	3 × ½ × ¼	18,100	4C	MED+	20
048011-65007-4	3 × ½ × ¼	18,100	6C	MED+	20
048011-65022-7	3 × ¾ × ¼	15,100	6C	MED+	20
048011-65005-0	3 × 1 × ¼	15,100	6C	MED+	10
076308-77103-4	4 × 1 × ¼	12,100	6C	MED+	5
076308-90123-3	1 × 1 × ¾	35,100	8C	CRS+	50
076308-90129-5	2 × ½ × ¼	22,100	8C	CRS+	60
076308-90124-0	2 × ¼ × ¼	22,100	8C	CRS+	60
076308-90125-7	2 × ½ × ¼	22,100	8C	CRS+	30
076308-90126-4	2 × ¾ × ¼	22,100	8C	CRS+	20
076308-90127-1	3 × ¾ × ¼	18,100	8C	CRS+	40
076308-90120-2	3 × ¼ × ¼	18,100	8C	CRS+	40
076308-90122-6	3 × ½ × ¼	18,100	8C	CRS+	20
076308-90132-5	3 × ½ × ¾	18,100	8C	CRS+	20
076308-90128-8	3 × ¾ × ¼	15,100	8C	CRS+	20
076308-90131-8	6 × ½ × 1	7,500	8C	CRS+	4

Typical use: on backstand or bench motor

048011-65078-4	5 × ¼ × ¼	9,000	6C	MED+	10
048011-65079-1	5 × ½ × ¼	9,000	6C	MED+	5
076308-77109-6	6 × ¾ × 1	7,500	6C	MED+	16
076308-77108-9	6 × ¼ × 1	7,500	6C	MED+	8
048011-65074-6	6 × ½ × ½	7,500	6C	MED+	4
048011-65076-0	6 × ½ × 1	7,500	6C	MED+	4
048011-65097-5	6 × 1 × ½	7,500	6C	MED+	2
048011-65075-3	6 × 1 × 1	7,500	6C	MED+	2

Made-to-order sizes					
076308-77230-7	Available in sizes up to 14" diameter.	2S	FIN		
076308-77119-5		4C	MED+		
076308-77101-0		6C	MED+		
076308-77196-6		8C	CRS+		



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3M™ Tools and Accessories for use with Roloc™ Wheels			
UPC	Product Description	Max RPM	Qty/ Case
051141-28329-6	3M™ Disc Sander, 1/2 HP, 2–3"	12,000	1
051141-20231-0	3M™ Disc Sander, 1/2 HP, 2"	20,000	1
051141-2v0232-7	3M™ Disc Sander, 1 HP, 3"	15,000	1
048011-15408-4	3M™ Roloc™ + Holder	25,000	5

3M™ Tools for use with 4-1/2" Unitized Discs			
UPC	Product Description	Max RPM	Qty/ Case
051141-28824-6	3M™ Grinder T27, 1-½ HP, 4-½"	12,000	1

3M™ Tools and Accessories for use with Wheels with Center Hole				
UPC	Product Description	Wheel Thickness	Max RPM	Qty/ Case
051141-28330-2	3M™ Die Grinder; ½ HP		18,000	1
051141-28331-9	3M™ Extended Shaft Die Grinder; ½ HP		18,000	1
048011-04018-9	936 Unitized Mandrel for 1 × 1 × ¾" wheels		22,200	5
051141-28847-5	28847 Unitized Wheel Mandrel 1-½" × ¼" × ¼"	⅛"	22,100	5
051141-28848-2	28848 Unitized Wheel Mandrel 1-¾" × ¼" × ¼"	⅛"	22,100	5
051141-28849-9	28849 Unitized Wheel Mandrel 1-¾" × ¼" × ¼"	⅛"	22,100	5
051141-28850-5	28850 Unitized Wheel Mandrel 2-½" × ¼" × ¼"	¾"	18,100	5
051141-28851-2	28851 Unitized Wheel Mandrel 2-¾" × ¼" × ¼"	1"	18,100	5

Available in 4 densities:

- 2S FIN for polishing and finishing
- 4C MED+ for finishing and blending
- 6C MED+ for blending and deburring
- 8C CRS+ for heavy deburring or lite weld removal



Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property. **Warranty, Limited Remedy, and Disclaimer:** Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price. **Limitation of Liability:** Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

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